

50/60 Hz



ecocirc XL and XLplus

HIGH EFFICIENCY WET ROTOR CIRCULATORS
FOR COMMERCIAL HEATING AND COOLING APPLICATIONS

ErP 2009/125/EC

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ecocirc XL – ecocirc XLplus

High efficiency circulators for commercial heating with electronically commutated permanent magnet technology.



PRODUCT DESCRIPTION

ecocirc XL and ecocirc XLplus circulation pumps are designed for circulating liquids in the following systems:

- Hot water heating systems
- Air conditioning and cooling systems
- Domestic hot water systems.

The pump can be also used for:

- Solar systems
- Geothermal systems.

DUTY RANGE

- Flow rate: up to 70 m³/h for single-head pumps and up to 135 m³/h for twin pumps
- Head: up to 18 m
- Maximum power consumption: 1560 [W]
- Temperature of pumped liquid: -10°C to +110°C
- Ambient temperature during operations: 0 to +40°C
- Maximum operating pressure: 10 bar (PN 10).

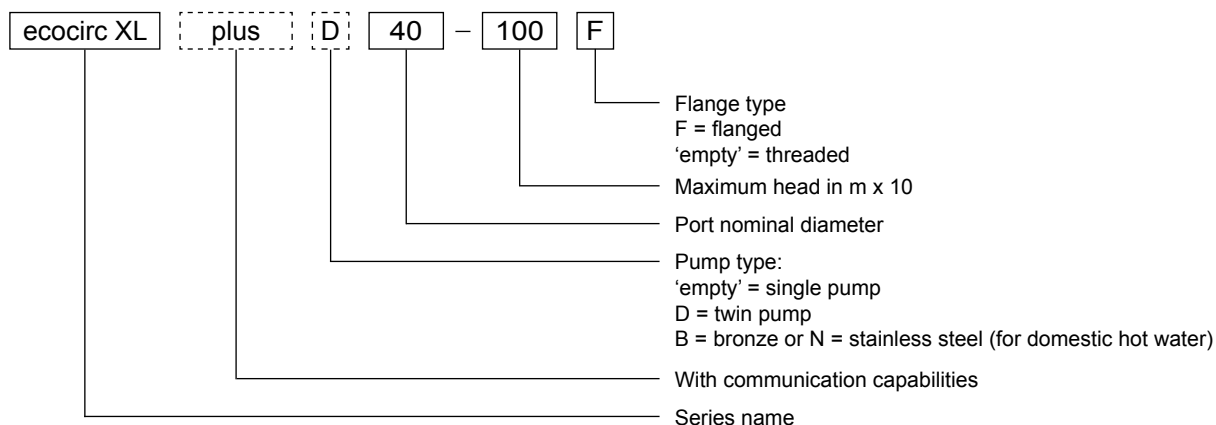
FEATURES

- Proportional pressure control
- Constant pressure control
- Constant speed
- Night Mode
- Constant temperature control (ecocirc XLplus only)
- Differential temperature control (ecocirc XLplus only)
- Additional operating modes for dual pumps (2 single head circulators or twin models) including parallel and alternate operations (ecocirc XLplus only)
- Dry run protection
- Air purge
- Plug for ecocirc XL and ecocirc XLplus 25-40(N), 25-60(N), 32-40(N) and 32-60(N)
- Reading and settings of the pump by digital display and human interface with push buttons
- Insulation shell for single head pumps systems for heating
- Integrated communication capabilities (Modbus and BacNet) for ecocirc XLplus.

BENEFITS

- Low power consumption. ecocirc XL and ecocirc XLplus are compliant to the ErP Directive.
- Easy to set-up
- User-friendly human interface with digital display
- Control panel with push buttons to change circulator status
- Operating status visualization
- Warning and alarm visualization
- Errors and working log history visualization (ecocirc XLplus only)
- Dry running detection
- Multi-pump functions
- External control and monitoring (ecocirc XLplus only)
- Module for wireless communication (ecocirc XLplus only).

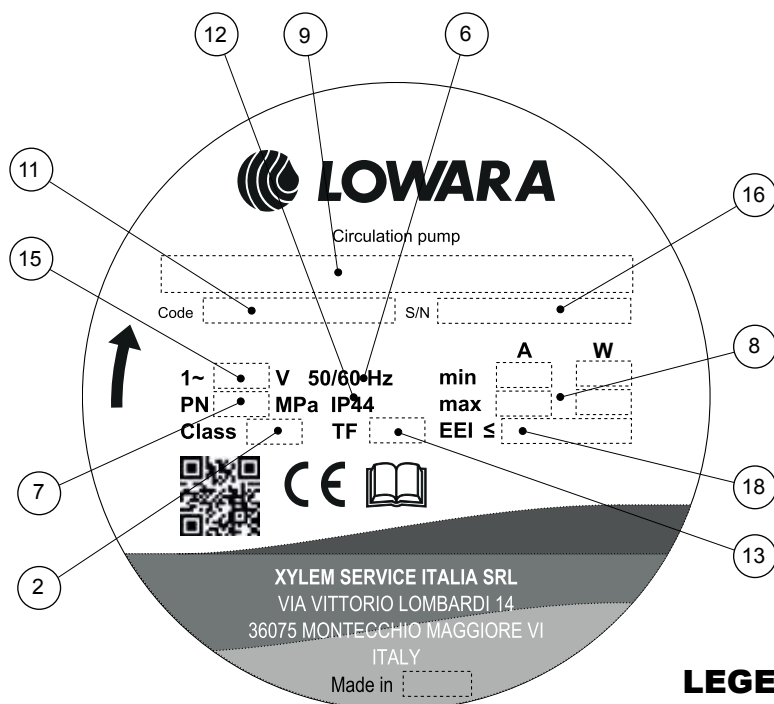
IDENTIFICATION CODE



EXAMPLE: ecocirc XLplus D 40-100 F

High Efficiency electronic circulator ecocirc XL plus with communication capabilities, twin version, port nominal diameter 40, max head 10 m, flanged.

PUMP TYPE RATING PLATE



LEGEND

- 2 - Insulation class
- 6 - Frequency
- 7 - Maximum operating pressure
- 8 - Electric pump consumption
- 9 - Electric pump unit type
- 11 - Electric pump unit / pump part number
- 12 - Protection degree
- 13 - Maximum operating liquid temperature (EN 60335-2-51)
- 15 - Rated voltage range
- 16 - Serial number (date + progressive number)
- 18 - EEI index

ecocirc XL

Single-head Pump type	Threaded pipe connection						
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection	Integrated communication capabilities
ecocirc XL 25-40 (N)	180	G 1 ½ – Rp 1	•			plug	no communication protocol
ecocirc XL 25-60 (N)	180	G 1 ½ – Rp 1	•			plug	no communication protocol
ecocirc XL 25-80	180	G 1 ½ – Rp 1	•			terminals	no communication protocol
ecocirc XL 25-100	180	G 1 ½ – Rp 1	•			terminals	no communication protocol
ecocirc XL 32-40 (N)	180	G 2 – Rp 1 ¼	•			plug	no communication protocol
ecocirc XL 32-60 (N)	180	G 2 – Rp 1 ¼	•			plug	no communication protocol
ecocirc XL 32-80 (B)(N)	180	G 2 – Rp 1 ¼	•			terminals	no communication protocol
ecocirc XL 32-100 (B)(N)	180	G 2 – Rp 1 ¼	•			terminals	no communication protocol

Single-head Pump type	Flanged connection						
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection	Integrated communication capabilities
ecocirc XL 32-80 F	220	DN 32	•			terminals	no communication protocol
ecocirc XL 32-100 F	220	DN 32	•			terminals	no communication protocol
ecocirc XL 32-120 F (B)(N)	220	DN 32	•			terminals	no communication protocol
ecocirc XL 40-80 F	220	DN 40	•			terminals	no communication protocol
ecocirc XL 40-100 F	220	DN 40	•			terminals	no communication protocol
ecocirc XL 40-120 F (B)(N)	250	DN 40	•			terminals	no communication protocol
ecocirc XL 40-150 F	250	DN 40	•			terminals	no communication protocol
ecocirc XL 40-180 F	250	DN 40	•			terminals	no communication protocol
ecocirc XL 50-80 F (B)(N)	240	DN 50	•			terminals	no communication protocol
ecocirc XL 50-100 F	280	DN 50	•			terminals	no communication protocol
ecocirc XL 50-120 F (B)(N)	280	DN 50	•			terminals	no communication protocol
ecocirc XL 50-150 F	280	DN 50	•			terminals	no communication protocol
ecocirc XL 50-180 F	280	DN 50	•			terminals	no communication protocol
ecocirc XL 65-80 F (B)(N)	340	DN 65	•			terminals	no communication protocol
ecocirc XL 65-120 F (B)(N)	340	DN 65	•			terminals	no communication protocol
ecocirc XL 65-150 F	340	DN 65	•			terminals	no communication protocol
ecocirc XL 65-180 F	340	DN 65	•			terminals	no communication protocol
ecocirc XL 80-120 F	360	DN 80		•		terminals	no communication protocol
ecocirc XL 80-120 F	360	DN 80			•	terminals	no communication protocol
ecocirc XL 100-120 F	360	DN 100		•		terminals	no communication protocol
ecocirc XL 100-120 F	360	DN 100			•	terminals	no communication protocol

Twin-head Pump type	Threaded pipe connection						
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection	Integrated communication capabilities
ecocirc XL D 32-80	180	G 2 – Rp 1 ¼	•			terminals	no communication protocol
ecocirc XL D 32-100	180	G 2 – Rp 1 ¼	•			terminals	no communication protocol

Twin-head Pump type	Flanged connection						
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection	Integrated communication capabilities
ecocirc XL D 32-80 F	220	DN 32	•			terminals	no communication protocol
ecocirc XL D 32-100 F	220	DN 32	•			terminals	no communication protocol
ecocirc XL D 32-120 F	220	DN 32	•			terminals	no communication protocol
ecocirc XL D 40-80 F	220	DN 40	•			terminals	no communication protocol
ecocirc XL D 40-100 F	220	DN 40	•			terminals	no communication protocol
ecocirc XL D 40-120 F	250	DN 40	•			terminals	no communication protocol
ecocirc XL D40-150 F	250	DN 40	•			terminals	no communication protocol
ecocirc XL D40-180 F	250	DN 40	•			terminals	no communication protocol
ecocirc XL D 50-80 F	240	DN 50	•			terminals	no communication protocol
ecocirc XL D 50-120 F	280	DN 50	•			terminals	no communication protocol
ecocirc XL D 65-80 F	340	DN 65	•			terminals	no communication protocol
ecocirc XL D 65-120 F	340	DN 65	•			terminals	no communication protocol
ecocirc XL D 80-120 F	360	DN 80		•		terminals	no communication protocol
ecocirc XL D 80-120 F	360	DN 80			•	terminals	no communication protocol

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ecocirc XLplus

Single-head Pump type	Threaded pipe connection						Integrated communication capabilities	Wireless **
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection		
ecocirc XLplus 25-40 (N)	180	G 1 ½ – Rp 1	•			plug	Modbus	•
ecocirc XLplus 25-60 (N)	180	G 1 ½ – Rp 1	•			plug	Modbus	•
ecocirc XLplus 25-80	180	G 1 ½ – Rp 1	•			terminals	Modbus & BACnet	•
ecocirc XLplus 25-100	180	G 1 ½ – Rp 1	•			terminals	Modbus & BACnet	•
ecocirc XLplus 32-40 (N)	180	G 2 – Rp 1 ¼	•			plug	Modbus	•
ecocirc XLplus 32-60 (N)	180	G 2 – Rp 1 ¼	•			plug	Modbus	•
ecocirc XLplus 32-80 (B)(N)	180	G 2 – Rp 1 ¼	•			terminals	Modbus & BACnet	•
ecocirc XLplus 32-100 (B)(N)	180	G 2 – Rp 1 ¼	•			terminals	Modbus & BACnet	•

Single-head Pump type	Flanged connection						Integrated communication capabilities	Wireless **
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection		
ecocirc XLplus 32-80 F	220	DN 32	•			terminals	Modbus & BACnet	•
ecocirc XLplus 32-100 F	220	DN 32	•			terminals	Modbus & BACnet	•
ecocirc XLplus 32-120 F (B)(N)	220	DN 32	•			terminals	Modbus & BACnet	•
ecocirc XLplus 40-80 F	220	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus 40-100 F	220	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus 40-120 F (B)(N)	250	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus 40-150 F	250	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus 40-180 F	250	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus 50-80 F (B)(N)	240	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus 50-100 F	280	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus 50-120 F (B)(N)	280	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus 50-150 F	280	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus 50-180 F	280	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus 65-80 F (B)(N)	340	DN 65	•			terminals	Modbus & BACnet	•
ecocirc XLplus 65-120 F (B)(N)	340	DN 65	•			terminals	Modbus & BACnet	•
ecocirc XLplus 65-150 F	340	DN 65	•			terminals	Modbus & BACnet	•
ecocirc XLplus 65-180 F	340	DN 65	•			terminals	Modbus & BACnet	•
ecocirc XLplus 80-120 F	360	DN 80		•		terminals	Modbus & BACnet	•
ecocirc XLplus 80-120 F	360	DN 80			•	terminals	Modbus & BACnet	•
ecocirc XLplus 100-120 F	360	DN 100		•		terminals	Modbus & BACnet	•
ecocirc XLplus 100-120 F	360	DN 100			•	terminals	Modbus & BACnet	•

Twin-head Pump type	Threaded pipe connection						Integrated communication capabilities	Wireless **
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection		
ecocirc XLplus D 32-80	180	G 2 – Rp 1 ¼	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 32-100	180	G 2 – Rp 1 ¼	•			terminals	Modbus & BACnet	•

Twin-head Pump type	Flanged connection						Integrated communication capabilities	Wireless **
	Port to port (mm)	Connection	PN 6/10	PN 6	PN 10	Electrical connection		
ecocirc XLplus D 32-80 F	220	DN 32	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 32-100 F	220	DN 32	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 32-120 F	220	DN 32	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 40-80 F	220	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 40-100 F	220	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 40-120 F	250	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus D40-150 F	250	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus D40-180 F	250	DN 40	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 50-80 F	240	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 50-120 F	280	DN 50	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 65-80 F	340	DN 65	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 65-120 F	340	DN 65	•			terminals	Modbus & BACnet	•
ecocirc XLplus D 80-120 F	360	DN 80		•		terminals	Modbus & BACnet	•
ecocirc XLplus D 80-120 F	360	DN 80			•	terminals	Modbus & BACnet	•

(**) Available as an accessory.

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CONTROL MODES

Constant pressure

Proportional pressure

Constant speed

Night mode

Control modes influenced by the temperature

ΔP -T control

T - Constant temperature control

ΔT - Differential temperature

Additional operating modes for dual-pump setup

Alternate operation

Backup operation

Parallel operation

Reading and settings on the pump

Pump settings

Control panel and display

Communication

External Start - Stop (Digital input)

Signal relay (Digital Output)

Analog input 0-10V

Analog input 4-20mA for external differential pressure sensor

Temperature sensor (ecocirc XLplus)

Communication BUS (ecocirc XLplus)

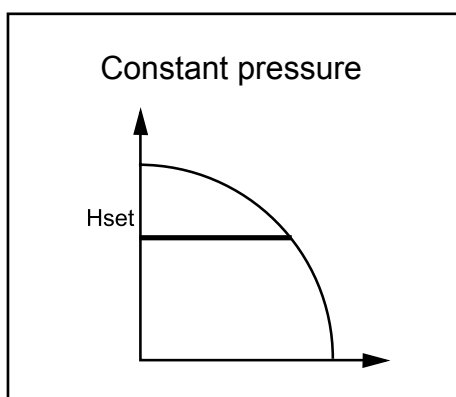
Wireless (ecocirc XLplus)

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CONTROL MODES

ecocirc XL and XLplus can be operated with 3 different functional modes: Constant pressure, Proportional pressure and Fixed speed. The additional Night Mode function can be activated in combination of the 3 functional modes. The pump has been factory set at constant pressure without Night Mode. The set point is factory set and it is suitable for more installations.

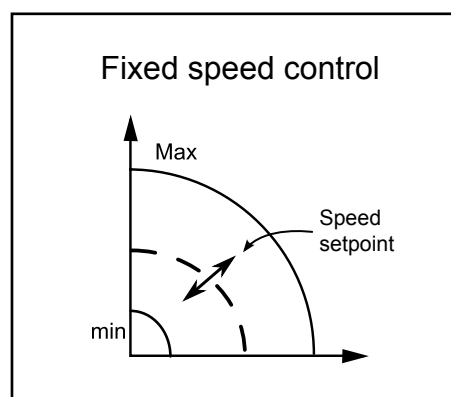
Constant pressure



The pump maintains a constant pressure at any flow demand. The desired head of the pump can be set via user interface.

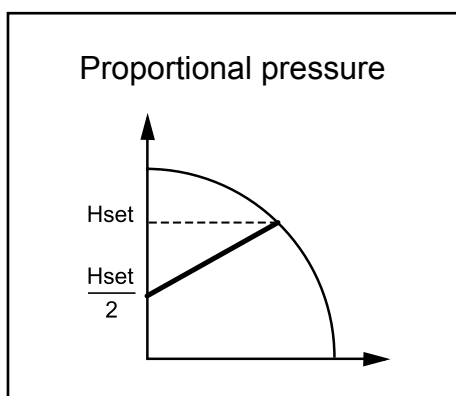
Constant pressure functional mode is recommended in systems with relatively small pressure losses.

Constant Speed



The pump maintains a fixed speed at any flow demand. The speed of the pump can be set via user interface. Constant speed is great when used in the primary or boiler loop in a primary/secondary hydronic system.

Proportional pressure



The pump pressure is continuously increased / decreased depending on the flow demand. The maximum head can be set via user interface.

Proportional pressure functional mode is recommended in systems with relatively large pressure losses in the distribution pipes.

Night Mode

This function reduces the power consumption of the pump to the minimum when the heating system is not running. An autolearn process detects the proper working conditions. The electronic registers a drop of the water temperature and the circulator automatically decreases the speed. The pump returns to the original set point as soon as the system restarts and the water temperature has increased.

The Night Mode can be activated in combination with:

- Proportional pressure
- Constant pressure
- Constant speed

It cannot be used in cooling systems.

The prerequisite of this functional mode are:

- The pump has to be installed in the supply line;
- The night condition can be detected with good confidence if a higher level control system is set to change the supply temperature.

CONTROL MODES INFLUENCED BY THE TEMPERATURE

ecocirc XLplus version can be used with 3 additional control modes depending on the temperature of the pumped media. The set-up of the control modes as well as of the external temperature sensor, necessary for ΔT control, is available only through Communication BUS or Wireless capabilities by the connection to an external device.

ΔP – T Control

This function changes the nominal differential pressure set point depending on the temperature of the pumped media.

The temperature is controlled by the built-in temperature sensor or by an additional external temperature sensor (type KTY82).

T – Constant temperature control

The functional mode changes the speed of the pump in order to maintain constant temperature of the pumped media.

The temperature is controlled by the built-in temperature sensor or by an additional external temperature sensor (type KTY82).

It is suitable for heating systems with fixed system characteristics, for example domestic hot water systems.

ΔT – Differential temperature control

The function changes the speed of the pump in order to maintain a constant differential temperature of the pumped media.

This function requires an additional external temperature sensor (type KTY82) that controls, together with the built-in temperature sensor, the differential water temperature in the system.

ADDITIONAL OPERATING MODES FOR DUAL-PUMP SET UP

Each ecocirc XLplus circulator can be configured to work together with another one in dual-pump functionality.

The dual-pump setting is already configured as default with twin pumps, but can also be set in case of two single head circulators if they are connected to each other through the communication port RS485; in this second case the two single head pumps must be of the same model, and once connected it is necessary to establish which one is the main pump (master) and which is the secondary pump (slave).

When the communication ports are to be used for communication between two circulators, and the pump is

also to be connected to an external device (i.e. Building Management System) via port RS485, then it is necessary to install the optional module RS485. This enables the use of the second port (and this must be done on the main pump).

ecocirc XLplus dual pump can be used in different operating modes.

Back-up operation

Only the main pump (master) operates, while the second (slave) pump starts running in case of failure of the main pump. The back-up pump is automatically put into operation once a day for a few minutes in order to prevent rotor-blocking due to long-term inactivity.

In case of a failure of the main pump, the secondary pump starts running immediately, using the same parameters and functionality of the main.

Alternate operation

In this functional mode only one pump runs at a time. The working time is switched every 24 hours so the workload is balanced between both pumps.

In case of failure of one of the two pumps, the other will immediately start operating continuously.

Parallel operation

Both pumps run simultaneously with the same setpoint. The main pump determines the needs of the entire system and it is able to optimize performance; to ensure the required performance with minimum energy consumption, the main pump starts or stops the second pump based on the head and flow demand.

In the case of ecocirc XLplus twin models, there is the possibility that in some situations this functional mode will generate non-optimal behaviour of the circulator, changing the speed of the two motors continuously and generating a noise from the flap valve inside the pump housing. In this situation “forced parallel” can be set to ensure that the pumps operate at the same setpoint with stable behaviour.

READING AND SETTINGS ON THE PUMP

Pump settings

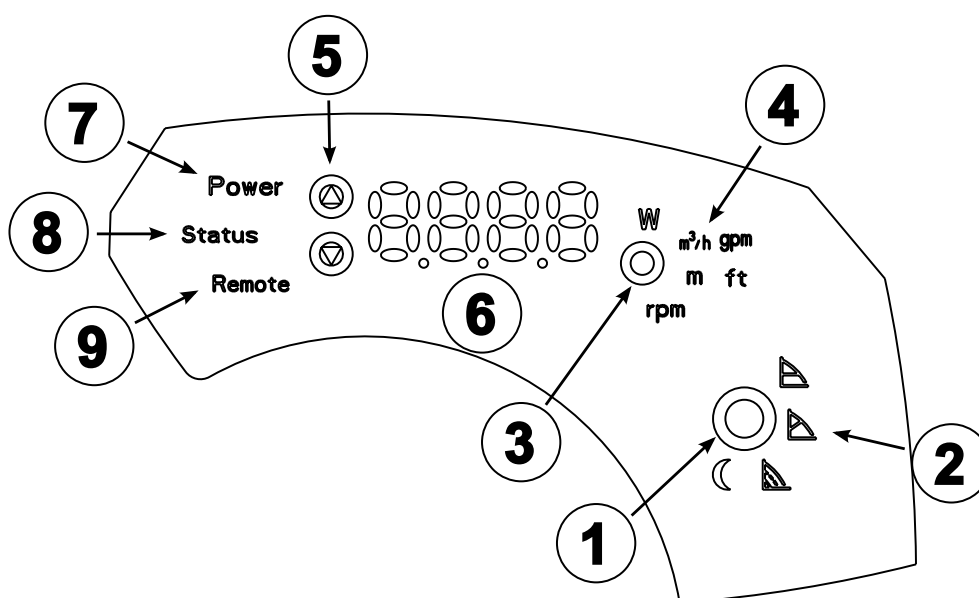
To change the pump settings it can be used one of the following ways:

- User Interface
- Communication BUS (ecocirc XLplus only)
- Wireless capability (ecocirc XLplus only).

Control panel and Display

ecocirc XL and ecocirc XLplus features a 3 or 4 digits display with intuitive and user-friendly interface.

The control panel has 4 self-explanatory push buttons and is designed to give quick and easy access to the pump and performance data on installation site.



Ref.	Function	Description
1	Control Mode Button	Operating modes are cyclically changed by pressing the button
2	Control mode indicators	- Constant Pressure - Proportional Pressure - Constant Speed - Night Mode
3	Parameter Button	The unit of measurement changes by pressing the button
4	Parameter indicators	The units of measurement displayed are: - Power consumption (W) - Flow rate (m³/h - gpm) - Head (m - ft) - Speed (rpm) By pressing the "Parameter Button" for more than 1 second the unit of measurement changes to: - Flow: m³/h <--> US gpm - Head: m <--> ft
5	Setting Buttons	To change the set point: - Press one of the setting buttons: displays starts to blinking the actual set point. - Change the value using the button. - Wait 3 seconds to store and activate the new set point: the display will stop blinking.
6	Digital Display	
7	Power indicator	When lighted-up power supply is present
8	Status / Fault indicator	- Green: pump is working properly - Orange: alarm for system problem - Red: pump failure
9	Remote Control indicator	- Off: remote communication deactivated - On: remote communication activated

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COMMUNICATION

ecocirc XL and ecocirc XLplus enables communication by the following:

- External start / stop (Digital input)
- Signal relay (Digital output)
- Analog input 0-10 V
- Analog input 4-20 mA
- Communication BUS (ecocirc XLplus only)
- Wireless capability (ecocirc XLplus only).

External start / stop (Digital Input)

The pump can be started or stopped via an external potential-free contact or a relay.

The pump unit is provided by default with the digital input short-circuited.

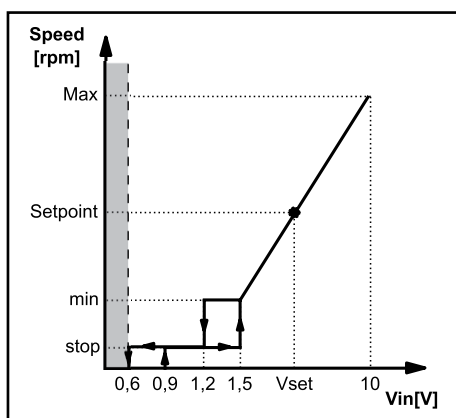
Signal relay (Digital output)

The pump is equipped with a relay for a potential-free fault signal. If there is a fault the relay is activated together with the red status light and the error code on the user interface display.

Analog input (0-10V)

The pump integrates a 0-10 V analog input.

When a voltage input is detected the pump switch to fixed speed control mode automatically and start to work according to the following diagram:



Analog input (4-20mA)

The pump can be equipped with a 4-20mA external differential pressure sensor with the purpose of increasing the precision in operating modes involved with pressure regulation.

Communication BUS

ecocirc XLplus can communicate remotely through a built in RS485 port with the following protocols:

- Modbus RTU
- Bacnet MSTP (not available on ecocirc XL and XLplus 25-40 (N), 25-60 (N), 32-40 (N), 32-60 (N)).

The circulator is factory setting with Modbus protocol. This communication BUS capability offers the possibility to:

- connect two pumps in dual pumps operation;
- connect the pump to a BMS (Building Management System);
- connect the pump to an external device (PC or laptop).

It can be used for the following functions:

- Reading of operating parameters
- Reading of warning and alarm indications
- Setting the control mode
- Setting the set point
- Setting the control modes influenced by the temperature
- Give access to all the parameters that cannot be set-up by the user interface.

To offer a connection to an external BMS or to a generic external device even when the standard communication BUS is used for dual pump operations (in case of twin-head pumps), the pump can be equipped with an additional communication BUS provided as an optional.

Wireless

ecocirc XLplus is designed for wireless communication with Smart-Phone or Tablet by an optional Wireless module.

The Wireless communication capability offers the possibility to read and set up the pump status.

It can be used for the following functions:

- Reading of operating parameters
- Reading of warning and alarm indications
- Setting the control mode
- Setting the set point
- Setting the control modes influenced by the temperature
- Give access to all the parameters that cannot be set-up by the user interface.

OPERATING CONDITIONS

Water conditions

General recommendation:

- Water in heating systems: according to VDI 2035
- Water containing glycol: water/glycol mixture up to 50%.

Ambient conditions

The unit can be transported only in vertical position as indicated on the packaging. The product can be transported at an ambient temperature from -40°C to 70°C with humidity maximum 95% and protected against dirt, heat source and mechanical damage.

The product must be stored at an ambient temperature from -25°C to 55°C and maximum humidity of 95%.

Pumped liquids

The pump is suitable for thin, clear, non-aggressive and non-explosive liquids, not containing abrasive, solid or fibrous substances, toxic or corrosive liquids, potable liquids other than water or liquids not compatible with the pump construction material.

The pump is electronically protected against overloads; for this reason the use of water + glycol in the system can reduce the performance of the circulator, according to the percentage of glycol and the temperature of the fluid.

Minimum inlet pressure at the suction port

The values in the table are the inlet pressure above the atmospheric pressure.

Nominal Diameter	Fluid temperature 25°C	Fluid temperature 95°C	Fluid temperature 110°C
Rp 1	0,2 bar	1 bar	1,6 bar
Rp 1 1/4	0,2 bar	1 bar	1,6 bar
DN 32	0,3 bar	1,1 bar	1,7 bar
DN 40	0,3 bar	1,1 bar	1,7 bar
DN 50	0,3 bar	1,1 bar	1,7 bar
DN 65	0,5 bar	1,3 bar	1,9 bar
DN 80	0,5 bar	1,3 bar	1,9 bar
DN 100	0,5 bar	1,3 bar	1,9 bar

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NOTICE:

- Do not apply a pressure lower than the values specified as this could cause cavitation and damage the pump.
- The inlet pressure plus the pump pressure against a closed valve must be lower than maximum admissible system pressure.

ELECTRICAL DATA

Pump type	ecocirc XL ecocirc XLplus
Rated Voltage	1 x 230 V +/- 10%
Frequency	50/60 Hz
IP Protection	IP 44
Insulation class	Class 155 (F)
Digital input	External potential free contact Contact load: 5V, 10 mA
Digital output	V _{max} < 250 VAC I _{max} < 2 A
Analog input	0-10 V 4-20 mA
Communication Bus	Modbus RTU BACnet MS/TP (not available for ecocirc XL and XLplus 25-40 (N), 25-60 (N), 32-40 (N) and 32-60 (N)).
Leakage current	< 3.5 mA
ECM (Electromagnetic compatibility)	EN 55014-1:2006 + A1:2009 + A2:2011, EN 55014-2:1997 + A1:2001 + A2:2008, EN 61000-3-2:2006 + A1:2009 + A2:2009, EN 61000-3-3:2008, 61800-3:2004+A1:2012.

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CONSTRUCTION

The circulator is a wet rotor circulation pump: all rotating components are immersed in the pumped liquid, which cools the motor and lubricates the bearings. The motor has high-efficiency due to the permanent magnet rotor, and it is driven by an electronic drive integrated with the circulator.

ecocirc XL and ecocirc XLplus are of the spherical rotor type for models 25-40, 25-60, 32-40, 32-60: the specific design of these circulators prevents blocked rotors and / or bearing damage caused by the presence of impurities in the water. An automatic air-venting routine allows the perfect filling of water in the rotor zone, to avoid potential dry-runs: this routine can also be manually re-called by the user whenever deemed appropriate.

The remaining models in the ecocirc XL and ecocirc XL-plus range have electrical motors of the cylindrical-rotor type.

The pump automatically protects itself from poor lubrication with an automatic air-venting routine during the startup phase (and it can be also manually re-called whenever deemed appropriate), along with the detection of any dry-run; in addition, the circulator prevents itself from potential rotor-locking related to the presence of solid particles suspended in the pumped liquid through a system of internal filters.

In case of stand-by periods, an automatic anti-block routine rotates the rotor for few minutes a day..

The pump features the following:

- Controller integrated in the control box
- User interface on the control box
- Cast iron, bronze or stainless steel pump housing
- Twin-head versions
- No external motor protection required
- Insulation shell supplied with single head pumps for heating systems.

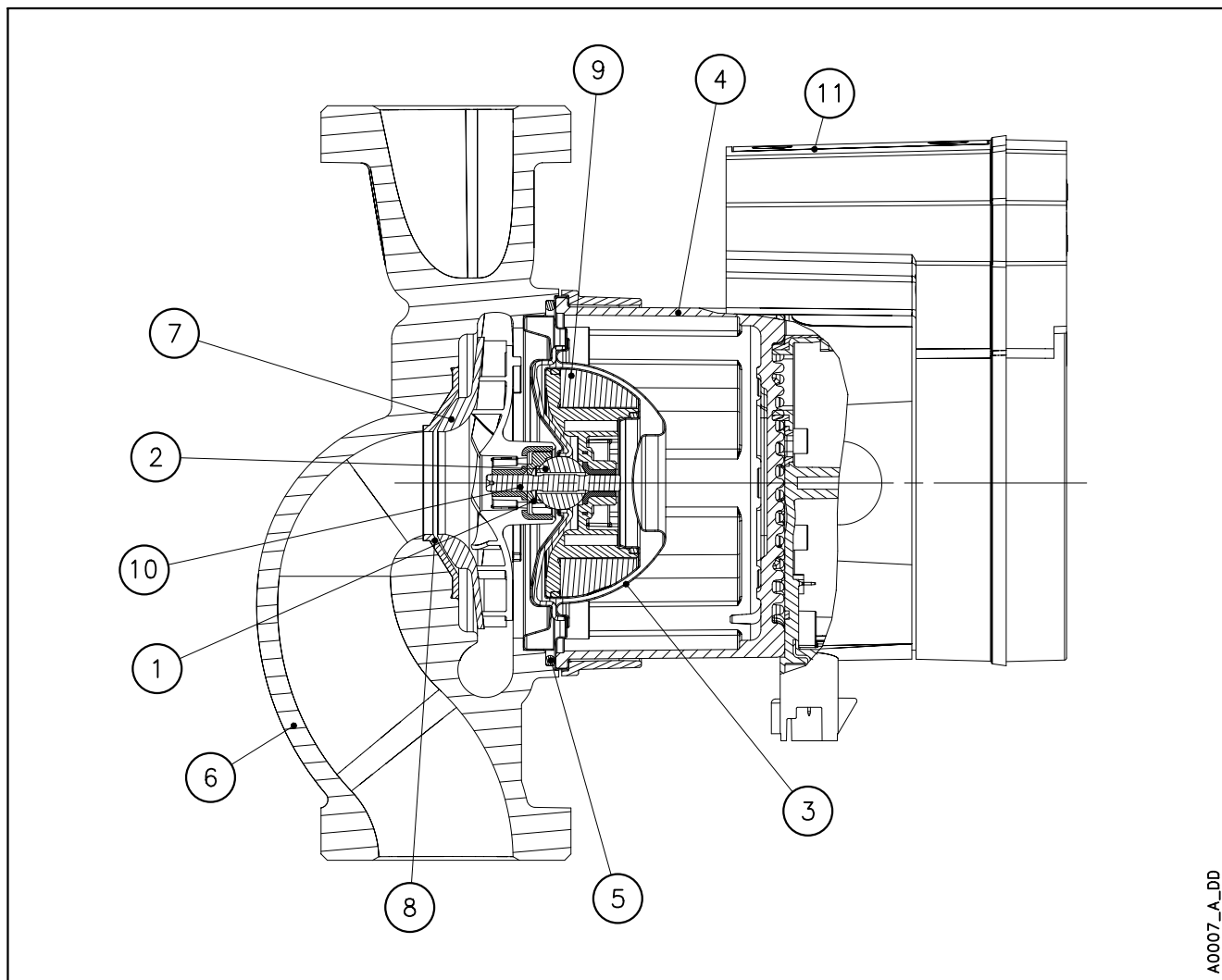
Pump connections

Threaded pipe connections according to ISO 228-1
Flange dimensions to EN 1092-2.

Surface treatment

For heating applications the material is cast iron G250 as standard.

Pump coating (cataphoretic) in black color.

SECTIONAL DRAWINGS (25-40, 25-60, 32-40, 32-60 models)

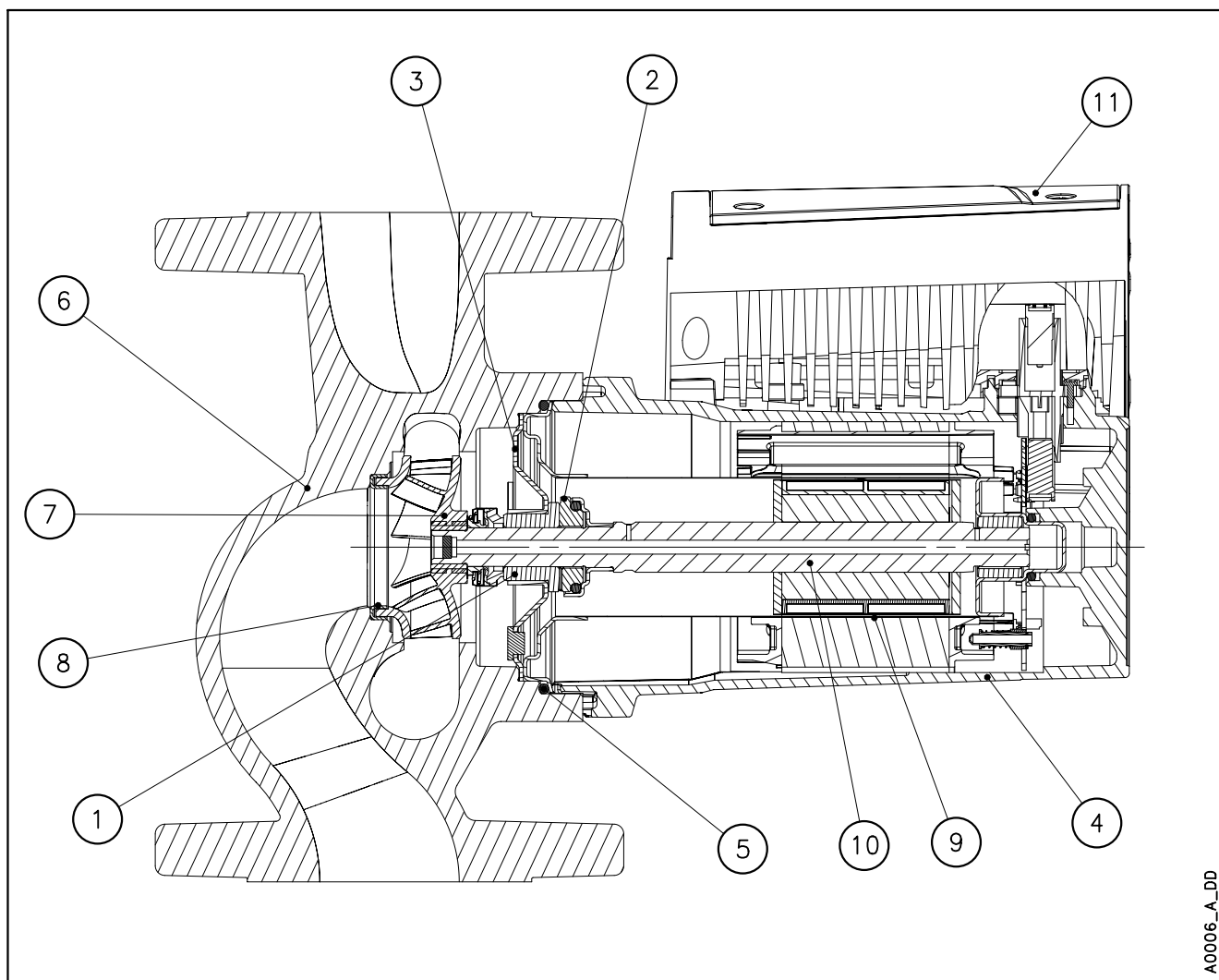
A0007_A_DD

TABLES OF MATERIALS

Ref. N.	Name	Material	Reference Standards Europe
1	Bearing washer	Technopolymer	
2	Spherical bearing	Aluminum oxide	
3	Casing plate	Stainless steel	EN 1.4401
4	Motor housing	Aluminum	
5	O-rings	EPDM	
6	Pump housing	Cast iron	EN 1561-GJL-250 (JL1040)
		Stainless steel	EN 1.4301
7	Impeller	PPO	
8	Neck ring	Stainless steel	
9	Rotor can	Stainless steel	EN 1.4401
10	Shaft	Stainless steel	EN 1.4301
11	Control box	Polycarbonate	

XL1-en_b_tm

SECTIONAL DRAWINGS



A0006_A_DD

TABLES OF MATERIALS

Ref. N.	Name	Material	Reference Standards Europe
1	Bush Bearing	Carbon, resin impregnated	
2	Thrust bearing	Aluminum oxide	
3	Bearing plate	Stainless steel	EN 1.4301
4	Motor housing	Aluminum	
5	O-rings	EPDM	
6	Pump housing	Cast iron	EN 1561-GJL-250 (JL1040)
		Bronze	CuSn10-C-GS
		Stainless steel	EN 1.4308
7	Impeller	PPS	
8	Wear ring	Stainless steel	EN 1.4301
9	Rotor can	Stainless steel	EN 1.4435
10	Shaft	Stainless steel	EN 1.4028
11	Control box	Polycarbonate	

XL2-en_b_tm

Mechanical installation

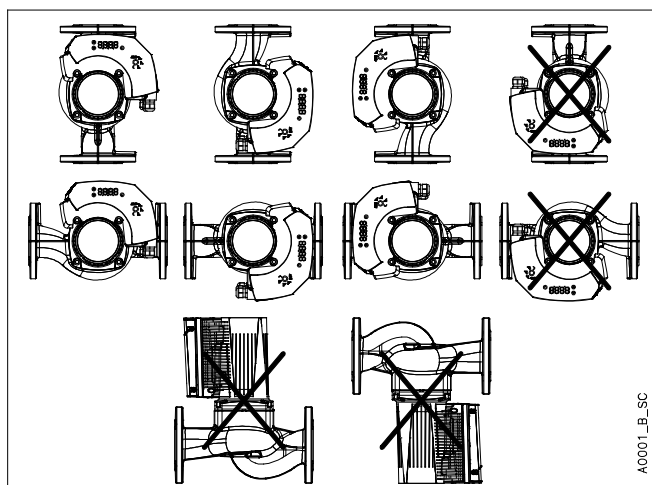
ecocirc XL is designed for indoor installations.

The pump must be installed with the pump head in a horizontal position, in vertical as well as horizontal pipes. The arrow of the pump housing shows the flow direction through the pump. The pump head can be rotated so the display is in a convenient position.

Pipes and valves must be correctly sized. Pipe work must not transmit any load or torque to pump flanges.

If it's possible and applicable install the thermal shells included on the delivery. Do not insulate the motor housing, the electronics can overheat so that the pump automatically switch off. To ensure adequate cooling of the pump head, position the circulator in such a way that sufficient cooling is ensured. Air temperature must not exceed +40°C (+104°F).

The thermal shells must only be used in hot water circulation applications with fluid temperature above +20°C (+68°F). The thermal shells are not able to enclose the pump housing in a diffusion-proof manner: if the installer creates the diffusion-proof insulation, then the pump housing must not be insulated above the motor flange; the drain opening must not be obstructed so that the accumulated condensation can run out.



- The current type and voltage of mains connection must correspond to the data plate on the pump.
- Always connect the external protection conductor to ground (earth) terminal before making other electrical connections. All electrical equipment must be ground (earth) connected. This applies to the pump unit and related equipment.
- The power supply line is provided with:
 - A high-sensitivity differential switch (30 mA) (residual current device RCD) suitable for earth fault currents with DC or pulsating DC content (a Type B RCD is suggested).



- A mains isolator switch with a contact gap of at least 3 mm.
- The number of power on / power off of the pump must be less than 3 times per hour and in any case less than 20 per 24h. In case of frequent start / stop operations required by the application, the use of the dedicated external start / stop input is strongly suggested. Wires connected to supply terminals and fault signal relay (NO, C) must be separated from others by reinforced insulation.

Check that the following requirements for the electrical control panel are met:

- The control panel must match the ratings of the electric pump. Improper combinations could fail to guarantee the protection of the unit.
- The control panel must protect the pump against short-circuit. A time lag fuse or a circuit breaker (Type C model is suggested) can be used to protect the pump.
- The pump has built in overload and thermal protection, no additional overload protection is required.

Electrical installation

The local regulations in force overrule specified requirements listed here below.

Check that the following requirements for electrical connection are met:

- The electrical leads are protected from high temperature, vibrations and collisions.
- Use cables according to rules with 3 leads (2 + earth/ground). All cables must be heat-resistant up to +85°C (+185°F). Cables should be positioned so that they do not touch the motor housing or pipework.

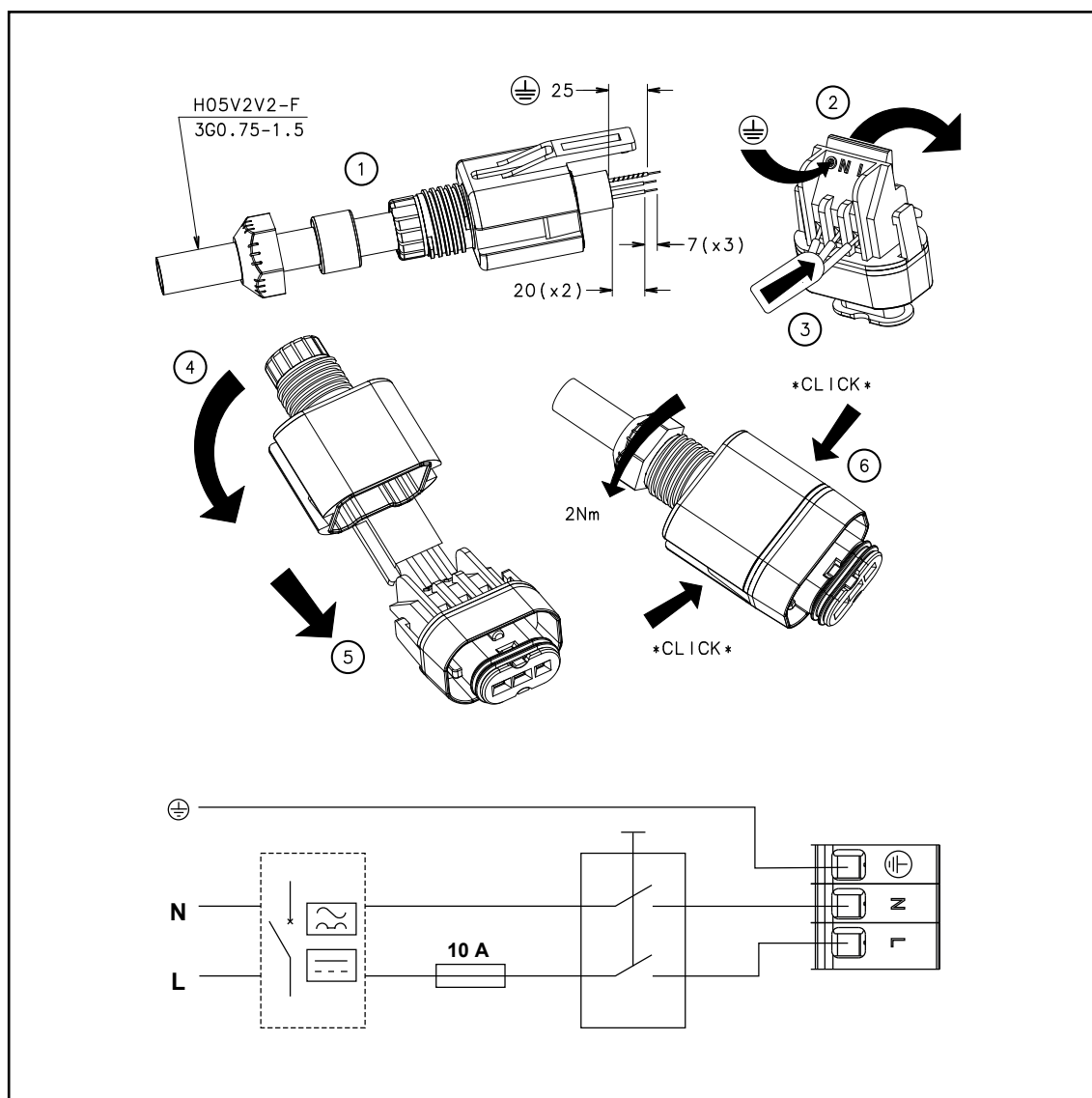
ecocirc XL - XLplus

Models with plug

Power Supply: 1 x 230V $\pm 10\%$, 50/60Hz

Follow the subsequent steps:

1. Open the connector cover and insert the cable inside the cable gland
2. Pull down the contact retention spring
3. Connect the cable according to the wiring diagram
4. Align the two parts of the connector
5. Push the two parts one inside the other
6. Close the connector and tight carefully the cable gland



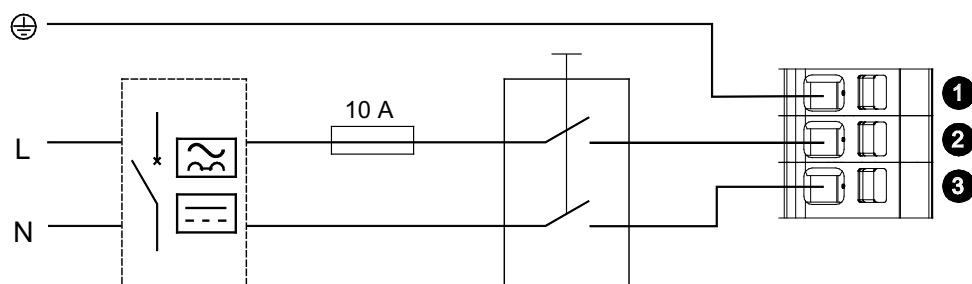
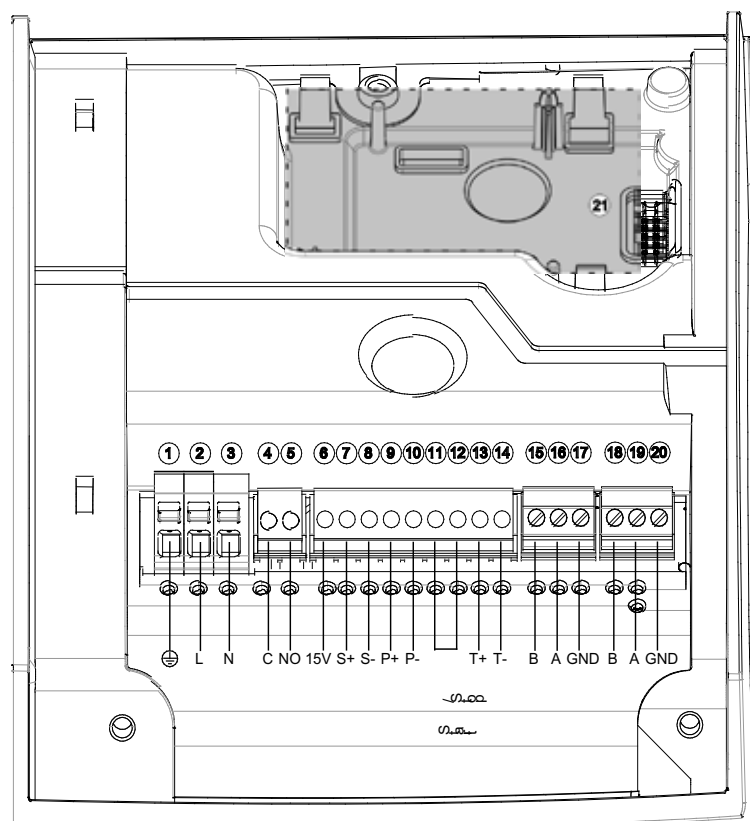
ecocirc XL - XLplus

Models with a standard terminal block connection

Power Supply: 1 x 230V $\pm 10\%$, 50/60Hz

Follow the subsequent steps to connect:

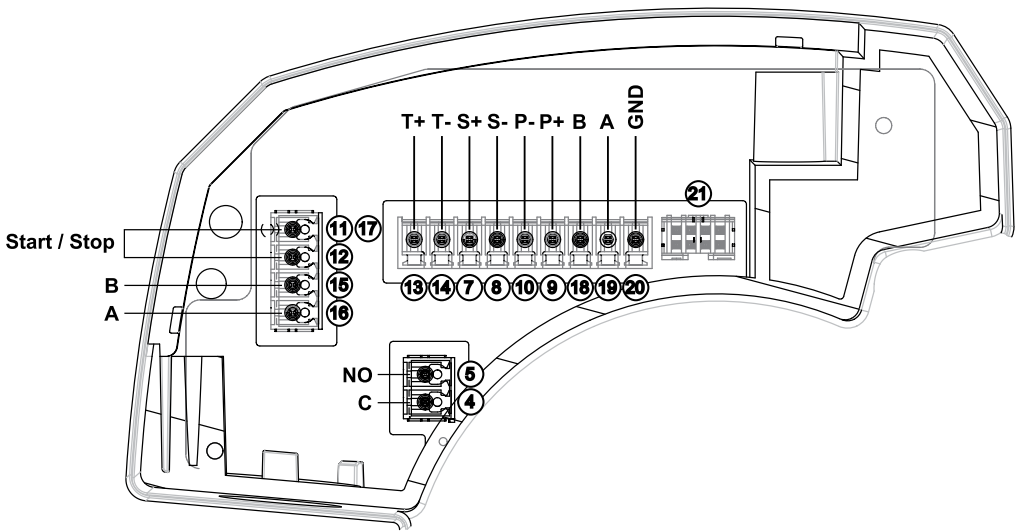
1. Open the terminal block cover removing the screws
2. Insert the cable inside the M20 cable gland
3. Connect the cable according to the wiring diagram



ecocirc XL - XLplus

Input - output Connections

Polarization-keys on terminals are used to prevent wrong insertions.
 For models up to 100W refer to the following image.
 For all other models refer to the image of the previous page.



Function	Terminal pair	Contact rating
External start/stop	(11) (12)	The drive provides 5VDC through these terminals: no external voltage must be provided!
0-10V external analog input	(7) (8)	
Fault signal	(4) (5)	Max 250V at 2A (inductive load)
4-20mA pressure sensor input	(9) (10)	
External temperature sensor	(13) (14)	The drive works with a KTY82 temperature sensor (1KΩ at 25°C)
Communication bus (standard)	(15) (16) (17)	TIA/EIA RS485
Communication bus (optional)	(18) (19) (20)	TIA/EIA RS485
Optional Wireless / RS485 module	(21)	

En-Rev_B

ecocirc XL

Single-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XL 25-40 (N)	180	G 1 ½ – Rp 1	605009100				605009300
ecocirc XL 25-60 (N)	180	G 1 ½ – Rp 1	605009150				605009350
ecocirc XL 25-80	180	G 1 ½ – Rp 1	E503010AA				
ecocirc XL 25-100	180	G 1 ½ – Rp 1	E503020AA				
ecocirc XL 32-40 (N)	180	G 2 – Rp 1 ¼	605009200				605009400
ecocirc XL 32-60 (N)	180	G 2 – Rp 1 ¼	605009250				605009450
ecocirc XL 32-80 (B)(N)	180	G 2 – Rp 1 ¼	E503030AA			E503600AA	E510010AA
ecocirc XL 32-100 (B)(N)	180	G 2 – Rp 1 ¼	E503040AA			E503610AA	E510020AA

Single-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XL 32-80 F	220	DN 32	E503050AA				
ecocirc XL 32-100 F	220	DN 32	E503060AA				
ecocirc XL 32-120 F (B)(N)	220	DN 32	E503070AA			E503620AA	E510030AA
ecocirc XL 40-80 F	220	DN 40	E501130AA				
ecocirc XL 40-100 F	220	DN 40	E501140AA				
ecocirc XL 40-120 F (B)(N)	250	DN 40	E503100AA			E503630AA	E510040AA
ecocirc XL 40-150 F	250	DN 40	E501010AA				
ecocirc XL 40-180 F	250	DN 40	E501020AA				
ecocirc XL 50-80 F (B)(N)	240	DN 50	E501160AA			E503640AA	E510050AA
ecocirc XL 50-100 F	280	DN 50	E501150AA				
ecocirc XL 50-120 F (B)(N)	280	DN 50	E503130AA			E503650AA	E510070AA
ecocirc XL 50-150 F	280	DN 50	E501030AA				
ecocirc XL 50-180 F	280	DN 50	E501040AA				
ecocirc XL 65-80 F (B)(N)	340	DN 65	E503140AA			E503660AA	E510060AA
ecocirc XL 65-120 F (B)(N)	340	DN 65	E503150AA			E503670AA	E510080AA
ecocirc XL 65-150 F	340	DN 65	E501050AA				
ecocirc XL 65-180 F	340	DN 65	E501060AA				
ecocirc XL 80-120 F	360	DN 80		E503170AA			
ecocirc XL 80-120 F	360	DN 80			E503160AA		
ecocirc XL 100-120 F	360	DN 100		E503180AA			
ecocirc XL 100-120 F	360	DN 100			E503190AA		

Twin-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XL D 32-80	180	G 2 – Rp 1 ¼	E502010AA				
ecocirc XL D 32-100	180	G 2 – Rp 1 ¼	E502020AA				

Twin-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XL D 32-80 F	220	DN 32	E502030AA				
ecocirc XL D 32-100 F	220	DN 32	E502040AA				
ecocirc XL D 32-120 F	220	DN 32	E502070AA				
ecocirc XL D 40-80 F	220	DN 40	E501170AA				
ecocirc XL D 40-100 F	220	DN 40	E501180AA				
ecocirc XL D 40-120 F	250	DN 40	E502080AA				
ecocirc XL D 40-150 F	250	DN 40	E501070AA				
ecocirc XL D 40-180 F	250	DN 40	E501080AA				
ecocirc XL D 50-80 F	240	DN 50	E501200AA				
ecocirc XL D 50-120 F	280	DN 50	E503450AA				
ecocirc XL D 65-80 F	340	DN 65	E502100AA				
ecocirc XL D 65-120 F	340	DN 65	E503470AA				
ecocirc XL D 80-120 F	360	DN 80		E503480AA			
ecocirc XL D 80-120 F	360	DN 80			E503490AA		

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ecocirc XLplus

Single-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XLplus 25-40 (N)	180	G 1 ½ – Rp 1	605009125				605009325
ecocirc XLplus 25-60 (N)	180	G 1 ½ – Rp 1	605009175				605009375
ecocirc XLplus 25-80	180	G 1 ½ – Rp 1	E503210AA				
ecocirc XLplus 25-100	180	G 1 ½ – Rp 1	E503220AA				
ecocirc XLplus 32-40 (N)	180	G 2 – Rp 1 ¼	605009225				605009425
ecocirc XLplus 32-60 (N)	180	G 2 – Rp 1 ¼	605009275				605009475
ecocirc XLplus 32-80 (B)(N)	180	G 2 – Rp 1 ¼	E503230AA			E503700AA	E510090AA
ecocirc XLplus 32-100 (B)(N)	180	G 2 – Rp 1 ¼	E503240AA			E503710AA	E510100AA

Single-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XLplus 32-80 F	220	DN 32	E503250AA				
ecocirc XLplus 32-100 F	220	DN 32	E503260AA				
ecocirc XLplus 32-120 F (B)(N)	220	DN 32	E503270AA			E503720AA	E510110AA
ecocirc XLplus 40-80 F	220	DN 40	E501330AA				
ecocirc XLplus 40-100 F	220	DN 40	E501340AA				
ecocirc XLplus 40-120 F (B)(N)	250	DN 40	E503300AA			E503730AA	E510120AA
ecocirc XLplus 40-150 F	250	DN 40	E501210AA				
ecocirc XLplus 40-180 F	250	DN 40	E501220AA				
ecocirc XLplus 50-80 F (B)(N)	240	DN 50	E501360AA			E503740AA	E510130AA
ecocirc XLplus 50-100 F	280	DN 50	E501350AA				
ecocirc XLplus 50-120 F (B)(N)	280	DN 50	E503330AA			E503750AA	E510150AA
ecocirc XLplus 50-150 F	280	DN 50	E501230AA				
ecocirc XLplus 50-180 F	280	DN 50	E501240AA				
ecocirc XLplus 65-80 F (B)(N)	340	DN 65	E503340AA			E503760AA	E510140AA
ecocirc XLplus 65-120 F (B)(N)	340	DN 65	E503350AA			E503770AA	E510160AA
ecocirc XLplus 65-150 F	340	DN 65	E501250AA				
ecocirc XLplus 65-180 F	340	DN 65	E501260AA				
ecocirc XLplus 80-120 F	360	DN 80		E503370AA			
ecocirc XLplus 80-120 F	360	DN 80			E503360AA		
ecocirc XLplus 100-120 F	360	DN 100		E503380AA			
ecocirc XLplus 100-120 F	360	DN 100			E503390AA		

Twin-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XLplus D 32-80	180	G 2 – Rp 1 ¼	E502110AA				
ecocirc XLplus D 32-100	180	G 2 – Rp 1 ¼	E502120AA				

Twin-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XLplus D 32-80 F	220	DN 32	E502130AA				
ecocirc XLplus D 32-100 F	220	DN 32	E502140AA				
ecocirc XLplus D 32-120 F	220	DN 32	E502170AA				
ecocirc XLplus D 40-80 F	220	DN 40	E501370AA				
ecocirc XLplus D 40-100 F	220	DN 40	E501380AA				
ecocirc XLplus D 40-120 F	250	DN 40	E502180AA				
ecocirc XLplus D40-150 F	250	DN 40	E501270AA				
ecocirc XLplus D40-180 F	250	DN 40	E501280AA				
ecocirc XLplus D 50-80 F	240	DN 50	E501400AA				
ecocirc XLplus D 50-120 F	280	DN 50	E503550AA				
ecocirc XLplus D 65-80 F	340	DN 65	E502200AA				
ecocirc XLplus D 65-120 F	340	DN 65	E503570AA				
ecocirc XLplus D 80-120 F	360	DN 80		E503580AA			
ecocirc XLplus D 80-120 F	360	DN 80			E503590AA		

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ecocirc XL (Germany)

Single-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XL 25-40 (N)	180	G 1 ½ – Rp 1	6050E9100				6050E9300
ecocirc XL 25-60 (N)	180	G 1 ½ – Rp 1	6050E9150				6050E9350
ecocirc XL 25-80	180	G 1 ½ – Rp 1	E505000AA				
ecocirc XL 25-100	180	G 1 ½ – Rp 1	E505010AA				
ecocirc XL 32-40 (N)	180	G 2 – Rp 1 ¼	6050E9200				6050E9400
ecocirc XL 32-60 (N)	180	G 2 – Rp 1 ¼	6050E9250				6050E9450
ecocirc XL 32-80 (B)(N)	180	G 2 – Rp 1 ¼	E505020AA			E505600AA	E510210AA
ecocirc XL 32-100 (B)(N)	180	G 2 – Rp 1 ¼	E505030AA			E505610AA	E510220AA

Single-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XL 32-80 F	220	DN 32	E505040AA				
ecocirc XL 32-100 F	220	DN 32	E505050AA				
ecocirc XL 32-120 F (B)(N)	220	DN 32	E505060AA			E505620AA	E510230AA
ecocirc XL 40-80 F	220	DN 40	E509130AA				
ecocirc XL 40-100 F	220	DN 40	E509140AA				
ecocirc XL 40-120 F (B)(N)	250	DN 40	E505090AA			E505630AA	E510240AA
ecocirc XL 40-150 F	250	DN 40	E509010AA				
ecocirc XL 40-180 F	250	DN 40	E509020AA				
ecocirc XL 50-80 F (B)(N)	240	DN 50	E509160AA			E505640AA	E510250AA
ecocirc XL 50-100 F	280	DN 50	E509150AA				
ecocirc XL 50-120 F (B)(N)	280	DN 50	E505120AA			E505650AA	E510270AA
ecocirc XL 50-150 F	280	DN 50	E509030AA				
ecocirc XL 50-180 F	280	DN 50	E509040AA				
ecocirc XL 65-80 F (B)(N)	340	DN 65	E505130AA			E505660AA	E510260AA
ecocirc XL 65-120 F (B)(N)	340	DN 65	E505140AA			E505670AA	E510280AA
ecocirc XL 65-150 F	340	DN 65	E509050AA				
ecocirc XL 65-180 F	340	DN 65	E509060AA				
ecocirc XL 80-120 F	360	DN 80		E505150AA			
ecocirc XL 80-120 F	360	DN 80			E505160AA		
ecocirc XL 100-120 F	360	DN 100		E505170AA			
ecocirc XL 100-120 F	360	DN 100			E505180AA		

Twin-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XL D 32-80	180	G 2 – Rp 1 ¼	E508010AA				
ecocirc XL D 32-100	180	G 2 – Rp 1 ¼	E508020AA				

Twin-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XL D 32-80 F	220	DN 32	E508030AA				
ecocirc XL D 32-100 F	220	DN 32	E508040AA				
ecocirc XL D 32-120 F	220	DN 32	E508070AA				
ecocirc XL D 40-80 F	220	DN 40	E509170AA				
ecocirc XL D 40-100 F	220	DN 40	E509180AA				
ecocirc XL D 40-120 F	250	DN 40	E508080AA				
ecocirc XL D 40-150 F	250	DN 40	E509070AA				
ecocirc XL D 40-180 F	250	DN 40	E509080AA				
ecocirc XL D 50-80 F	240	DN 50	E509200AA				
ecocirc XL D 50-120 F	280	DN 50	E505450AA				
ecocirc XL D 65-80 F	340	DN 65	E508100AA				
ecocirc XL D 65-120 F	340	DN 65	E505470AA				
ecocirc XL D 80-120 F	360	DN 80		E505480AA			
ecocirc XL D 80-120 F	360	DN 80			E505490AA		

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ecocirc XLplus (Germany)

Single-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XLplus 25-40 (N)	180	G 1 ½ – Rp 1	6050E9125				6050E9325
ecocirc XLplus 25-60 (N)	180	G 1 ½ – Rp 1	6050E9175				6050E9375
ecocirc XLplus 25-80	180	G 1 ½ – Rp 1	E505800AA				
ecocirc XLplus 25-100	180	G 1 ½ – Rp 1	E505810AA				
ecocirc XLplus 32-40 (N)	180	G 2 – Rp 1 ¼	6050E9225				6050E9425
ecocirc XLplus 32-60 (N)	180	G 2 – Rp 1 ¼	6050E9275				6050E9475
ecocirc XLplus 32-80 (B)(N)	180	G 2 – Rp 1 ¼	E505820AA			E506400AA	E510290AA
ecocirc XLplus 32-100 (B)(N)	180	G 2 – Rp 1 ¼	E505830AA			E506410AA	E510300AA

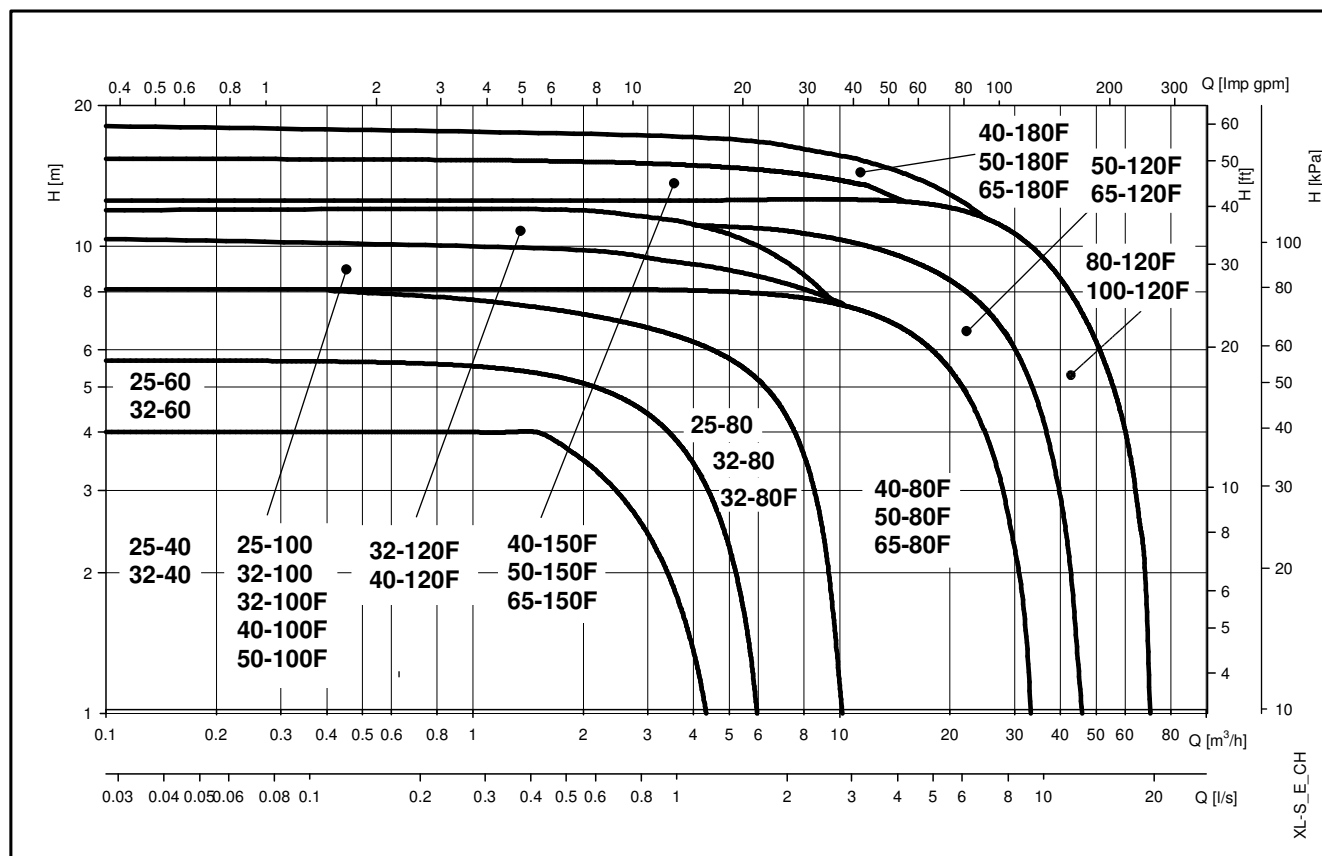
Single-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron				Bronze	AISI 304
		Connection	PN 6/10	PN 6	PN 10	PN 6/10	PN 6/10
ecocirc XLplus 32-80 F	220	DN 32	E505840AA				
ecocirc XLplus 32-100 F	220	DN 32	E505850AA				
ecocirc XLplus 32-120 F (B)(N)	220	DN 32	E505860AA			E506420AA	E510310AA
ecocirc XLplus 40-80 F	220	DN 40	E509330AA				
ecocirc XLplus 40-100 F	220	DN 40	E509340AA				
ecocirc XLplus 40-120 F (B)(N)	250	DN 40	E505890AA			E506430AA	E510320AA
ecocirc XLplus 40-150 F	250	DN 40	E509210AA				
ecocirc XLplus 40-180 F	250	DN 40	E509220AA				
ecocirc XLplus 50-80 F (B)(N)	240	DN 50	E509360AA			E506440AA	E510330AA
ecocirc XLplus 50-100 F	280	DN 50	E509350AA				
ecocirc XLplus 50-120 F (B)(N)	280	DN 50	E505920AA			E506450AA	E510350AA
ecocirc XLplus 50-150 F	280	DN 50	E509230AA				
ecocirc XLplus 50-180 F	280	DN 50	E509240AA				
ecocirc XLplus 65-80 F (B)(N)	340	DN 65	E505930AA			E506460AA	E510340AA
ecocirc XLplus 65-120 F (B)(N)	340	DN 65	E505940AA			E506470AA	E510360AA
ecocirc XLplus 65-150 F	340	DN 65	E509250AA				
ecocirc XLplus 65-180 F	340	DN 65	E509260AA				
ecocirc XLplus 80-120 F	360	DN 80		E505950AA			
ecocirc XLplus 80-120 F	360	DN 80			E505960AA		
ecocirc XLplus 100-120 F	360	DN 100		E505970AA			
ecocirc XLplus 100-120 F	360	DN 100			E505980AA		

Twin-head Pump type	Threaded pipe connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XLplus D 32-80	180	G 2 – Rp 1 ¼	E508110AA				
ecocirc XLplus D 32-100	180	G 2 – Rp 1 ¼	E508120AA				

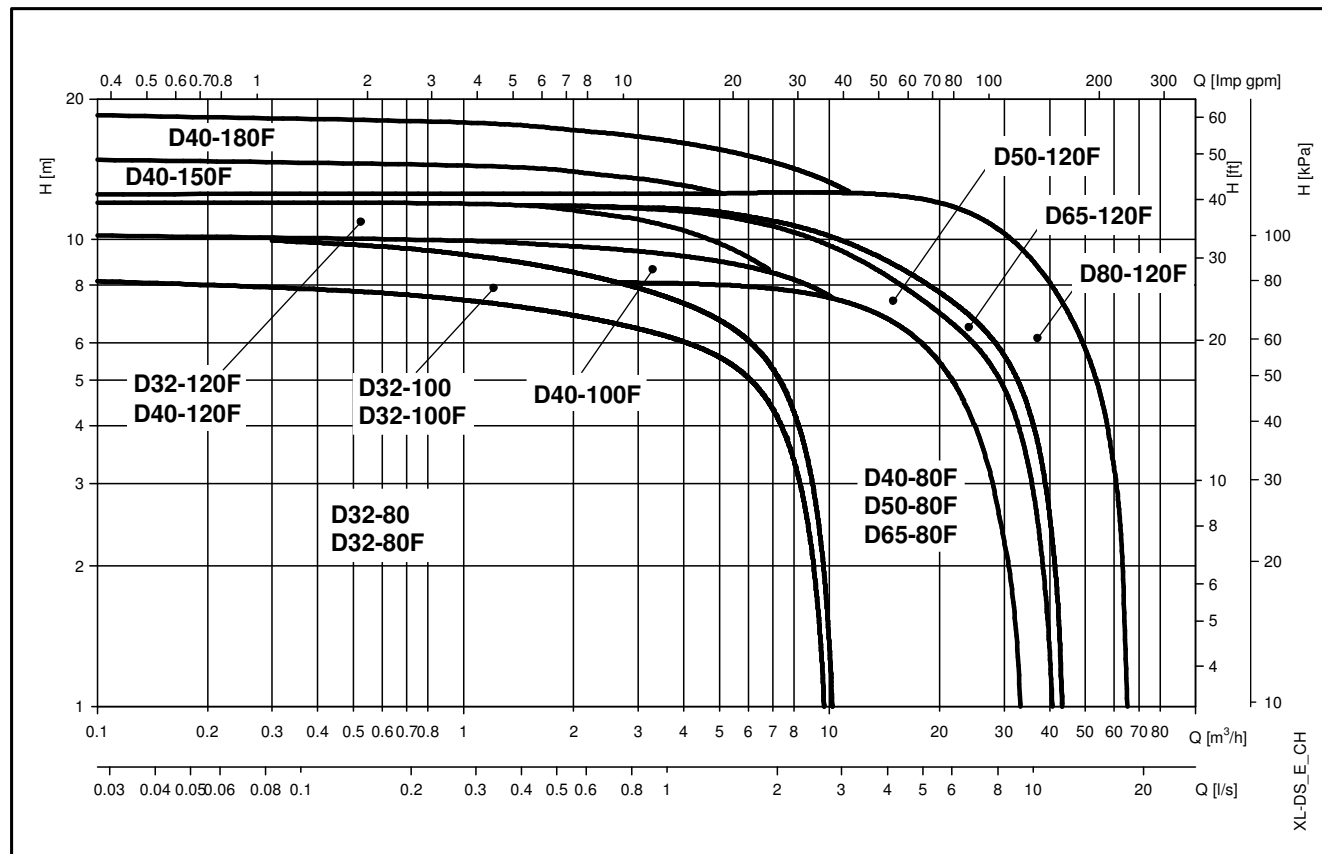
Twin-head Pump type	Flanged connection						
	Port to port (mm)	Cast iron					
		Connection	PN 6/10	PN 6	PN 10		
ecocirc XLplus D 32-80 F	220	DN 32	E508130AA				
ecocirc XLplus D 32-100 F	220	DN 32	E508140AA				
ecocirc XLplus D 32-120 F	220	DN 32	E508170AA				
ecocirc XLplus D 40-80 F	220	DN 40	E509370AA				
ecocirc XLplus D 40-100 F	220	DN 40	E509380AA				
ecocirc XLplus D 40-120 F	250	DN 40	E508180AA				
ecocirc XLplus D40-150 F	250	DN 40	E509270AA				
ecocirc XLplus D40-180 F	250	DN 40	E509280AA				
ecocirc XLplus D 50-80 F	240	DN 50	E509400AA				
ecocirc XLplus D 50-120 F	280	DN 50	E506250AA				
ecocirc XLplus D 65-80 F	340	DN 65	E508200AA				
ecocirc XLplus D 65-120 F	340	DN 65	E506270AA				
ecocirc XLplus D 80-120 F	360	DN 80		E506280AA			
ecocirc XLplus D 80-120 F	360	DN 80			E506290AA		

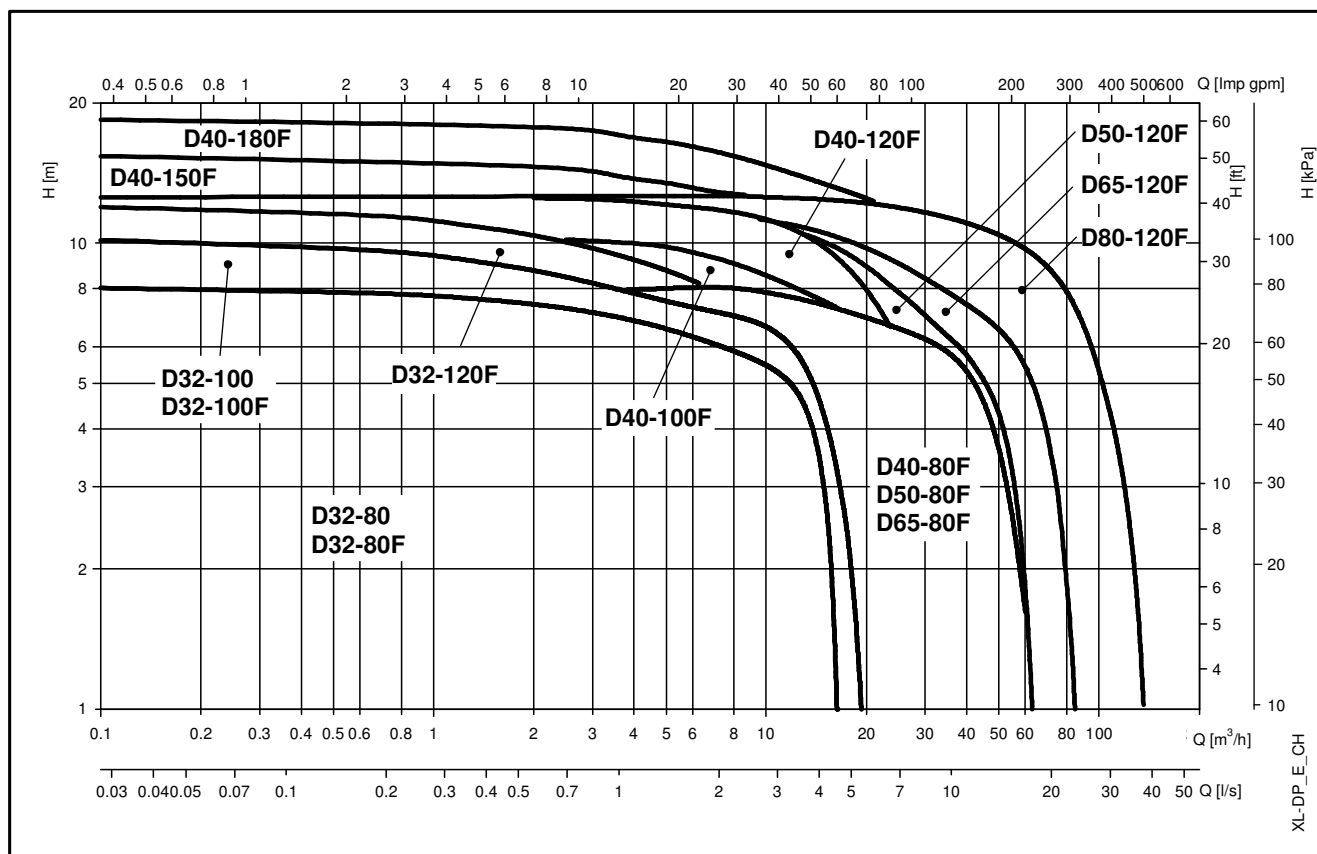
Pn-ecocircXLplus(G)-en_g_sc

ecocirc XL-XLplus



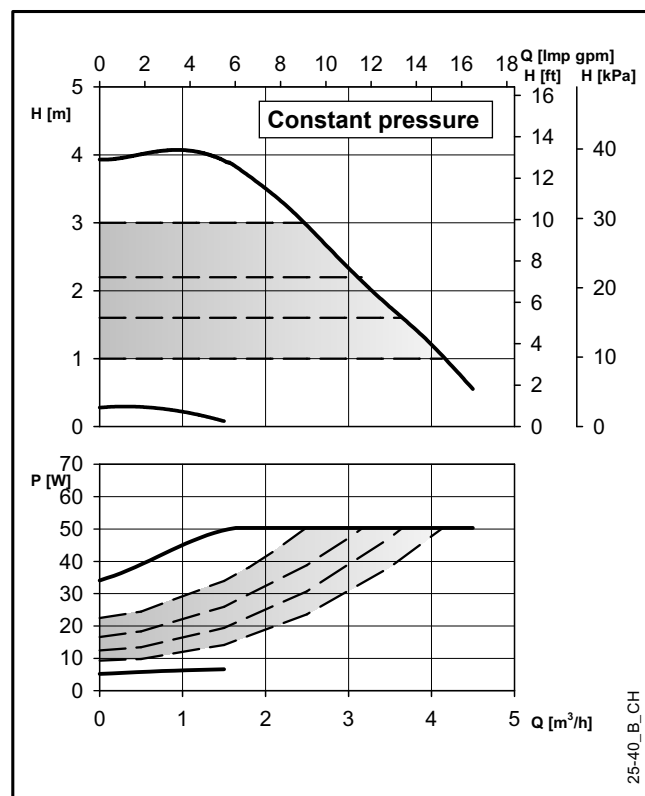
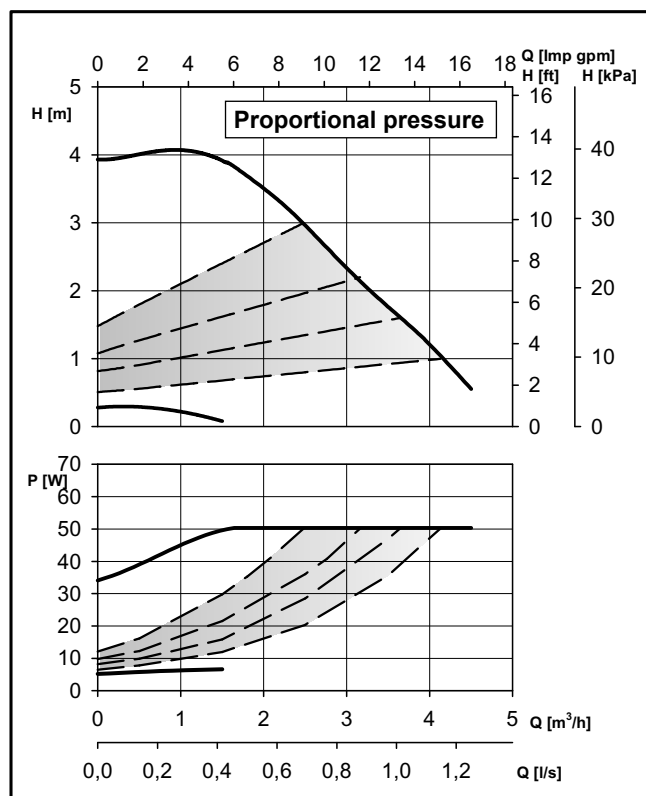
ecocirc XL-XLplus D (single operation)



ecocirc XL-XLplus D (parallel operation)**Performance curves**

The curves shown in the next pages represent average values and cannot be used as guarantee. For requirements related to specific minimum performances a specific measurement is necessary.

EEL according to EN 16297.

ecocirc XL-XLplus 25-40 (N)

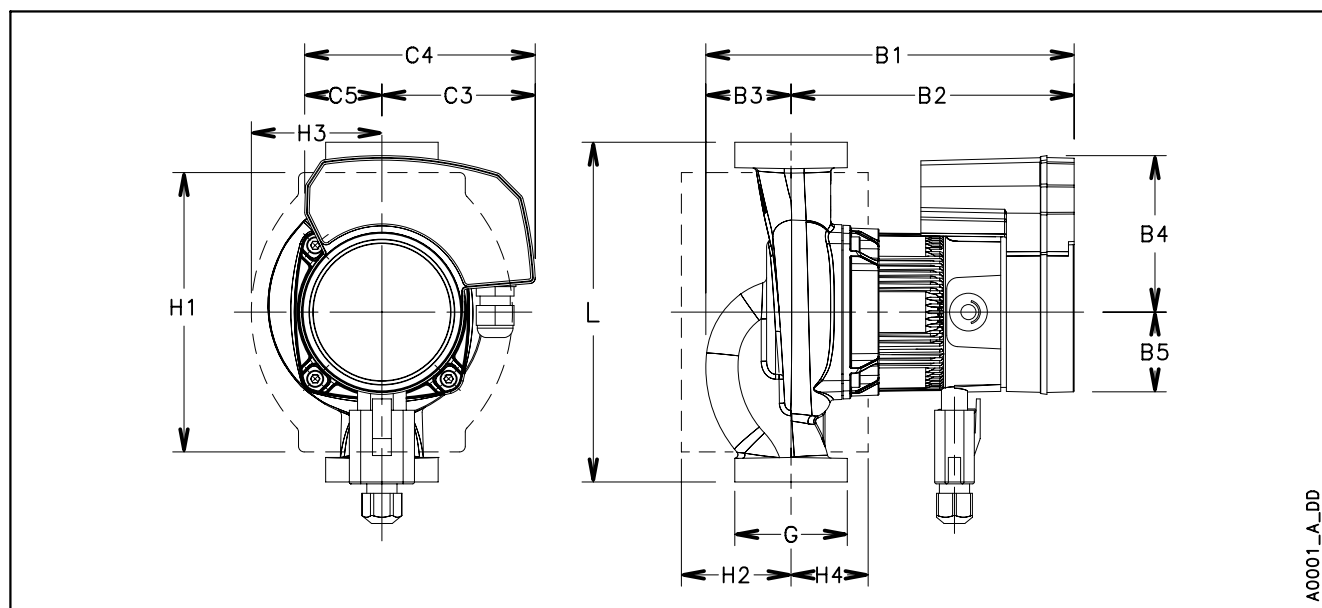
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 25-40 (N)**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$
Frequency	50/60 Hz
Power absorbed [W] (min/max)	5 / 50
Input current [A] (min/max)	0,1 / 0,5
Specific EEI $\leq$	0,23

IP protection	44
Insulation class	155 (F)
Max. working pressure	1,0 MPa (10 bar)
Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Sound pressure level	$\leq 38 \text{ dB(A)}$

En-Rev_B

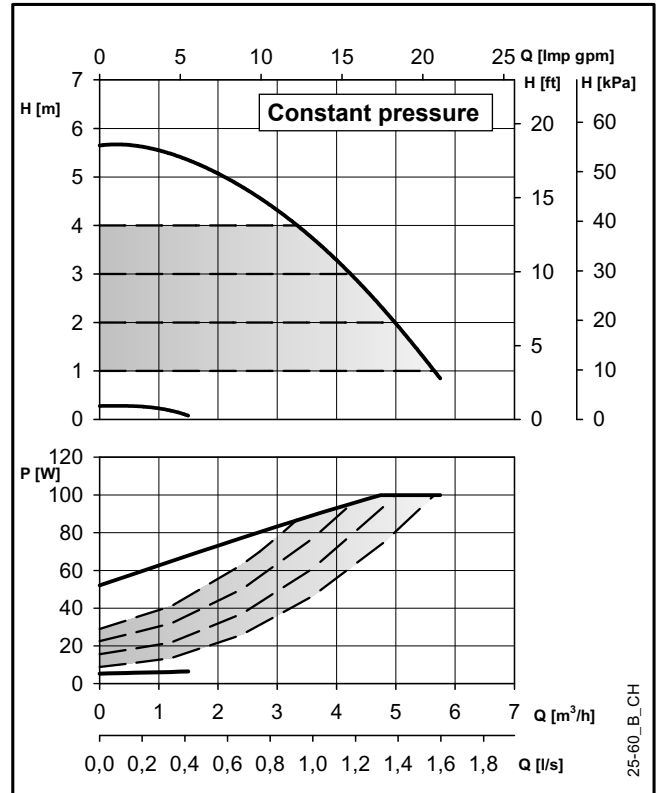
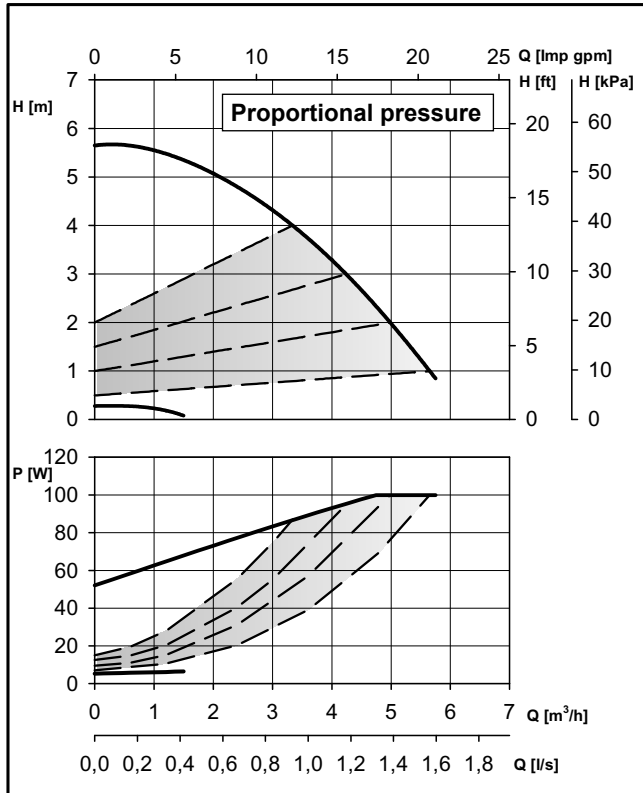


A0001_A_DD

ecocirc XL-XLplus 25-40 (N)**Dimensions (mm)****Net weight 2,8 (Kg) - Gross weight 3,6 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 1 ½ - Rp 1	191	145	46	83	43	81	120	39	148	59	74	40

En-Rev_A

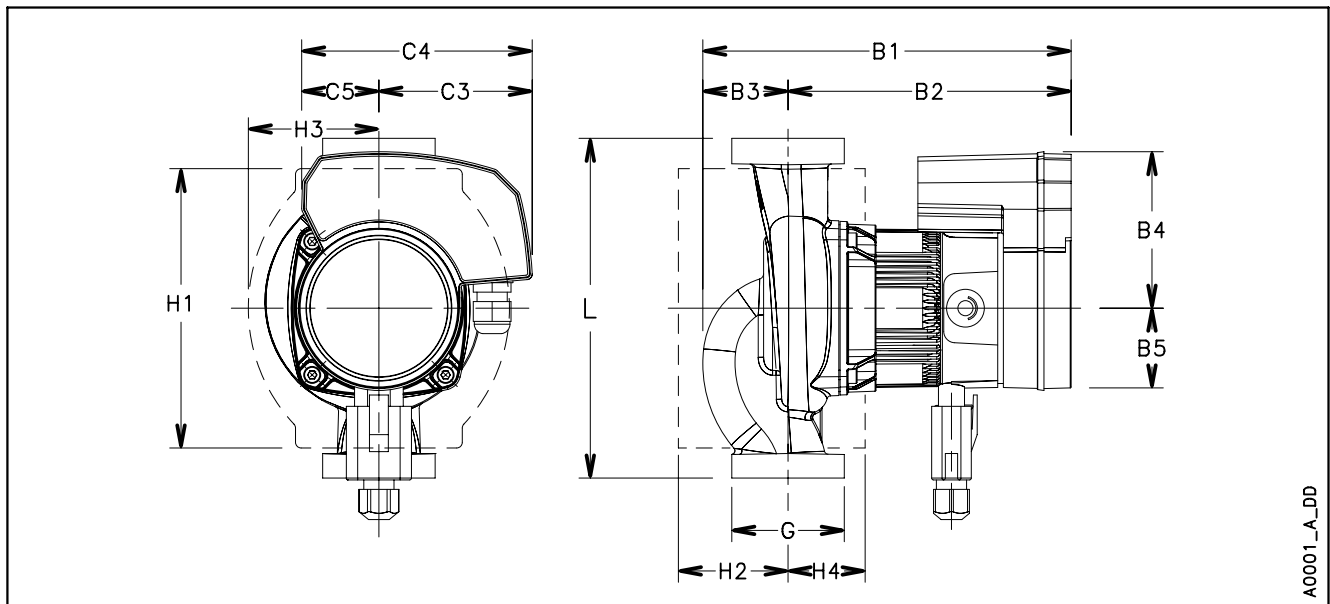
ecocirc XL-XLplus 25-60 (N)

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 25-60 (N)**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	5 / 100	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 1,0	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 38 \text{ dB(A)}$

En-Rev_B



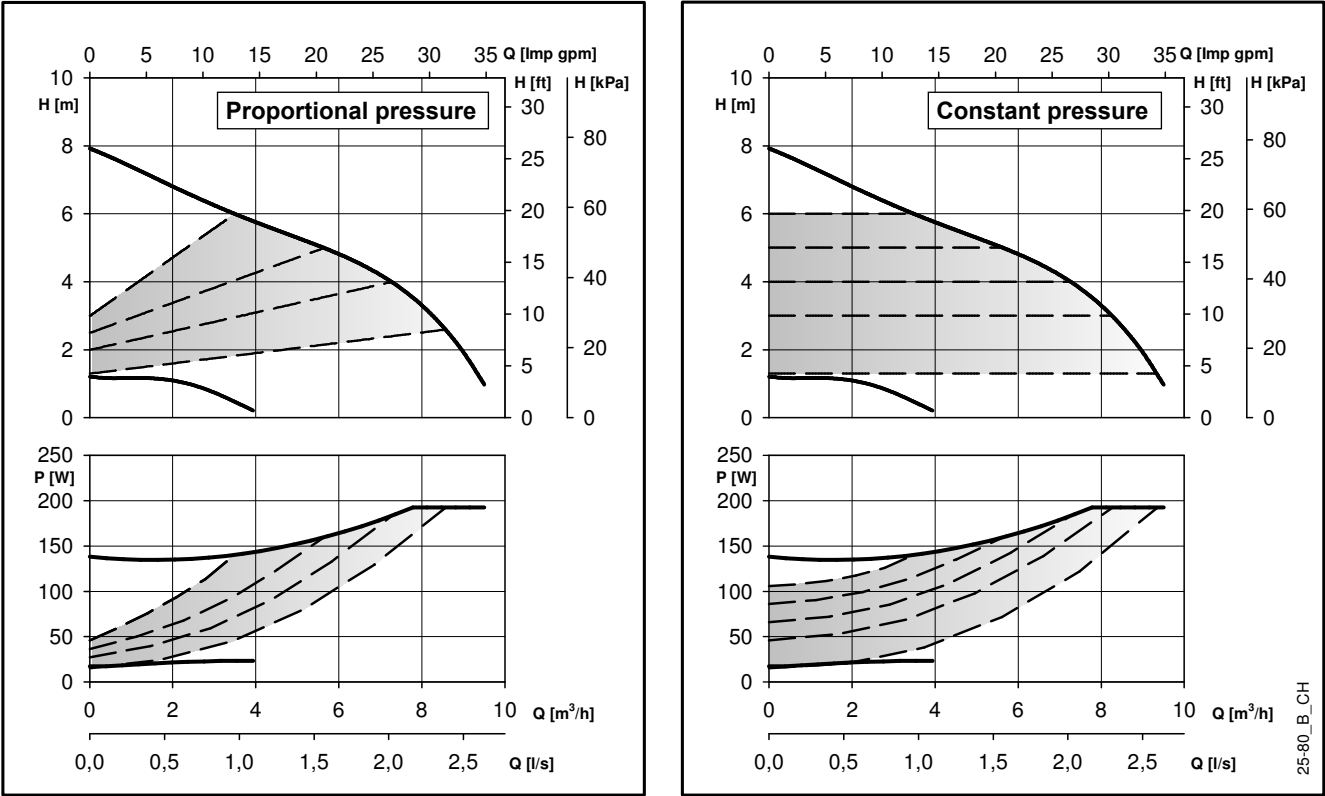
A0001_A_DD

ecocirc XL-XLplus 25-60 (N)**Dimensions (mm)****Net weight 2,8 (Kg) - Gross weight 3,6 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 1 ½ – Rp 1	191	145	46	83	43	81	120	39	148	59	74	40

En-Rev_A

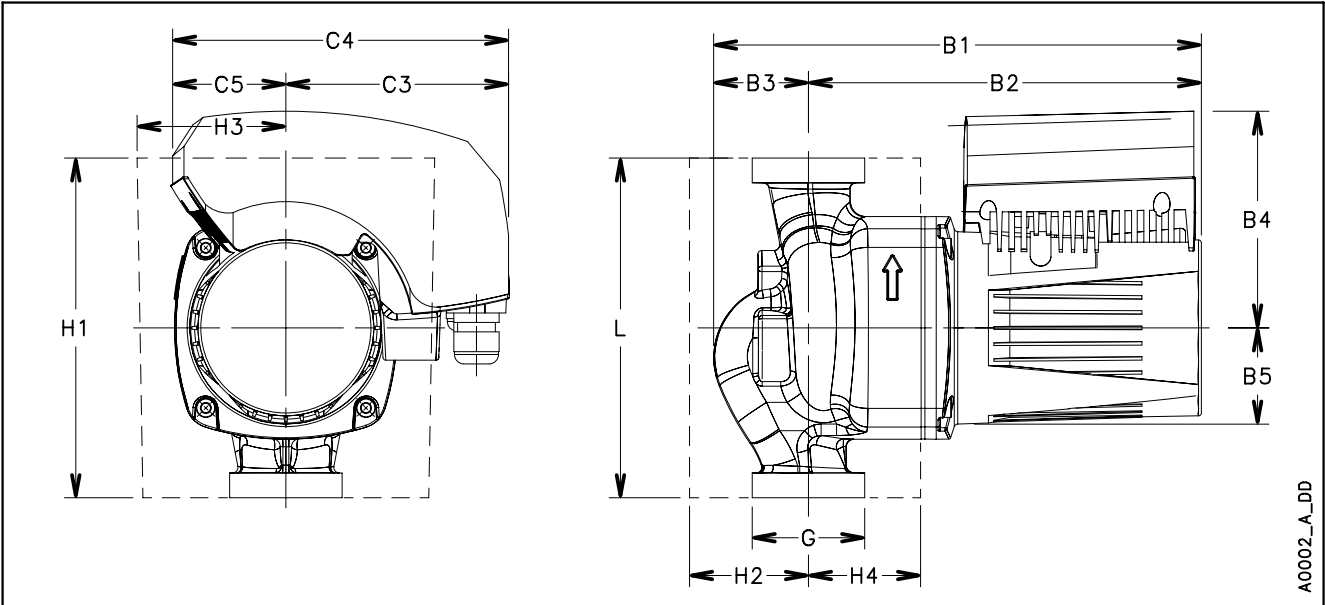
ecocirc XL-XLplus 25-80



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 25-80		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	17 / 193	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,4	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

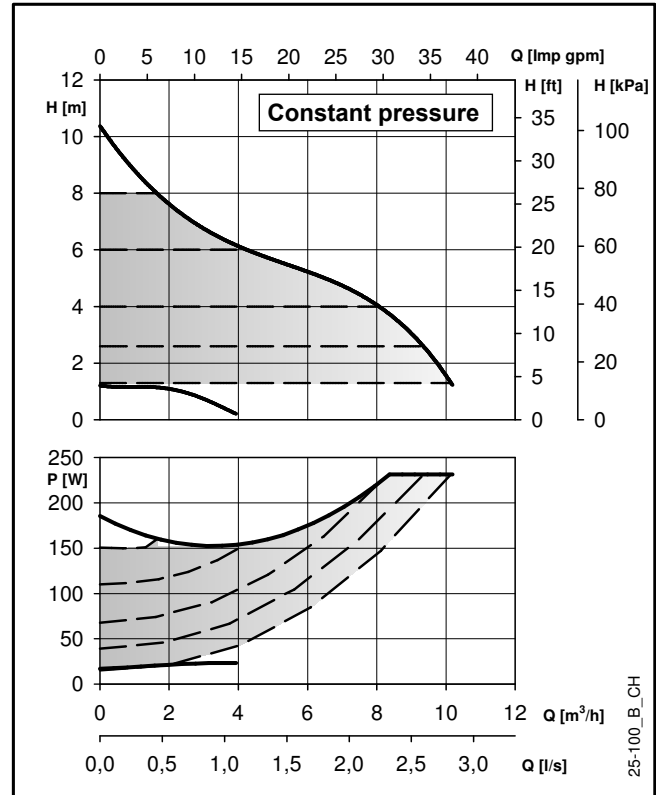
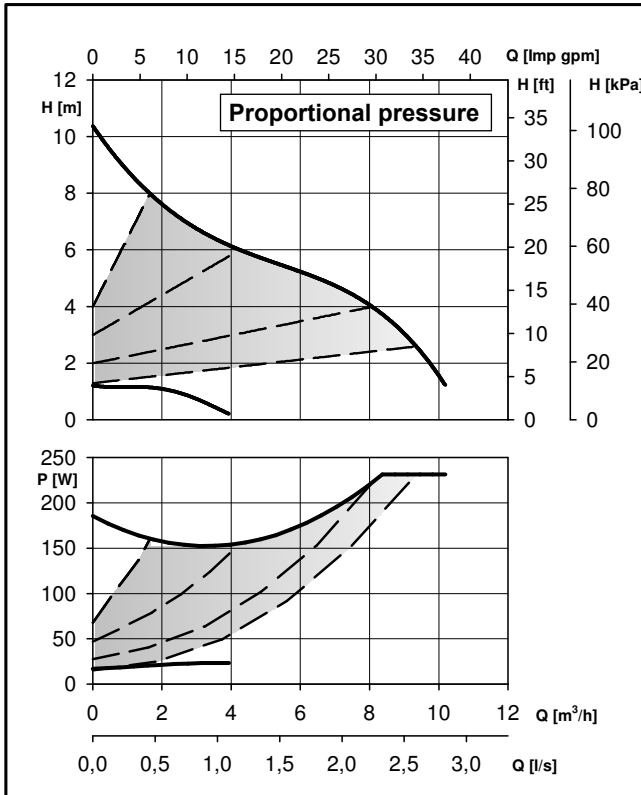
En-Rev_D



ecocirc XL-XLplus 25-80		Dimensions (mm)					Net weight 7 (Kg) - Gross weight 10,5 (Kg)						
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 1 ½ – Rp 1	260	205	55	118	51	116	178	62	180	70	83	55

En-Rev_A

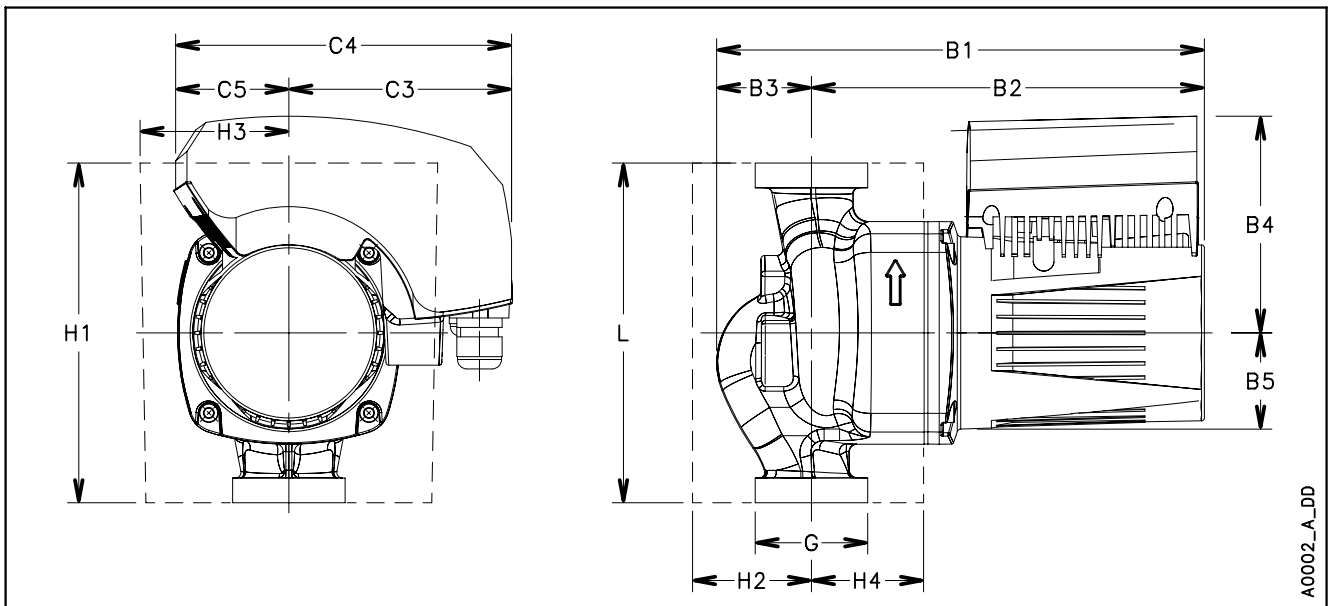
ecocirc XL-XLplus 25-100



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 25-100		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	17 / 231	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,7	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

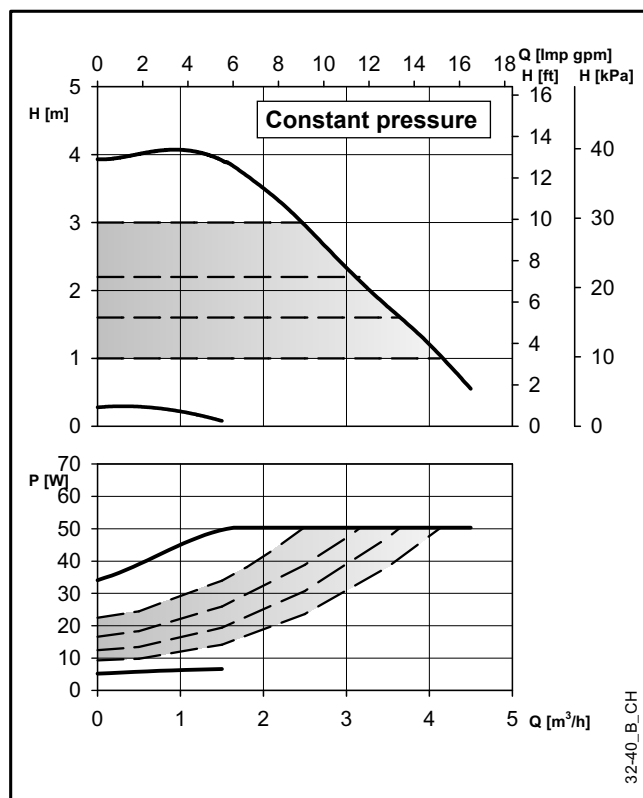
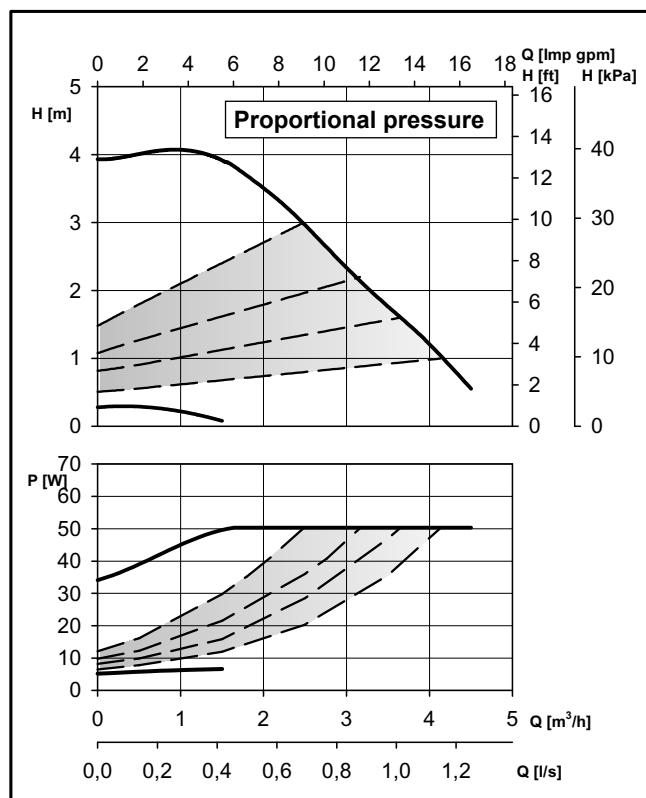
En-Rev_D



A0002_A_DD

ecocirc XL-XLplus 25-100		Dimensions (mm)					Net weight 7 (Kg) - Gross weight 10,5 (Kg)						
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 1 ½ - Rp 1	260	205	55	118	51	116	178	62	180	70	83	55

En-Rev_A

ecocirc XL-XLplus 32-40 (N)

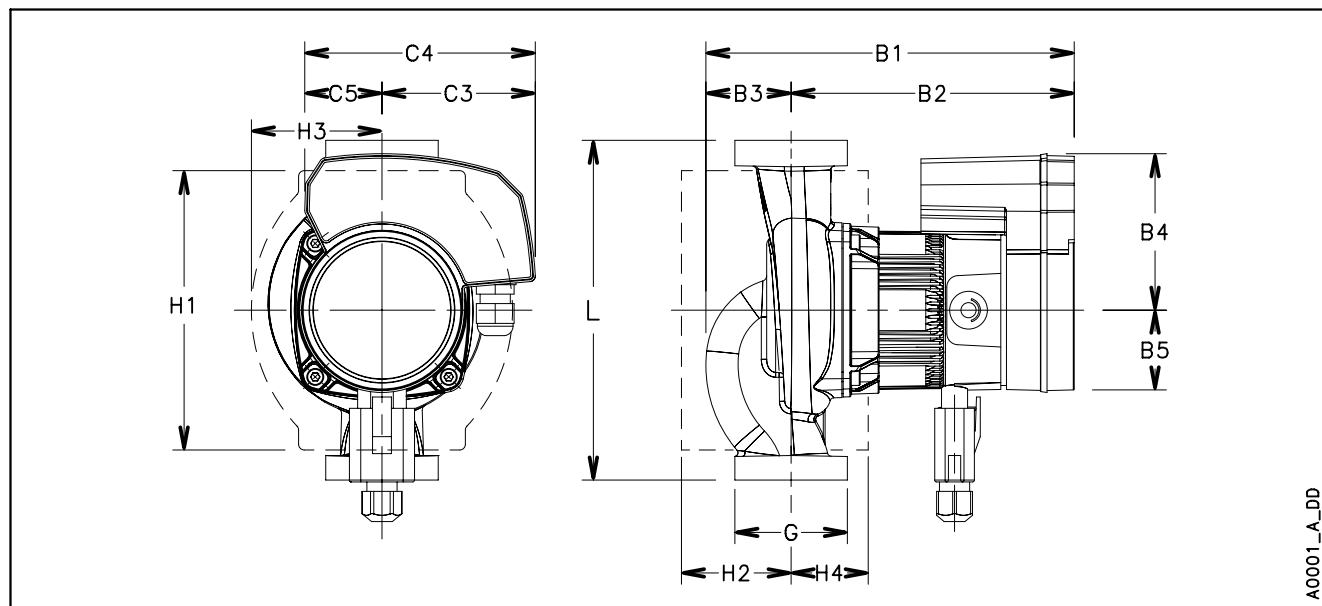
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 32-40 (N)**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$
Frequency	50/60 Hz
Power absorbed [W] (min/max)	5 / 50
Input current [A] (min/max)	0,1 / 0,5
Specific EEI $\leq$	0,23

IP protection	44
Insulation class	155 (F)
Max. working pressure	1,0 MPa (10 bar)
Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Sound pressure level	$\leq 38 \text{ dB(A)}$

En-Rev_B

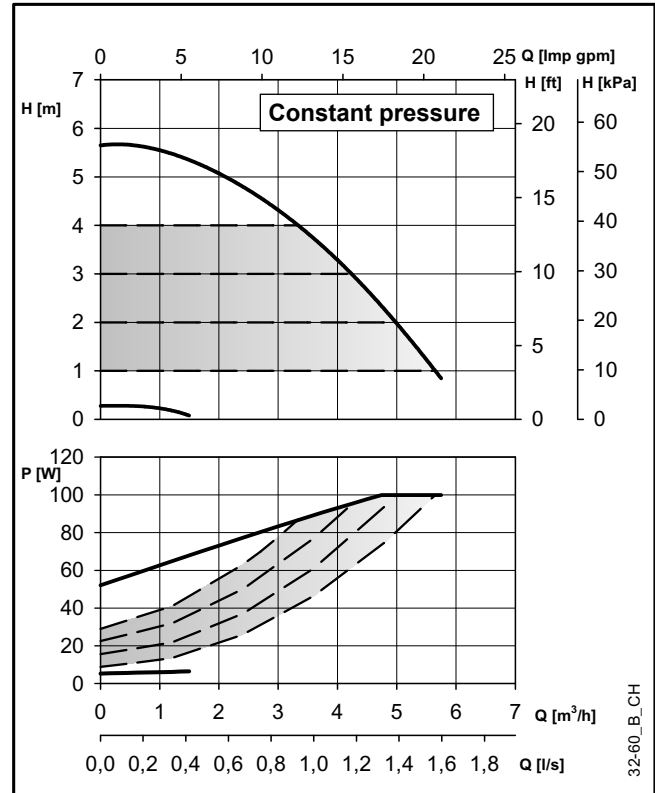
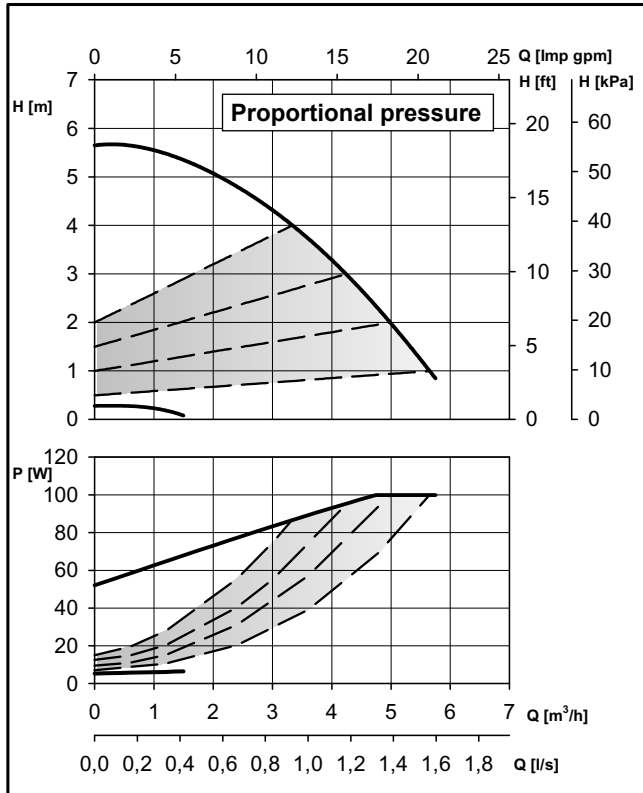


A0001_A_DD

ecocirc XL-XLplus 32-40 (N)**Dimensions (mm)****Net weight 3,0 (Kg) - Gross weight 3,9 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 2 – Rp 1 ¼	191	145	46	83	43	81	120	39	148	59	74	40

En-Rev_A

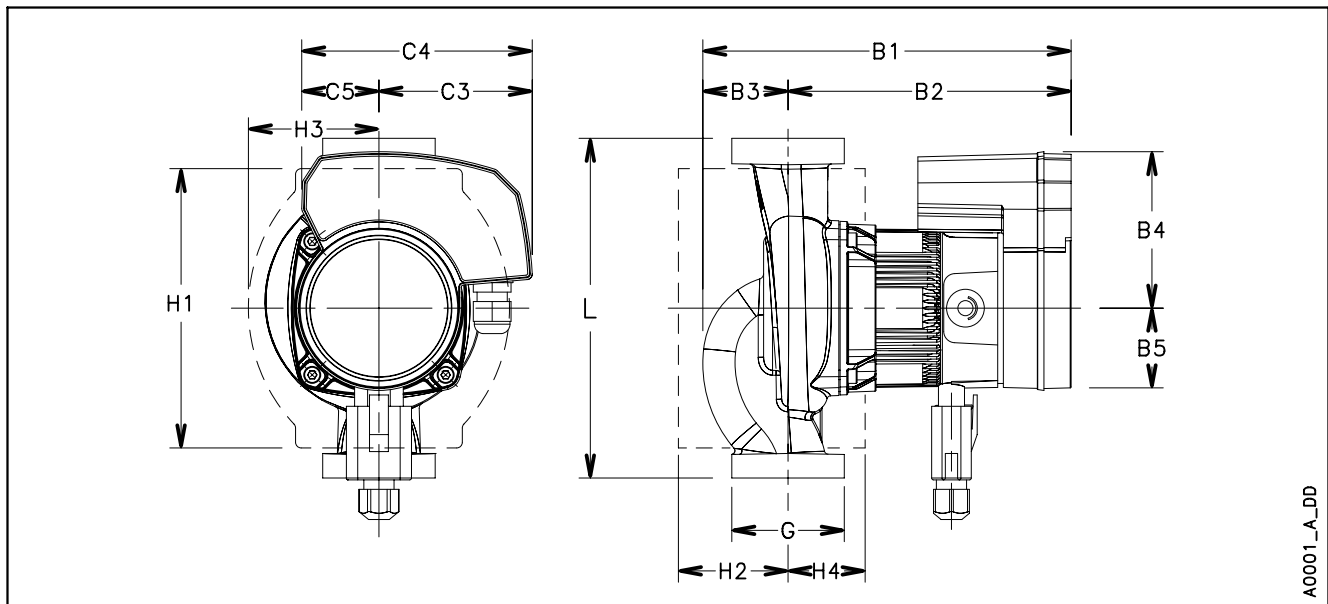
ecocirc XL-XLplus 32-60 (N)

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 32-60 (N)**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	5 / 100	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 1,0	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 38 \text{ dB(A)}$

En-Rev_B



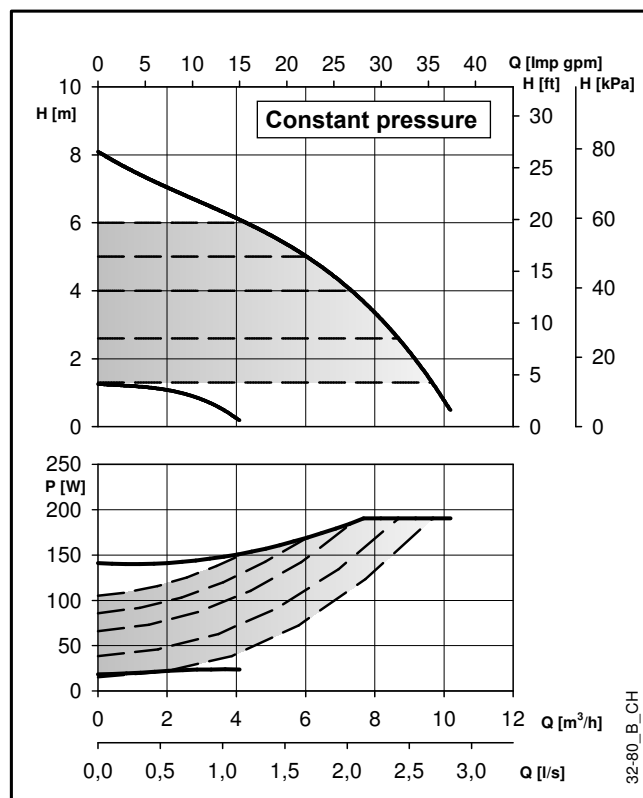
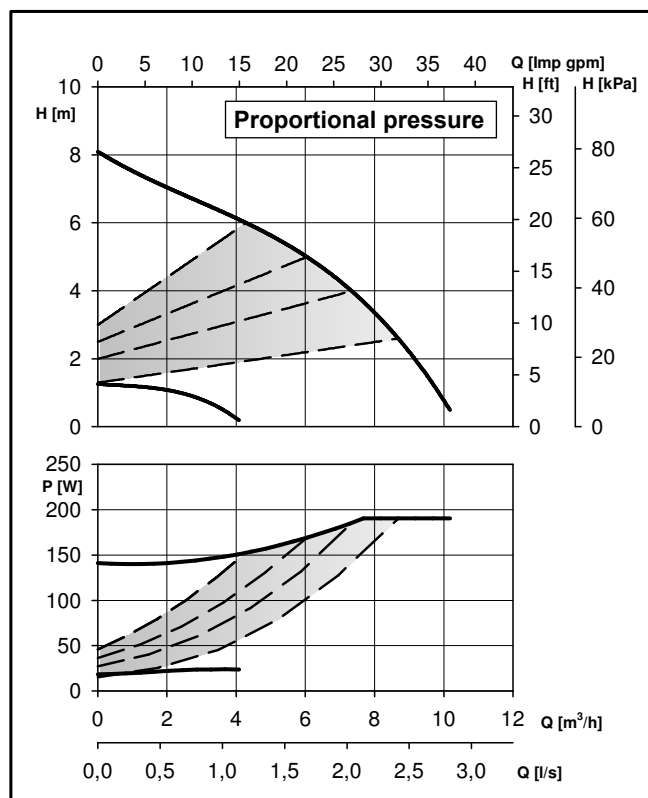
A0001_A_DD

ecocirc XL-XLplus 32-60 (N)**Dimensions (mm)****Net weight 3,0 (Kg) - Gross weight 3,9 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 2 – Rp 1 ¼	191	145	46	83	43	81	120	39	148	59	74	40

En-Rev_A

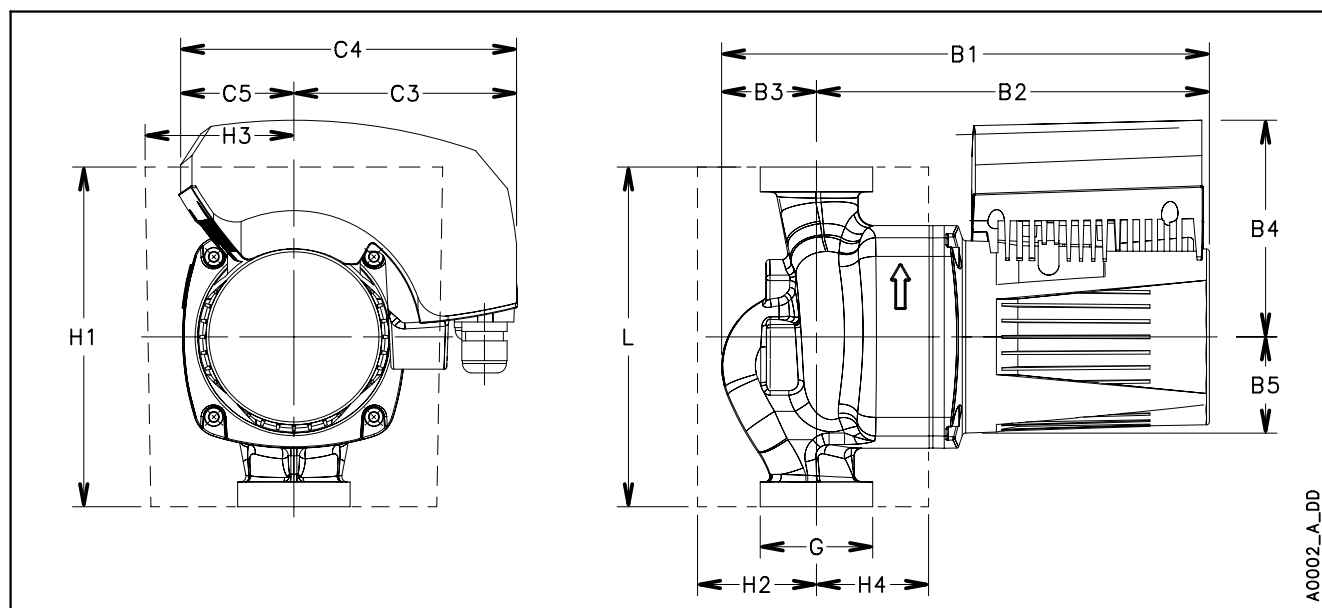
ecocirc XL-XLplus 32-80 (B)(N)



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

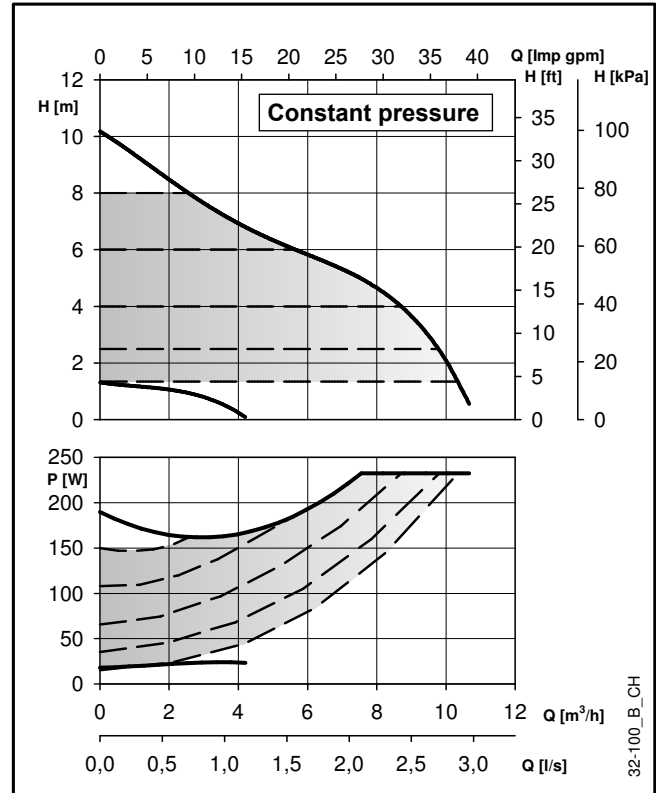
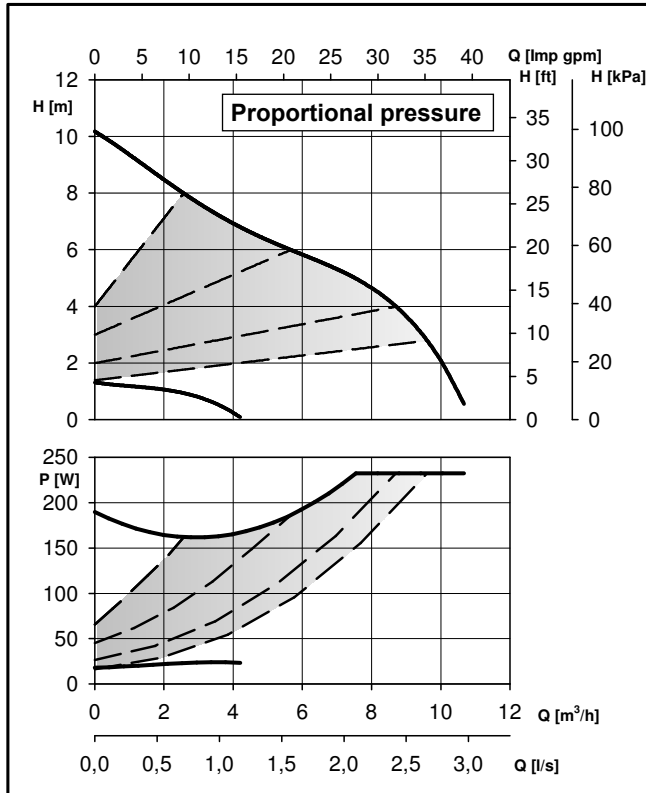
ecocirc XL-XLplus 32-80 (B)(N)		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	18 / 191	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,4	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_E



ecocirc XL-XLplus 32-80 (B)(N)			Dimensions (mm)					Net weight 7,3 (Kg) - Gross weight 10,8 (Kg)					
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 2 – Rp 1 ¼	260	208	52	118	51	116	178	62	180	67	83	58

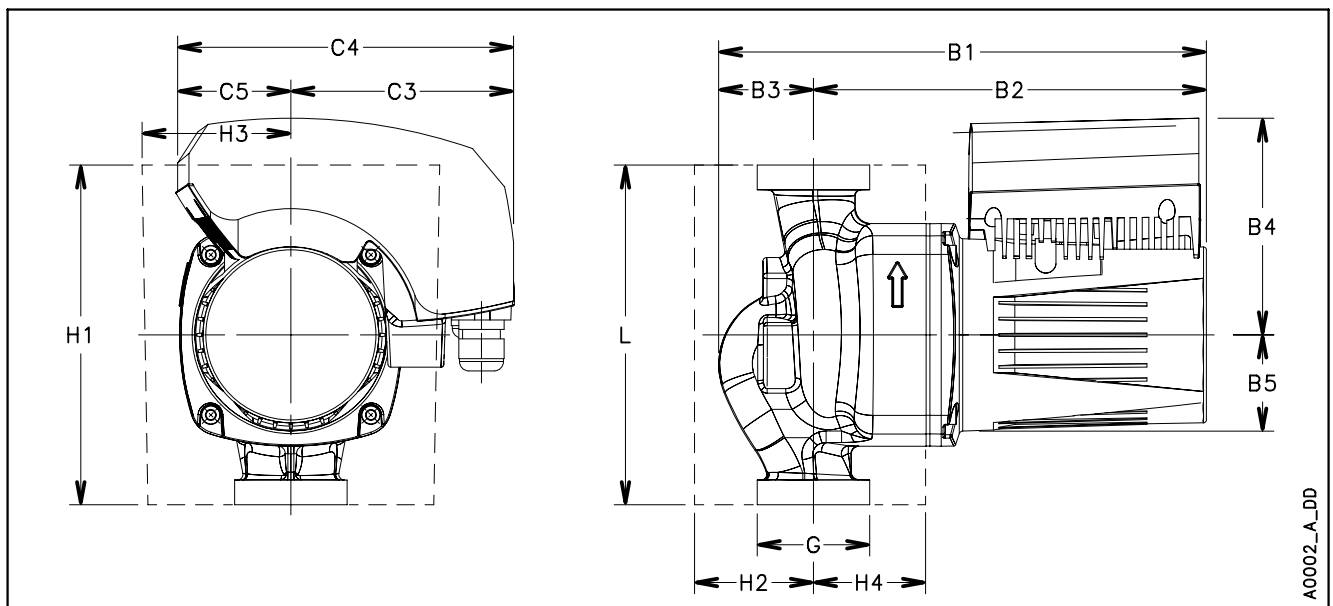
En-Rev_B

ecocirc XL-XLplus 32-100 (B)(N)

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 32-100 (B)(N)		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	18 / 233	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,7	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

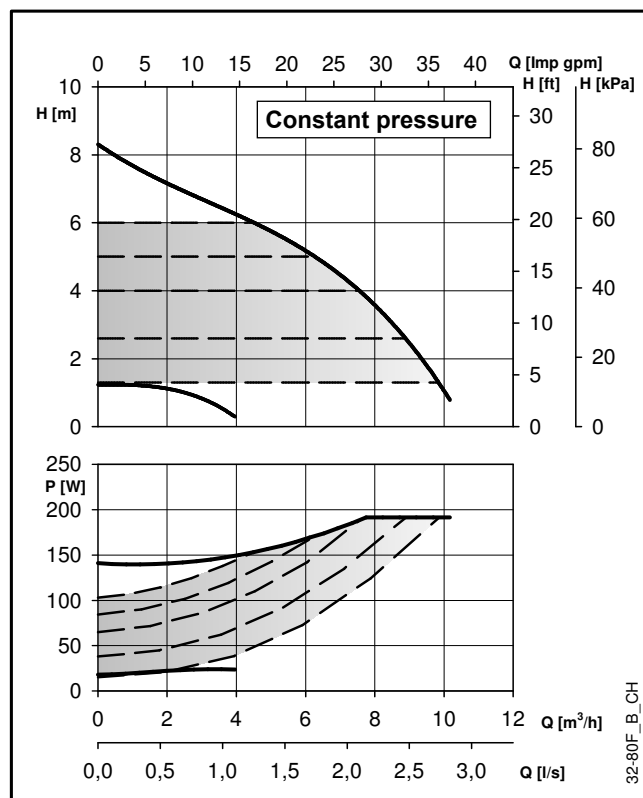
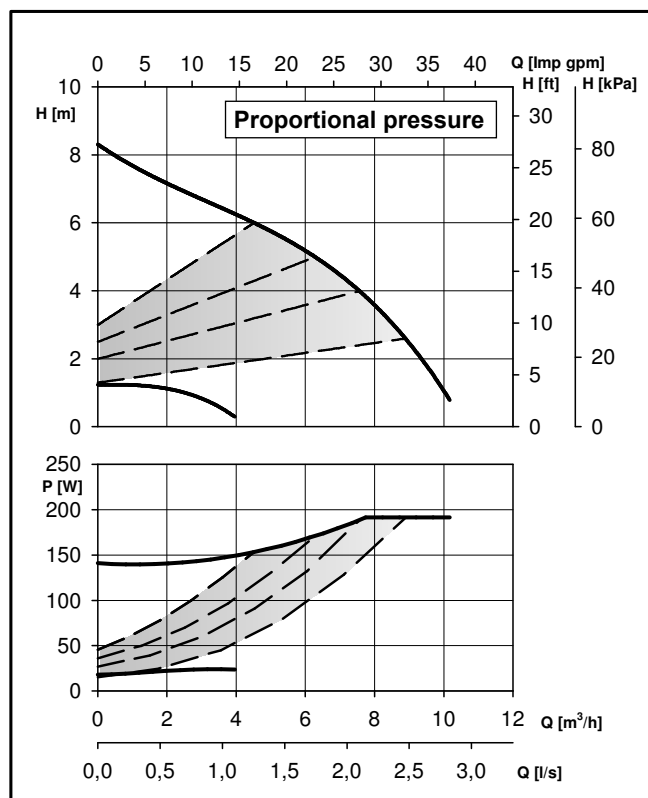
En-Rev_E



A0002_A_DD

ecocirc XL-XLplus 32-100 (B)(N)		Dimensions (mm)					Net weight 7,3 (Kg) - Gross weight 10,8 (Kg)						
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4
180	G 2 – Rp 1 ¼	260	208	52	118	51	116	178	62	180	67	83	58

En-Rev_B

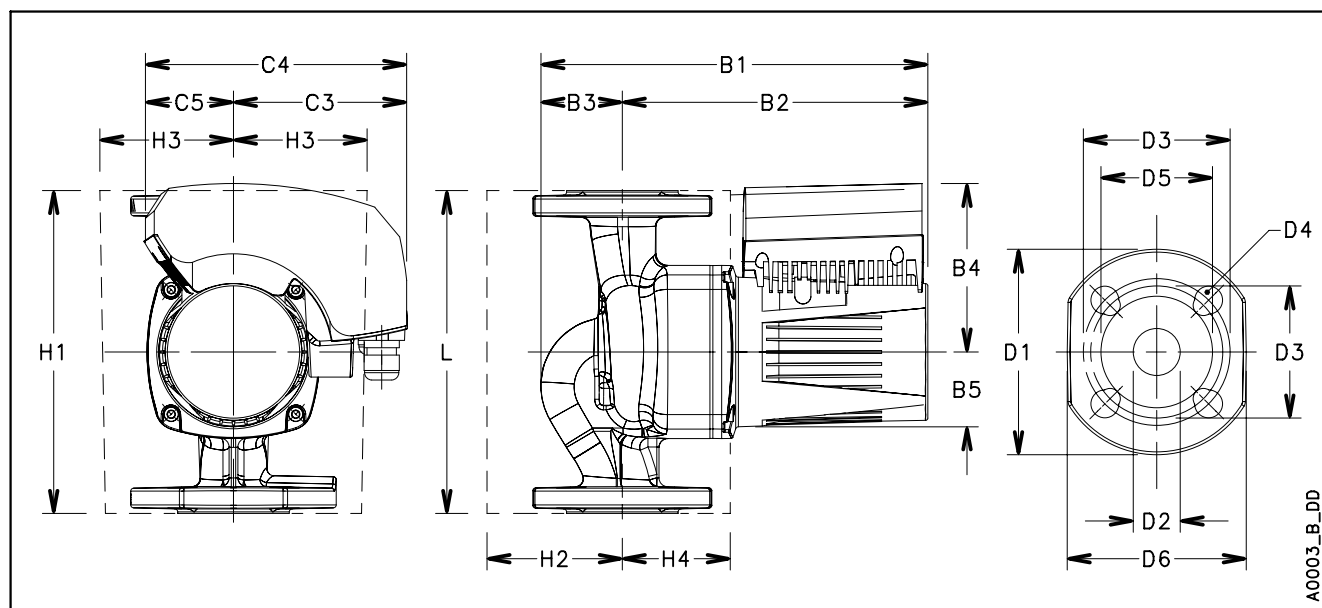
ecocirc XL-XLplus 32-80 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 32-80 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	18 / 192	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,4	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_D

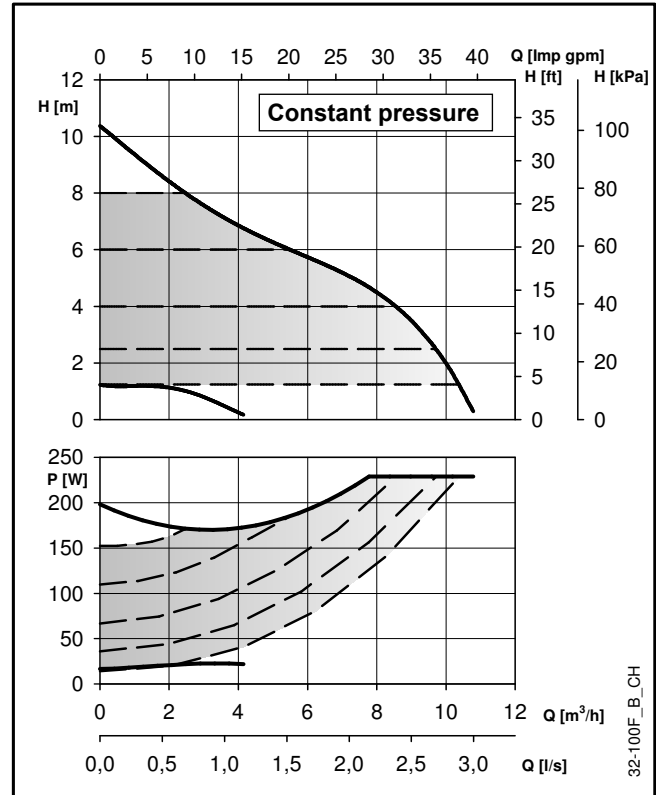
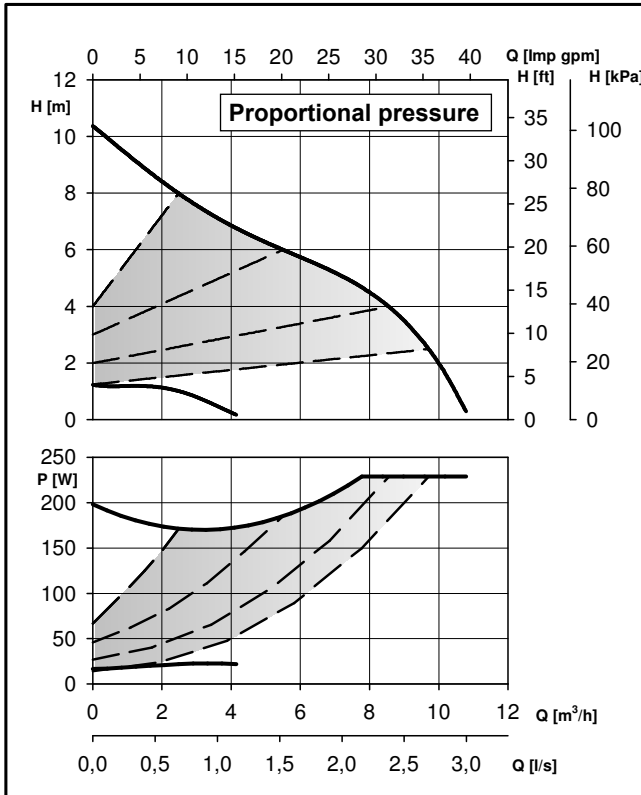
**ecocirc XL-XLplus 32-80 F****Dimensions (mm)**

Net weight 9,8 (Kg) - Gross weight 13,3 (Kg)

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
220	DN 32	266	208	58	118	51	116	178	62	220	94	96	76	140	32	90/100	4 x 14/19	76

En-Rev_A

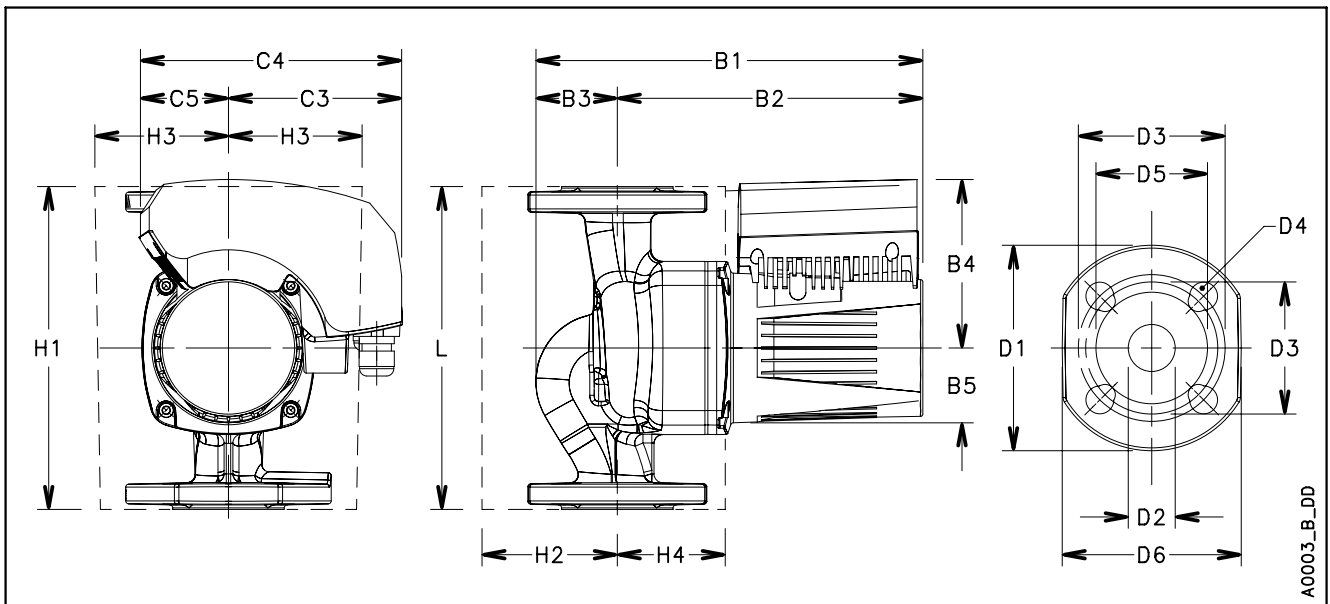
ecocirc XL-XLplus 32-100 F



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

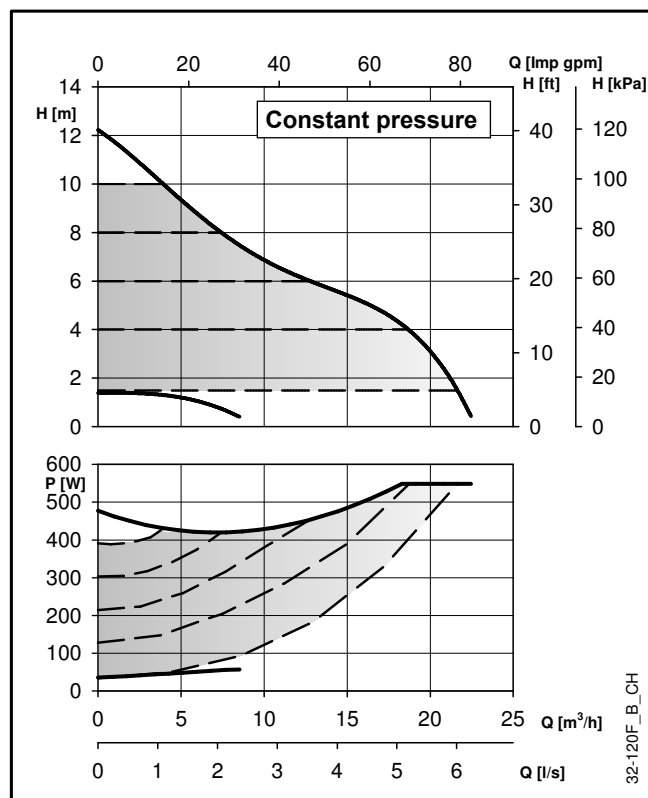
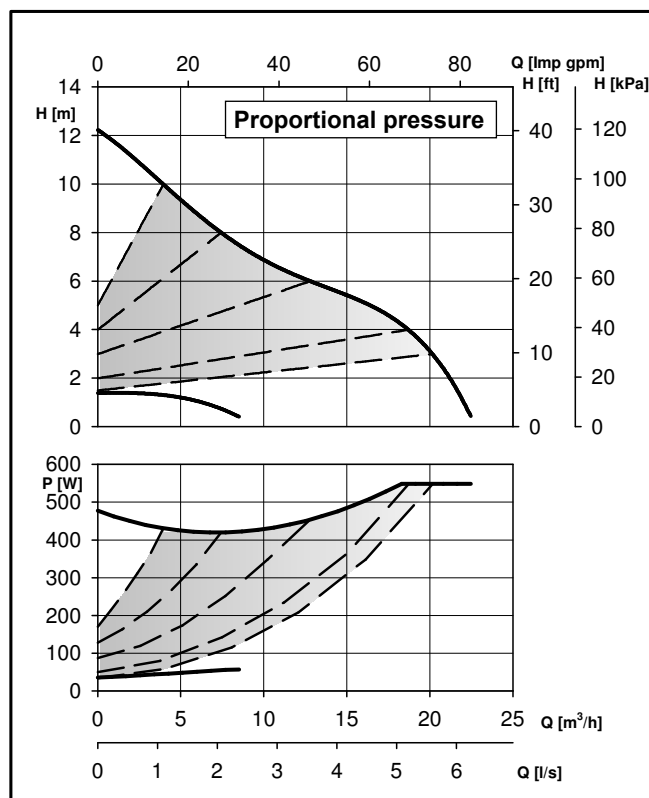
ecocirc XL-XLplus 32-100 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	17 / 230	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,7	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_D



ecocirc XL-XLplus 32-100 F		Dimensions (mm)										Net weight 9,8 (Kg) - Gross weight 13,3 (Kg)							
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5	
220	DN 32	266	208	58	118	51	116	178	62	220	94	96	76	140	32	90/100	4 x 14/19	76	

En-Rev_A

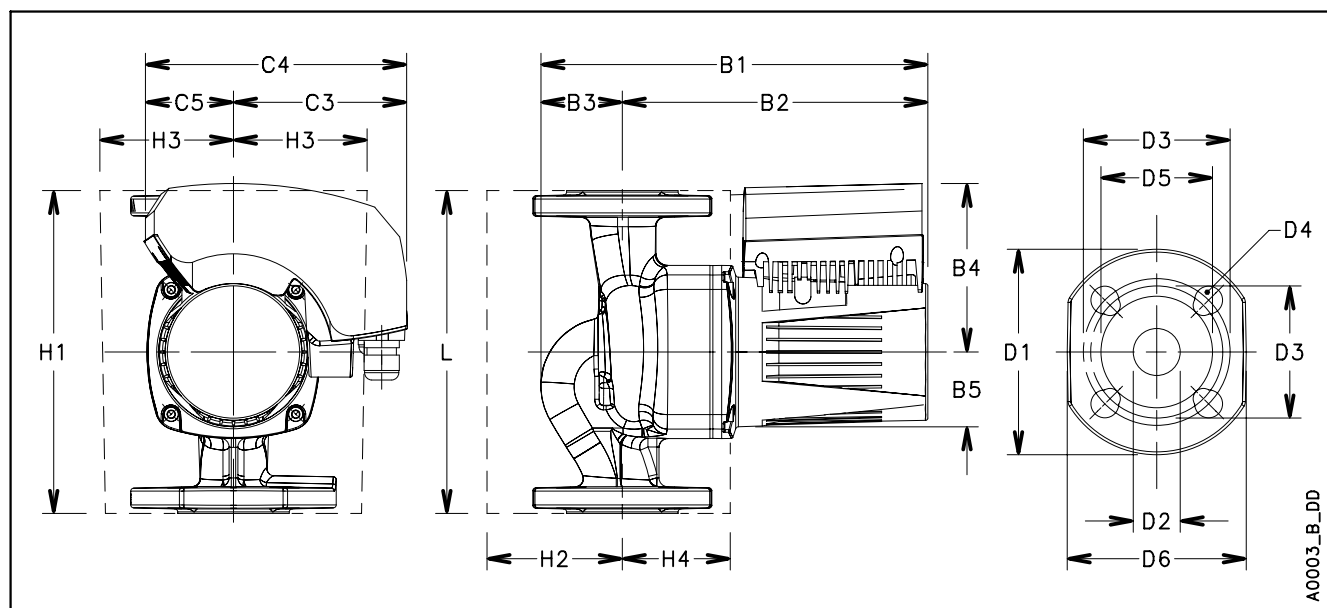
ecocirc XL-XLplus 32-120 F (B)(N)

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 32-120 F (B)(N)**Pump Data**

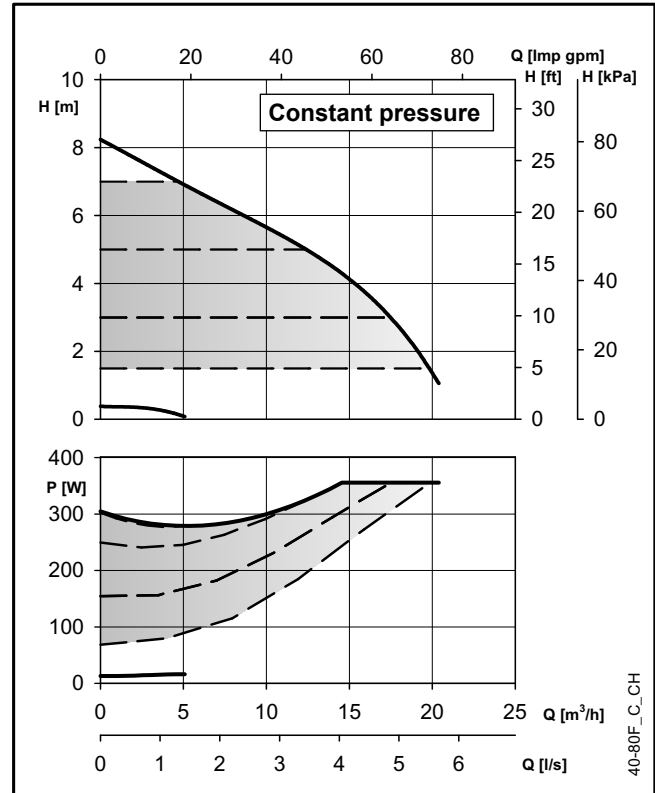
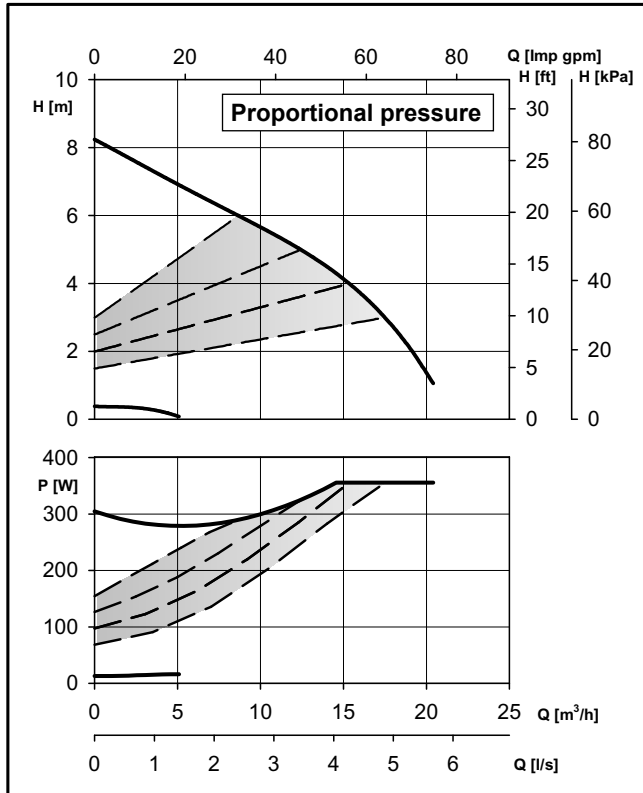
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	36 / 549	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 2,4	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_D

**ecocirc XL-XLplus 32-120 F (B)(N)****Dimensions (mm)****Net weight 13 (Kg) - Gross weight 16,8 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
220	DN 32	322	252	70	132	53	128	206	78	220	83	83	83	140	32	90/100	4 x 14/19	76

En-Rev_B

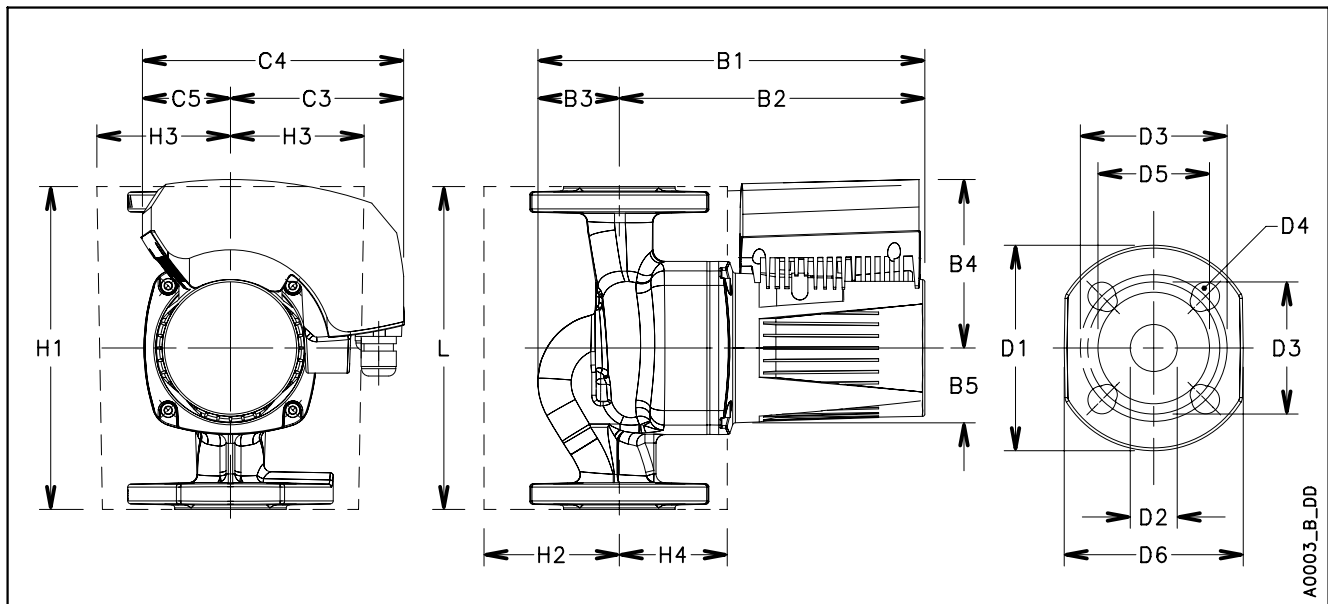
ecocirc XL-XLplus 40-80 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 40-80 F**Pump Data**

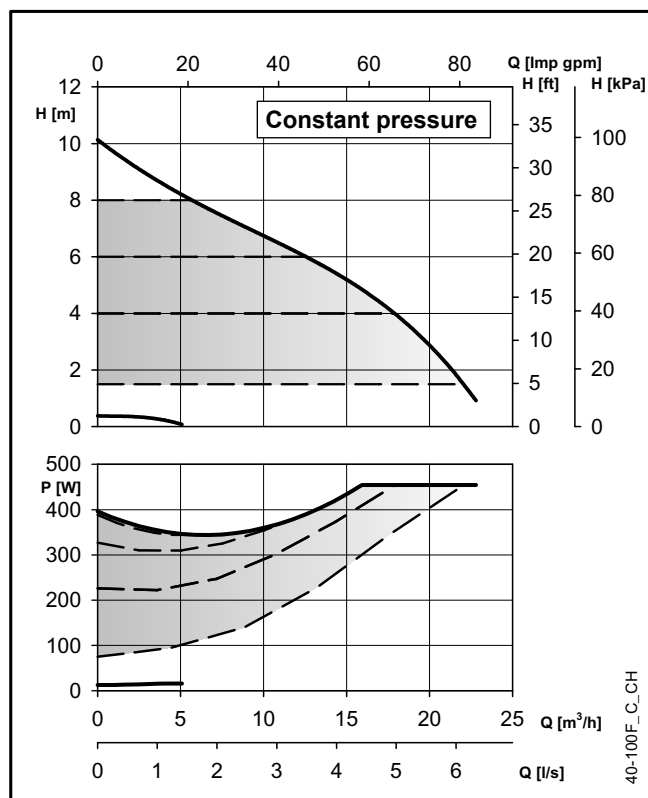
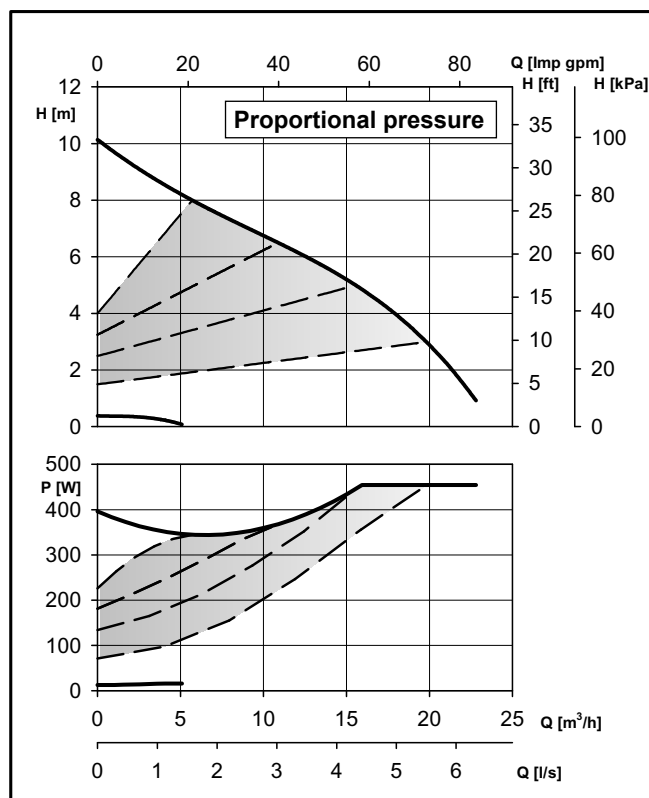
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	13 / 356	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 1,6	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_D

**ecocirc XL-XLplus 40-80 F****Dimensions (mm)****Net weight 13,8 (Kg) - Gross weight 17,3 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
220	DN 40	322	256	66	130	51	128	209	81	220	94	96	86	150	40	100/110	4 x 14/19	84

En-Rev_B

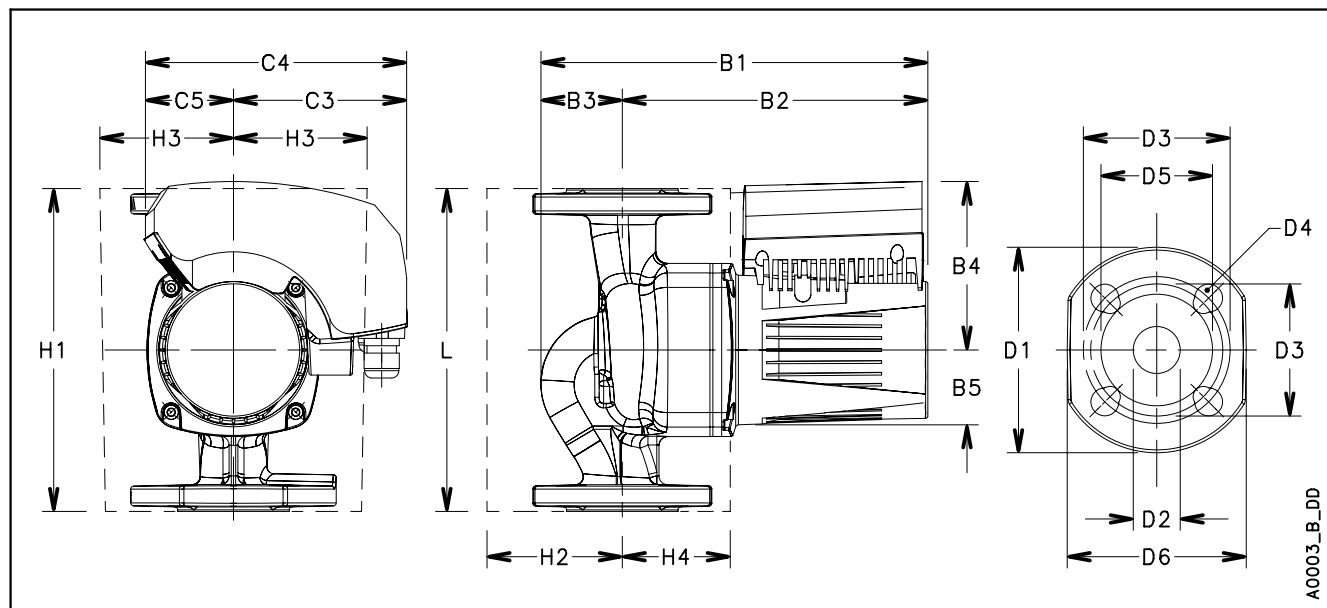
ecocirc XL-XLplus 40-100 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 40-100 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	13 / 455	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 2,1	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_D



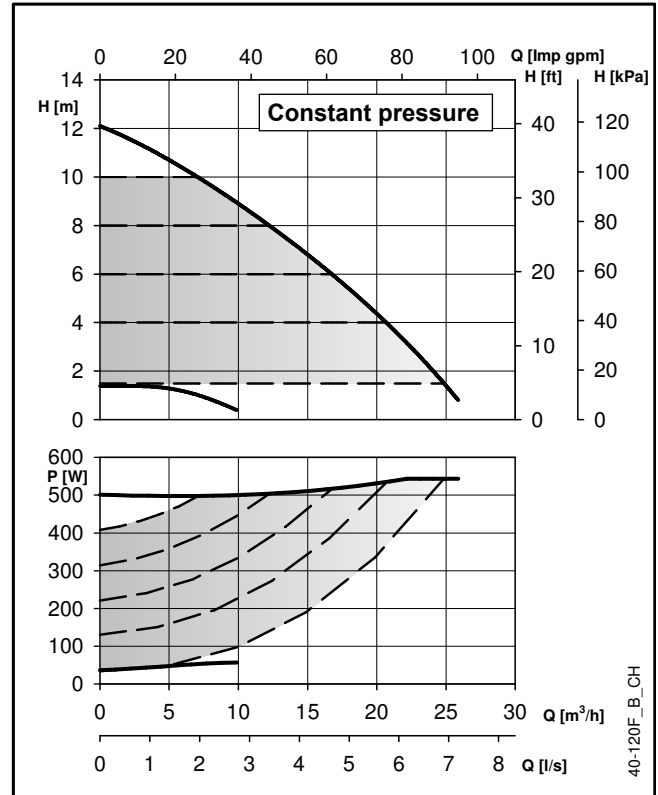
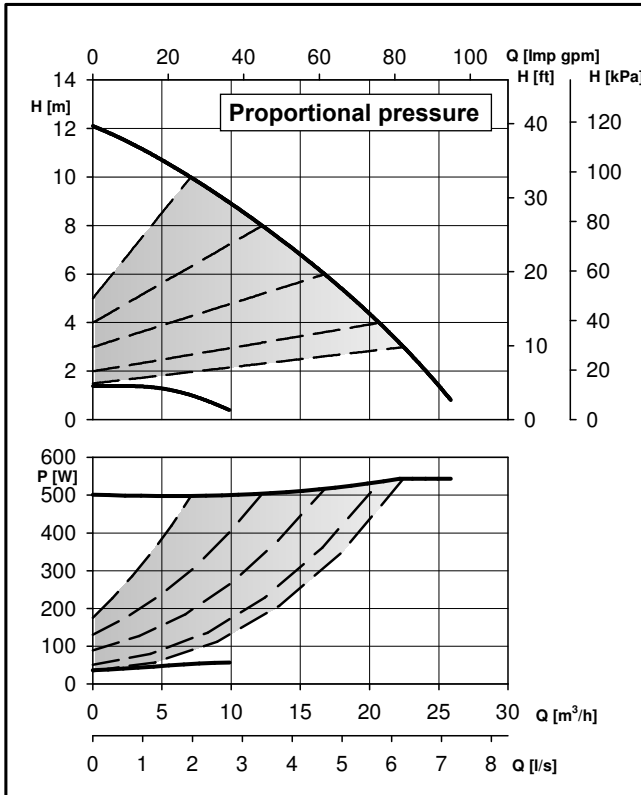
A0003_B_DD

ecocirc XL-XLplus 40-100 F**Dimensions (mm)****Net weight 13,8 (Kg) - Gross weight 17,3 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
220	DN 40	322	256	66	130	51	128	209	81	220	94	96	86	150	40	100/110	4 x 14/19	84

En-Rev_B

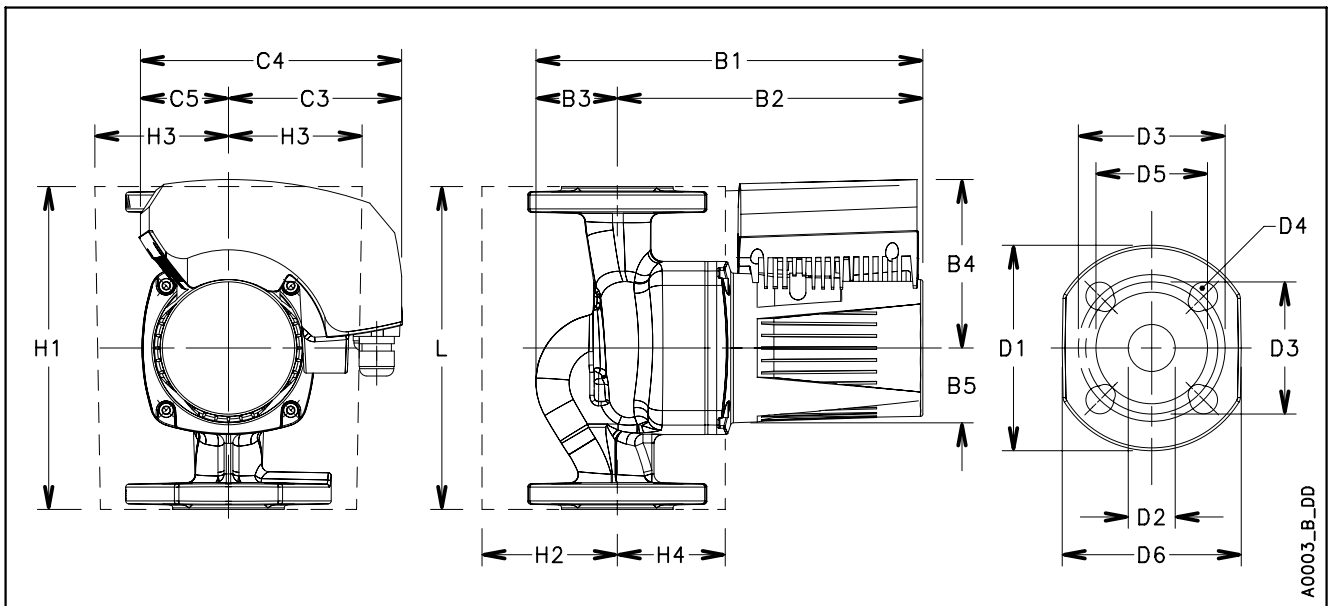
ecocirc XL-XLplus 40-120 F (B)(N)



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

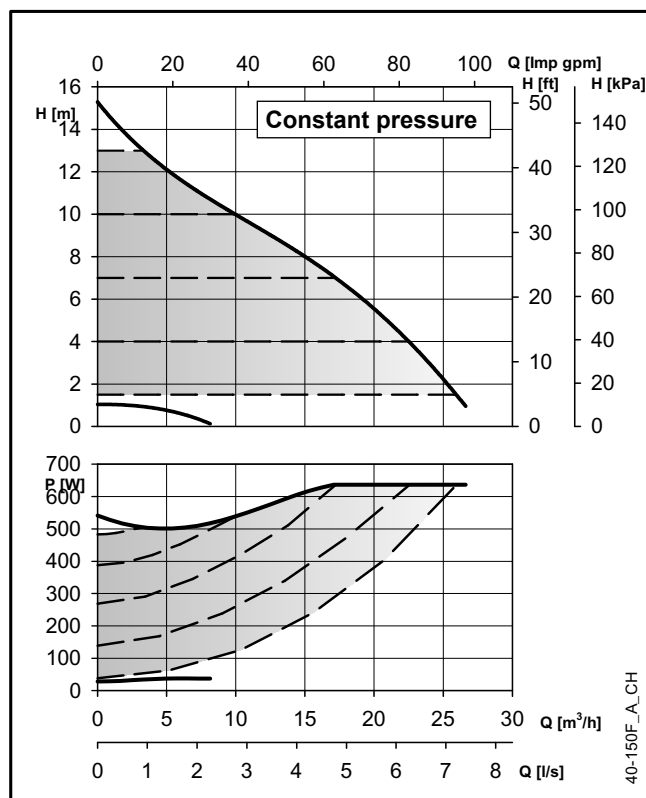
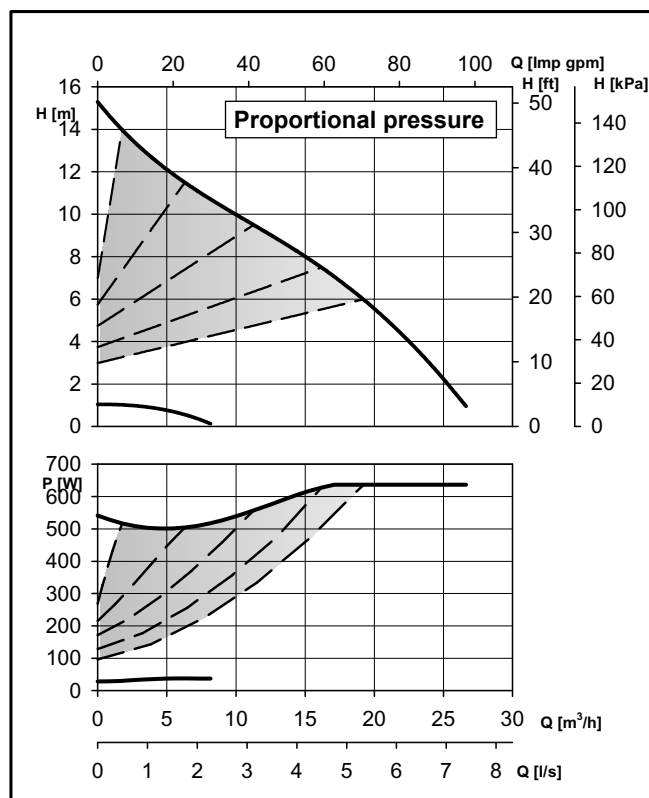
ecocirc XL-XLplus 40-120 F (B)(N)		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	36 / 544	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 2,4	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_D



ecocirc XL-XLplus 40-120 F (B)(N)					Dimensions (mm)								Net weight 13,9 (Kg) - Gross weight 17,7 (Kg)						
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5	
250	DN 40	338	256	82	132	53	128	206	78	250	87	90	88	150	40	100/110	4 x 14/19	84	

En-Rev_B

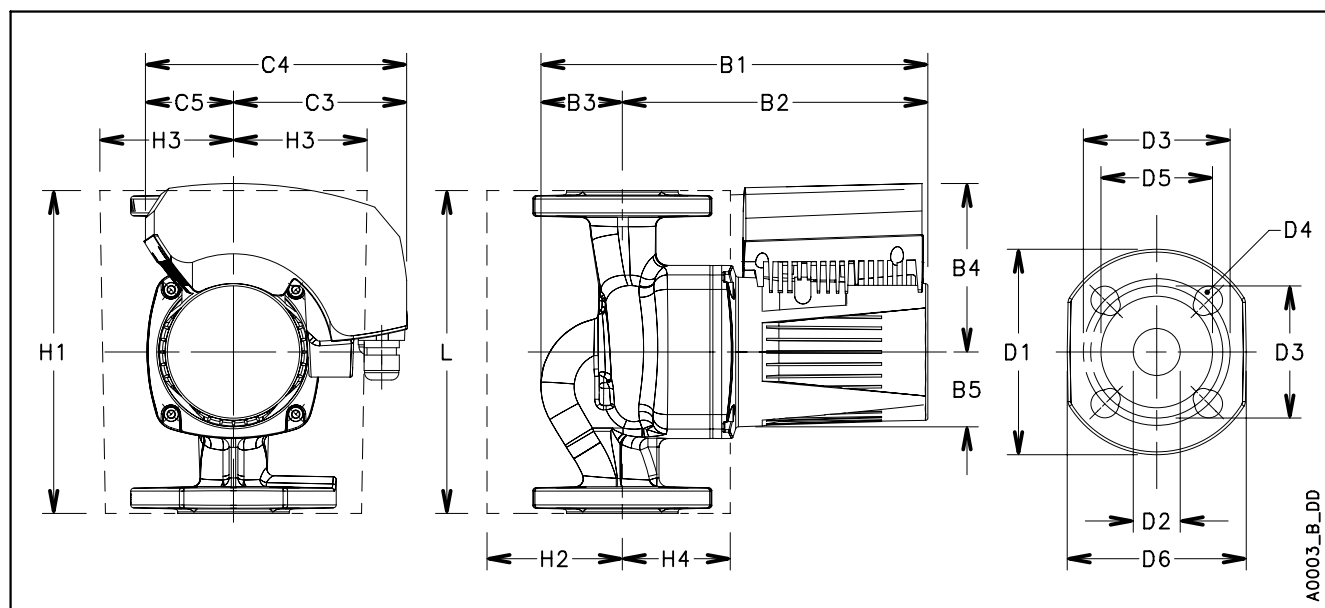
ecocirc XL-XLplus 40-150 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 40-150 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	28 / 637	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 2,9	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_A



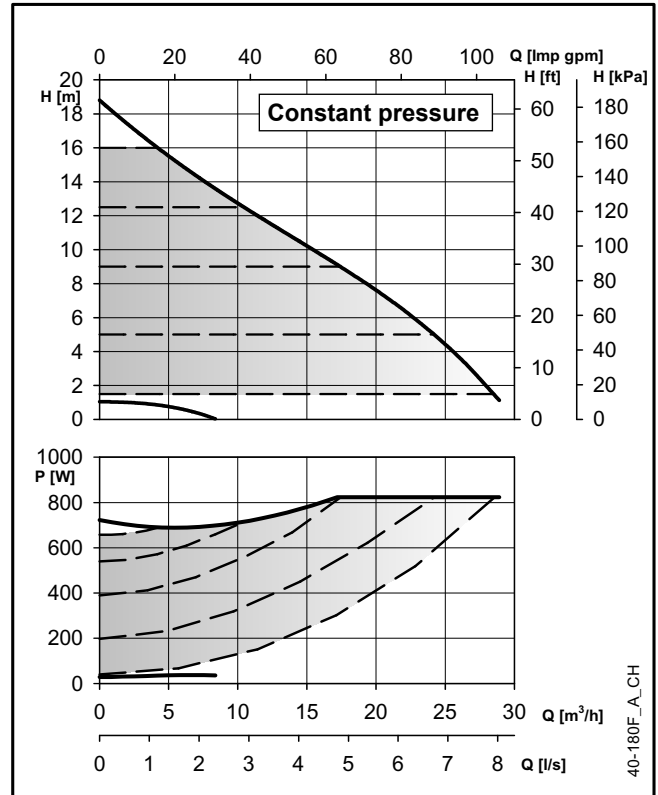
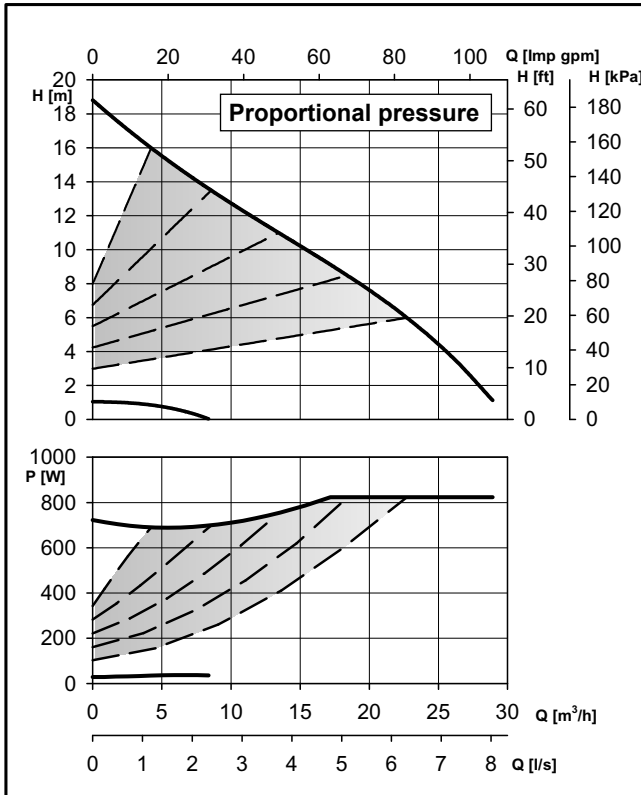
A0003_B_DD

ecocirc XL-XLplus 40-150 F**Dimensions (mm)****Net weight 17,8 (Kg) - Gross weight 21,6 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
250	DN 40	365	299	66	147	61	146	239	93	240	86	90/102	93	150	40	100/110	4 x 14/19	84

En-Rev_A

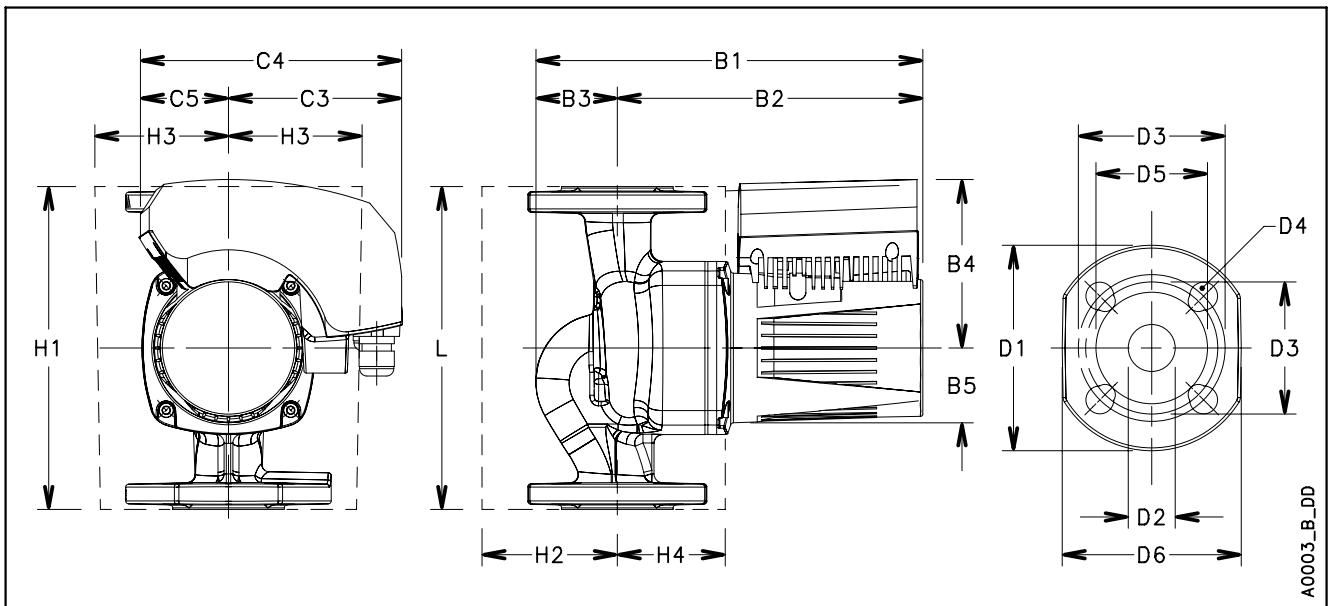
ecocirc XL-XLplus 40-180 F



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 40-180 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	29 / 823	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 3,7	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

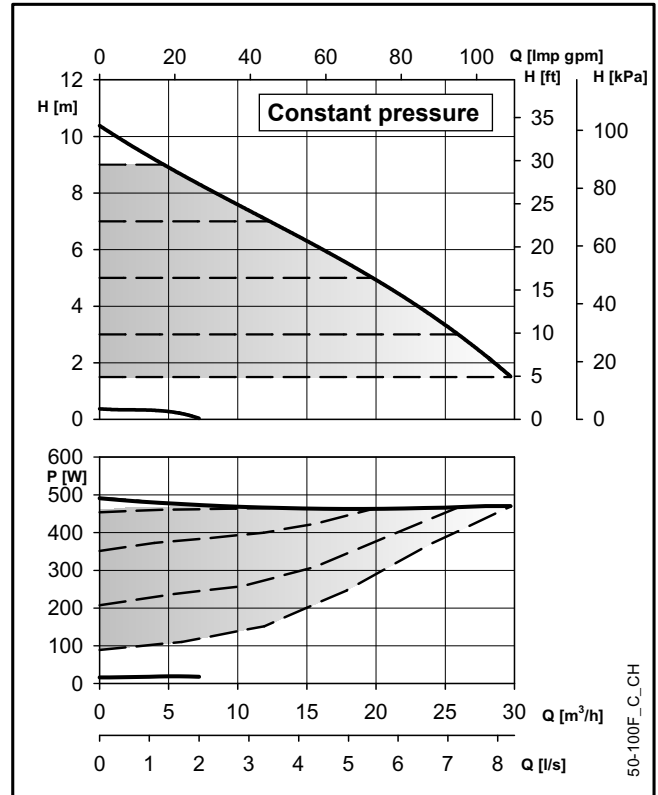
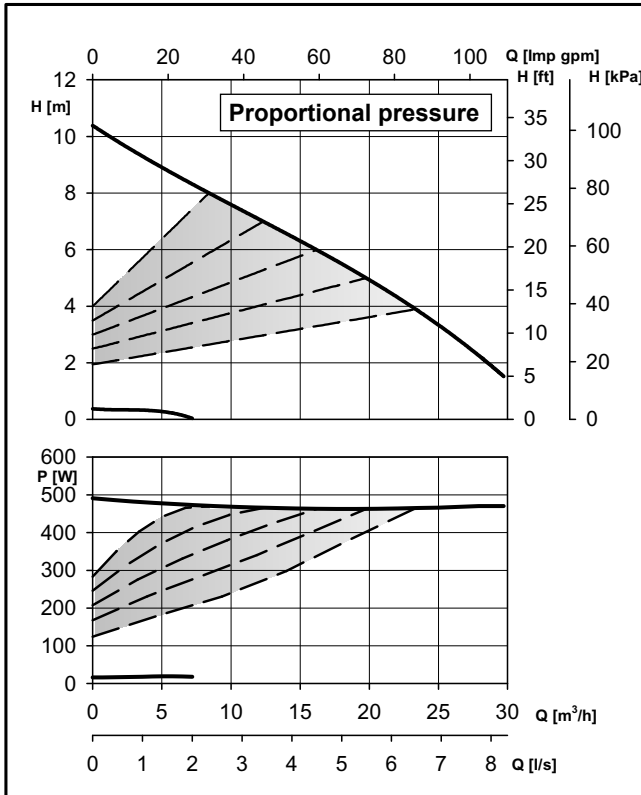
En-Rev_A



ecocirc XL-XLplus 40-180 F		Dimensions (mm)										Net weight 17,8 (Kg) - Gross weight 21,6 (Kg)							
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5	
250	DN 40	365	299	66	147	61	146	239	93	240	86	90/102	93	150	40	100/110	4 x 14/19	84	

En-Rev_A

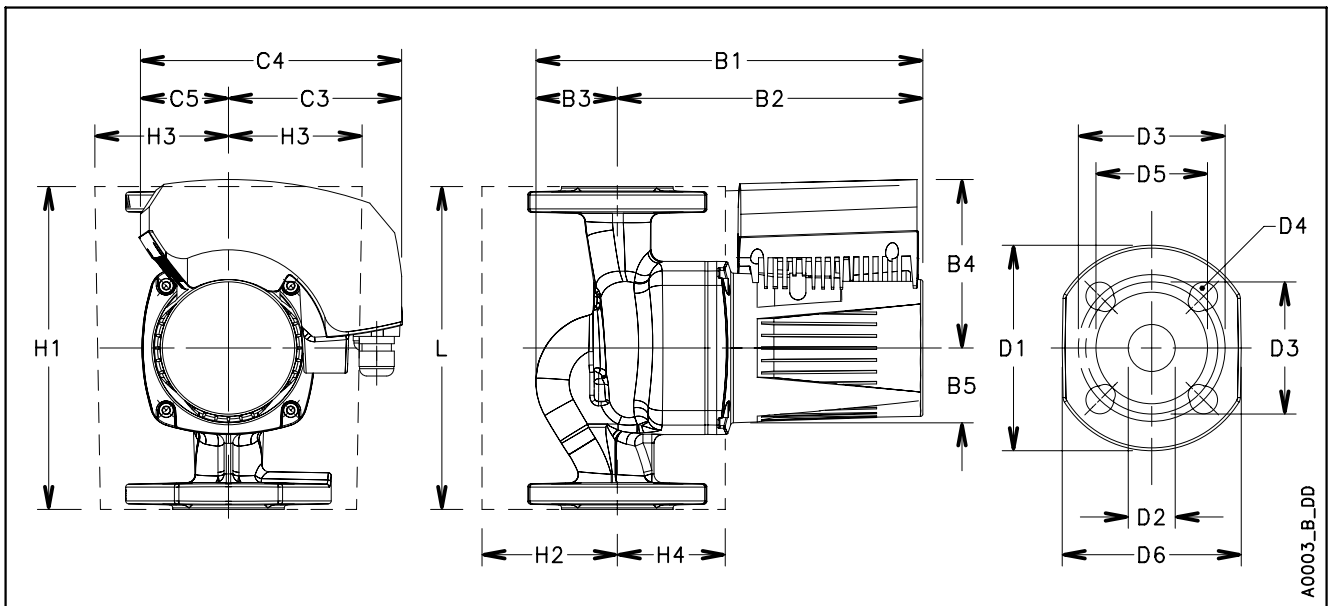
ecocirc XL-XLplus 50-100 F



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 50-100 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	16 / 493	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 2,2	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

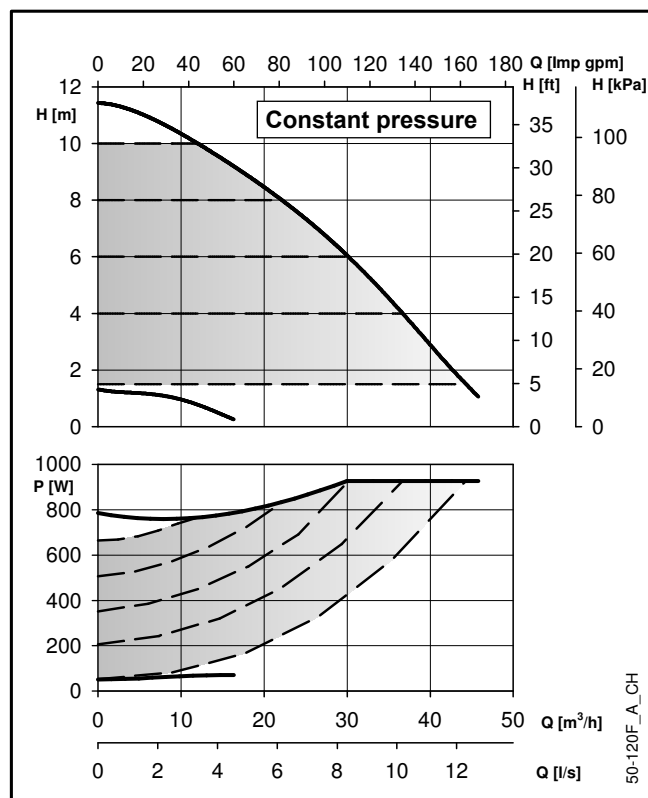
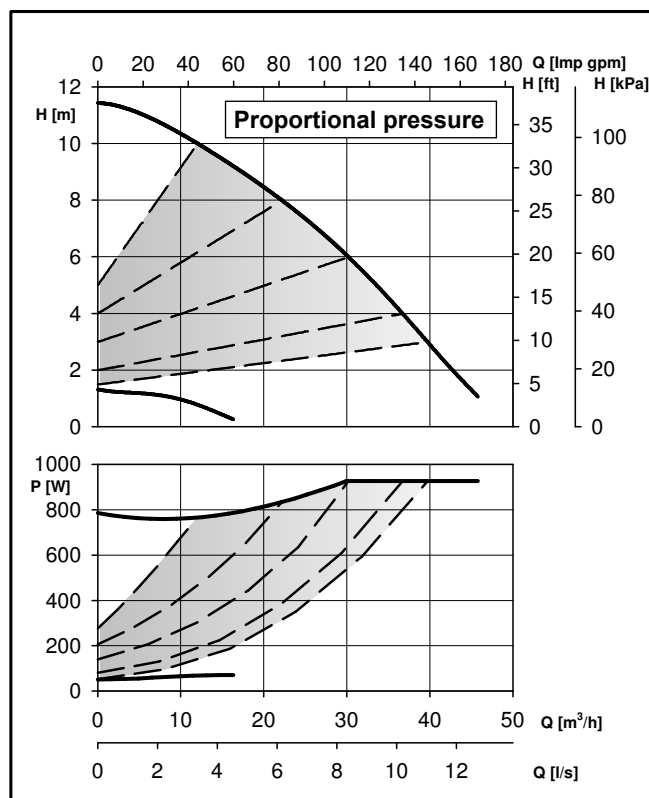
En-Rev_D



A0003_B_DD

ecocirc XL-XLplus 50-100 F		Dimensions (mm)										Net weight 16,8 (Kg) - Gross weight 30,3 (Kg)							
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5	
280	DN 50	337	265	72	130	51	128	209	81	280	96	104	95	165	50	110/125	4 x 14/19	99	

En-Rev_B

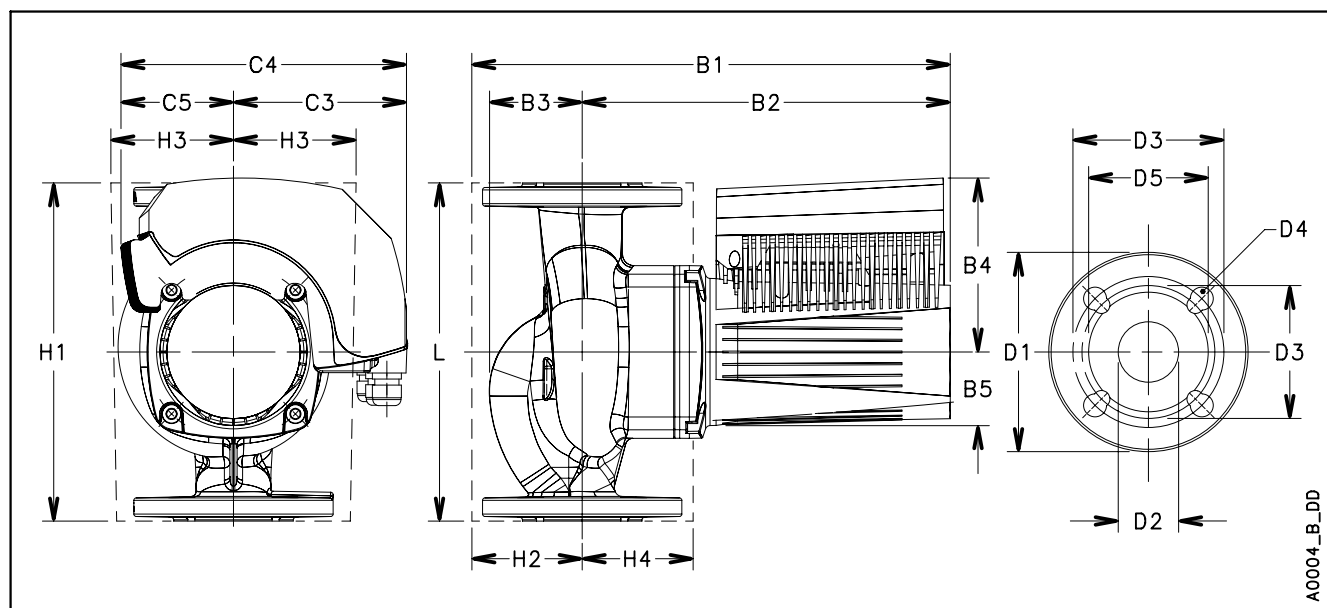
ecocirc XL-XLplus 50-120 F (B)(N)

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 50-120 F (B)(N)**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	53 / 892	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 4,0	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_D

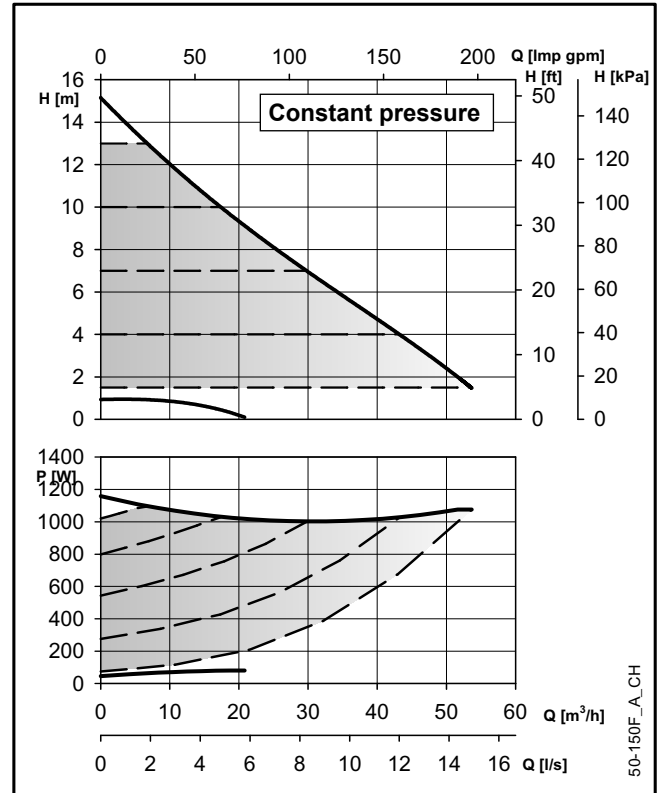
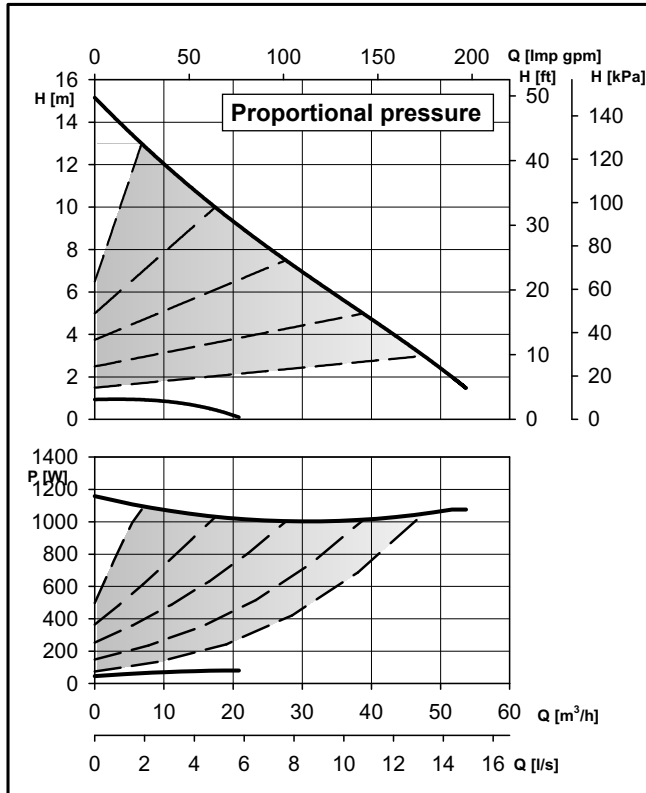


A0004_B_DD

ecocirc XL-XLplus 50-120 F (B)(N)**Dimensions (mm)****Net weight 15,1 (Kg) - Gross weight 19 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
280	DN 50	368	290	78	147	60	148	230	82	280	94	105	95	165	50	110/125	4 x 14/19	100

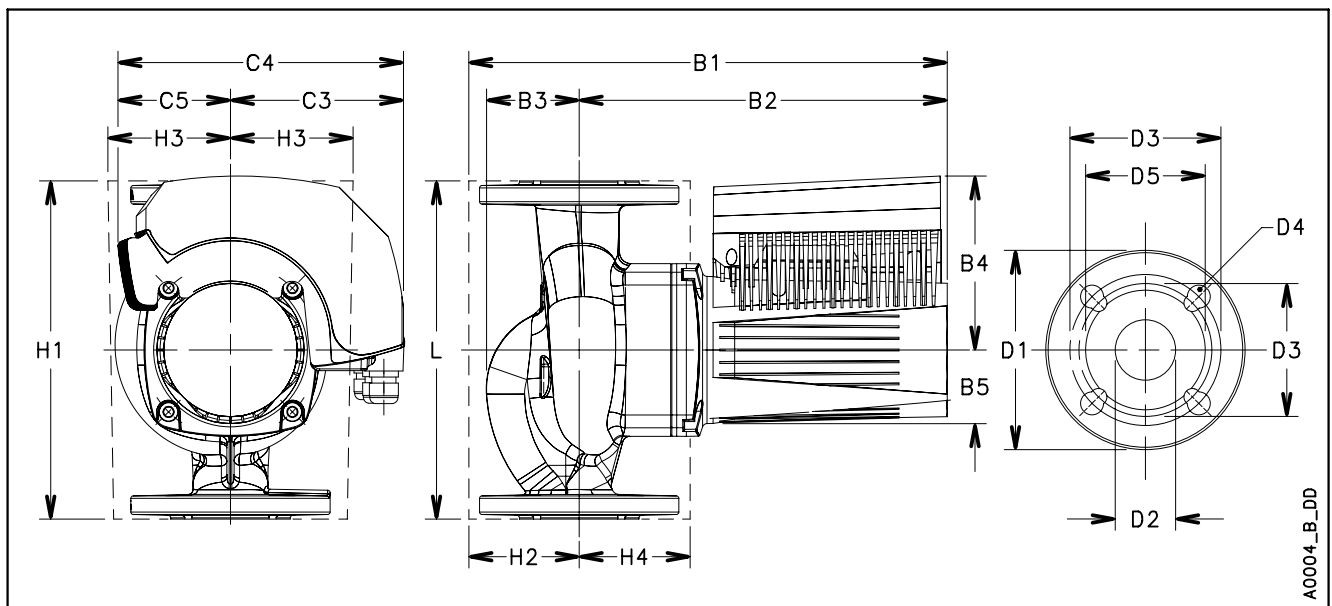
En-Rev_B

ecocirc XL-XLplus 50-150 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 50-150 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	46 / 1150	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 5,1	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

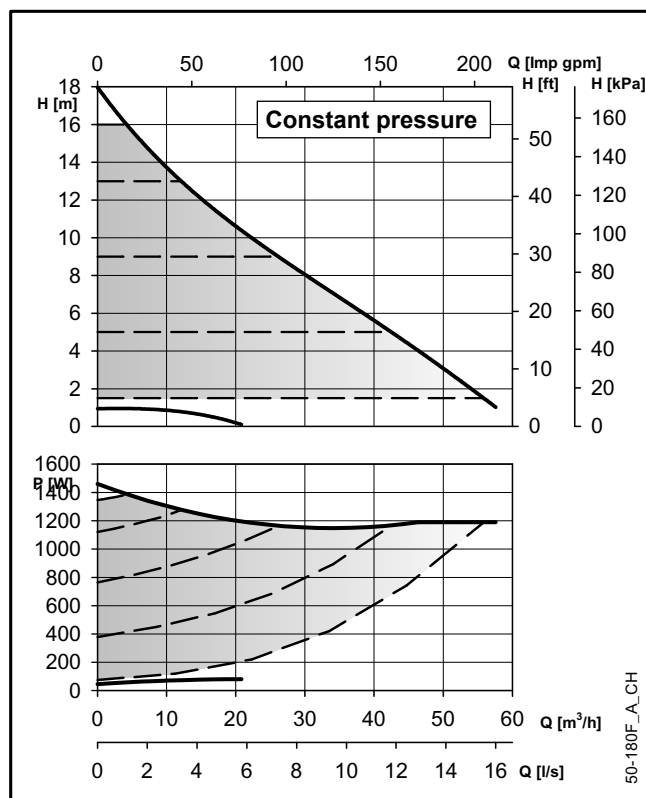
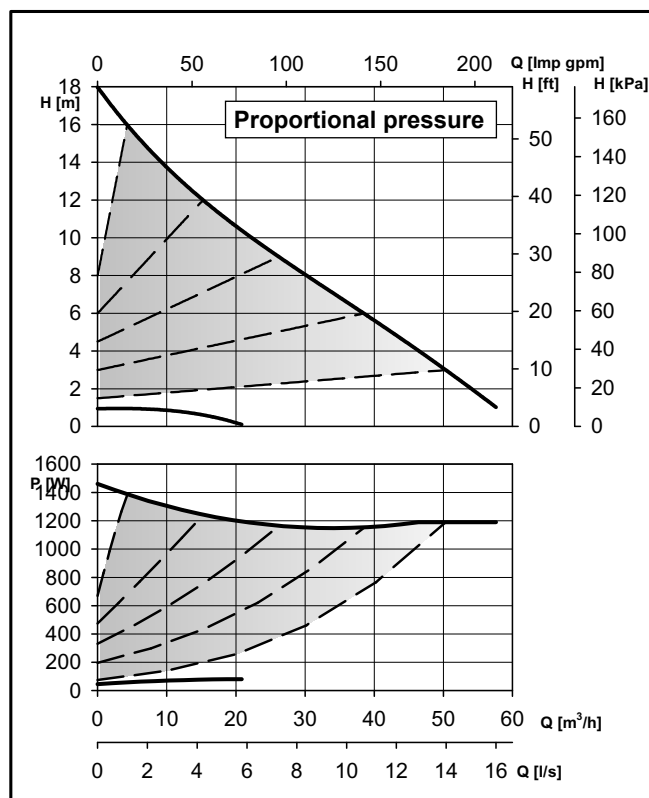
En-Rev_A



A0004_B_DD

ecocirc XL-XLplus 50-150 F		Dimensions (mm)										Net weight 22,6 (Kg) - Gross weight 26,4 (Kg)								
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5		
280	DN 50	386	314	72	147	61	146	242	96	273	87	107/125	103	165	50	110/125	4 x 14/19	99		

En-Rev_A

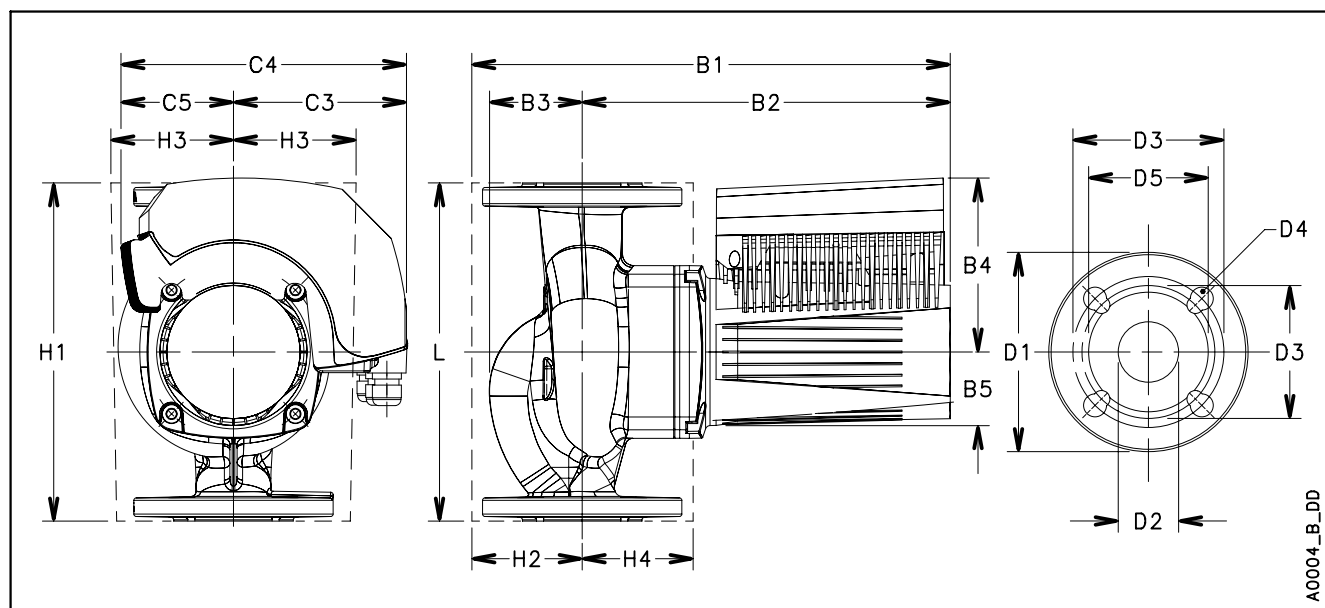
ecocirc XL-XLplus 50-180 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 50-180 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	46 / 1470	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 6,9	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

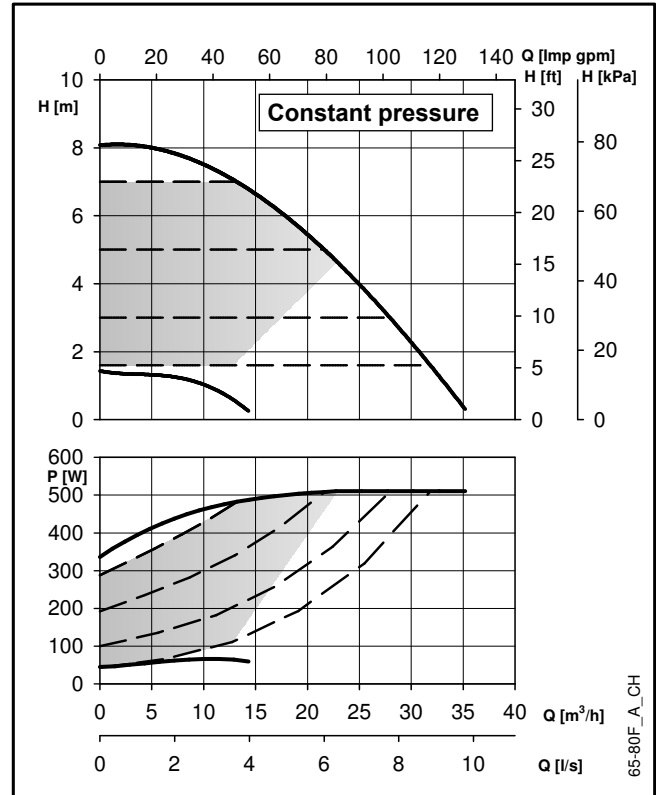
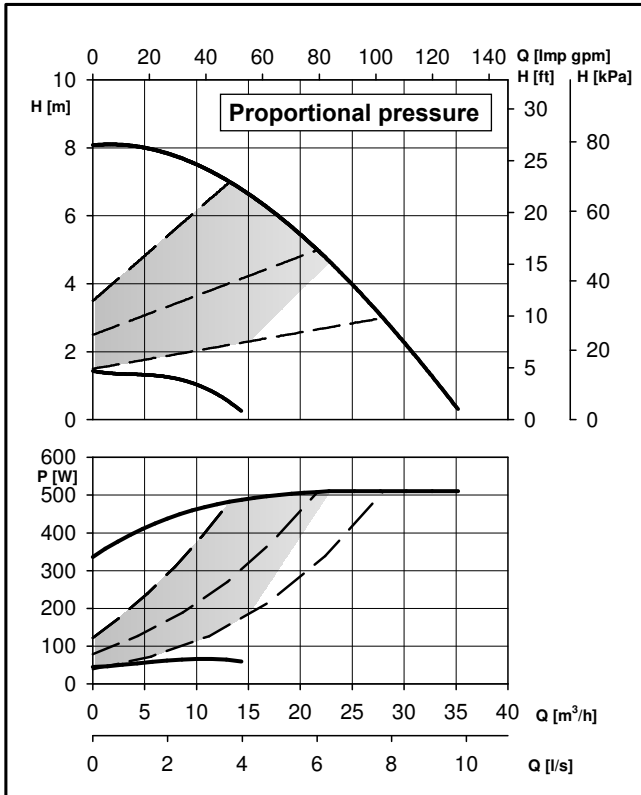
En-Rev_A

**ecocirc XL-XLplus 50-180 F****Dimensions (mm)****Net weight 22,6 (Kg) - Gross weight 26,4 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
280	DN 50	386	314	72	147	61	146	242	96	273	87	107/125	103	165	50	110/125	4 x 14/19	99

En-Rev_A

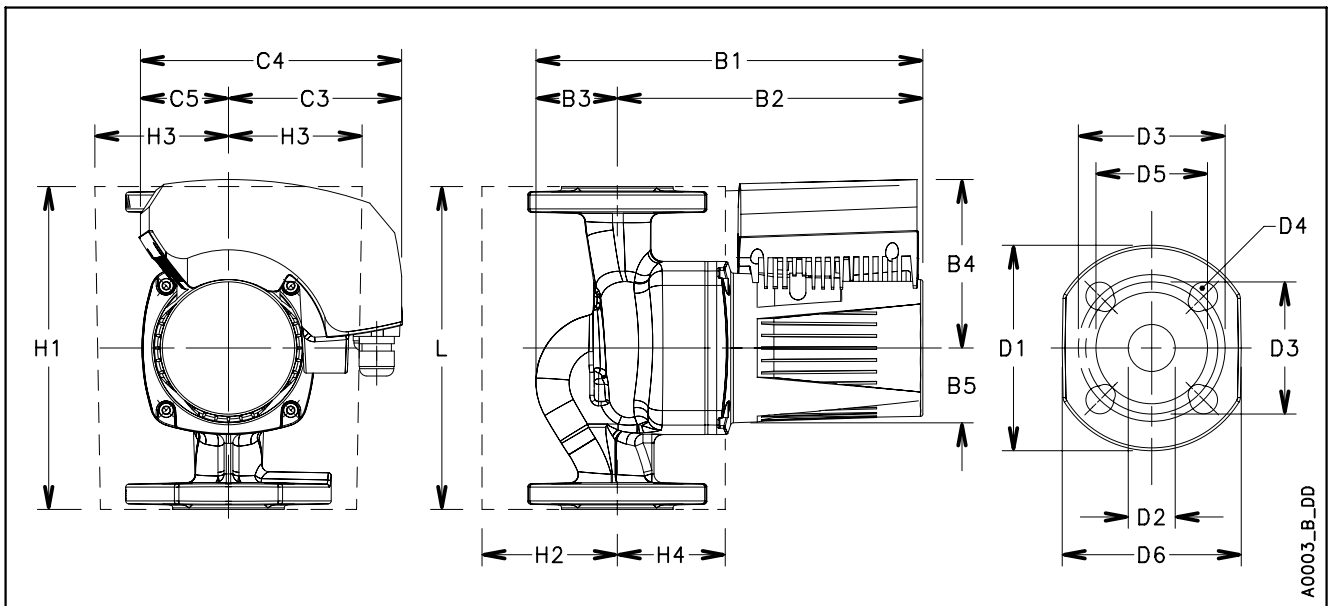
ecocirc XL-XLplus 65-80 F (B)(N)



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 65-80 F (B)(N)		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	45 / 510	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 2,2	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

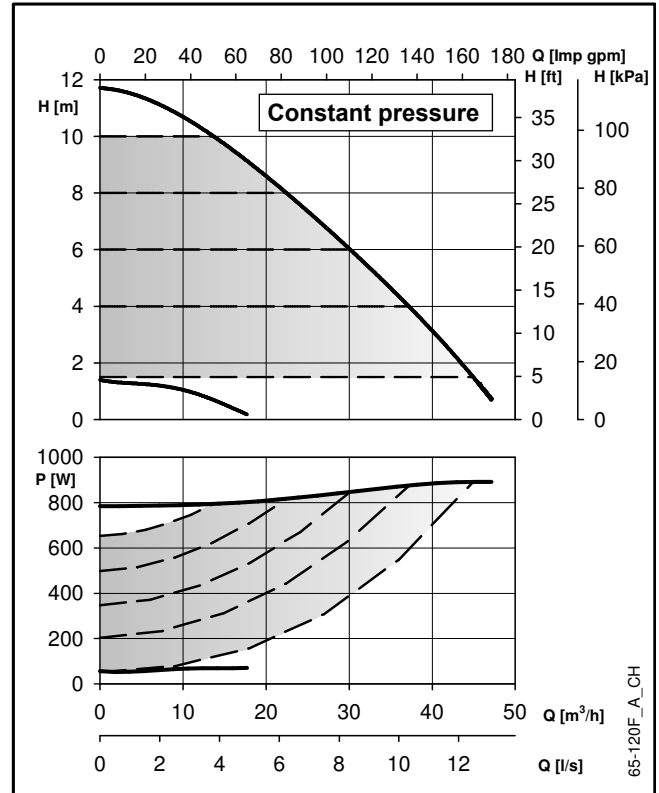
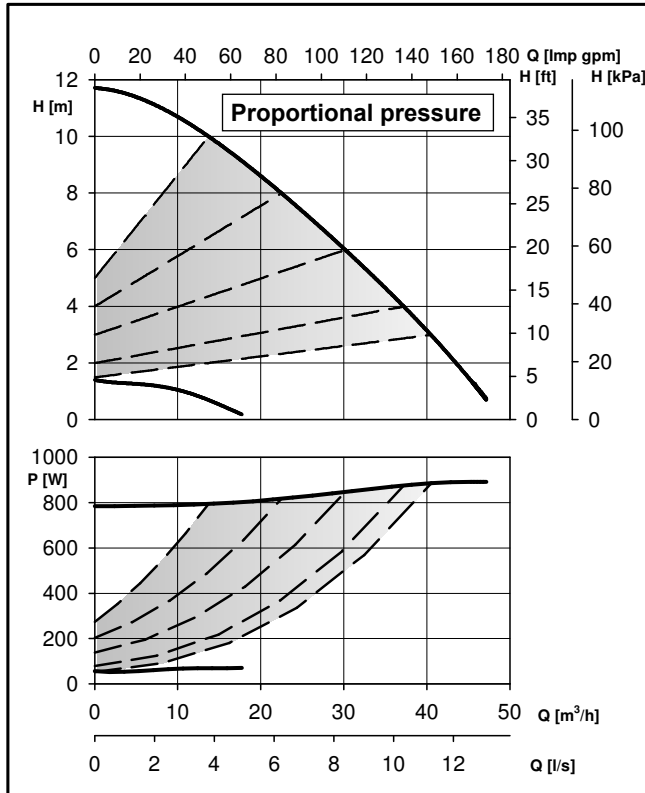
En-Rev_C



ecocirc XL-XLplus 65-80 F (B)(N)		Dimensions (mm)										Net weight 18,9 (Kg) - Gross weight 24,2 (Kg)							
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5	
340	DN 65	364	267	97	132	53	128	206	78	340	112	106	108	185	65	130/145	4 x 14/19	118	

En-Rev_B

ecocirc XL-XLplus 65-120 F (B)(N)



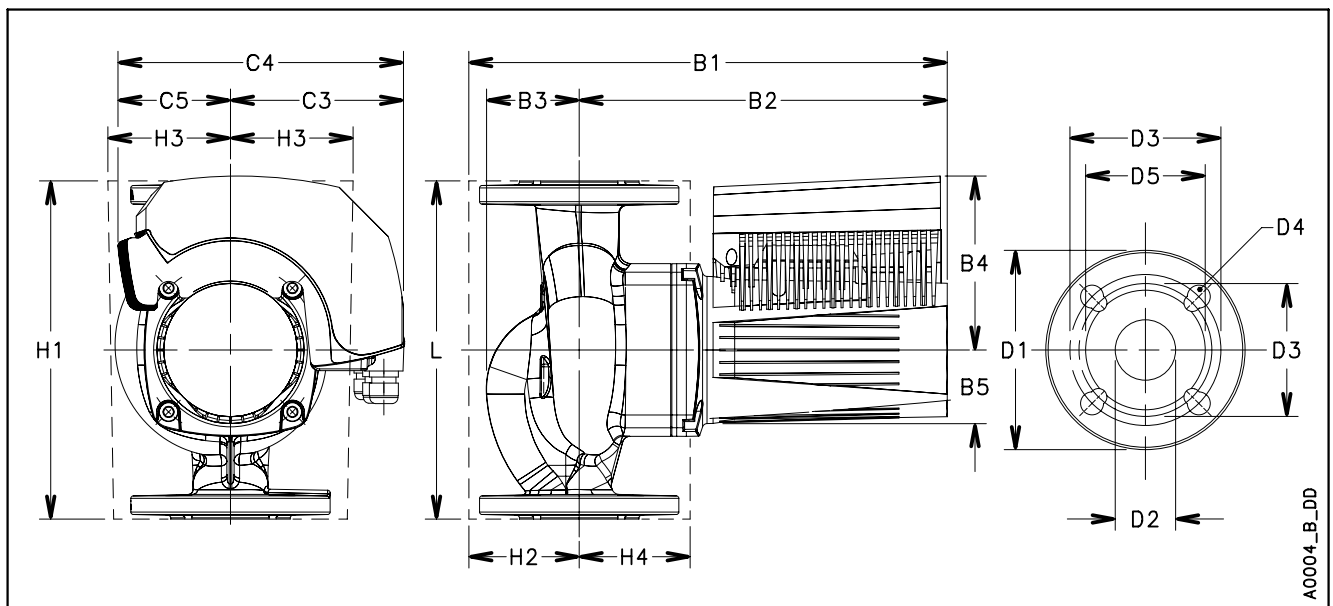
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 65-120 F (B)(N)

Pump Data

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	52 / 927	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 4,1	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_D



ecocirc XL-XLplus 65-120 F (B)(N)

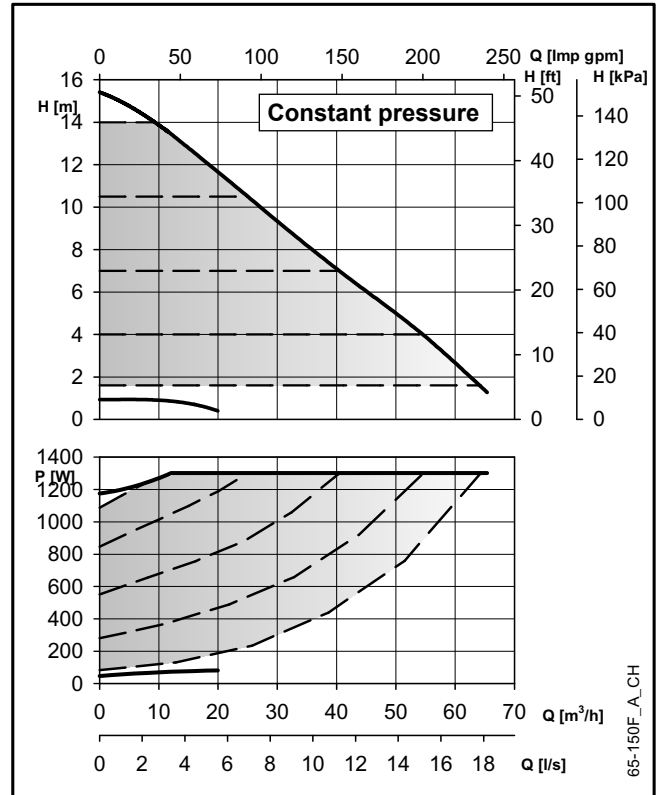
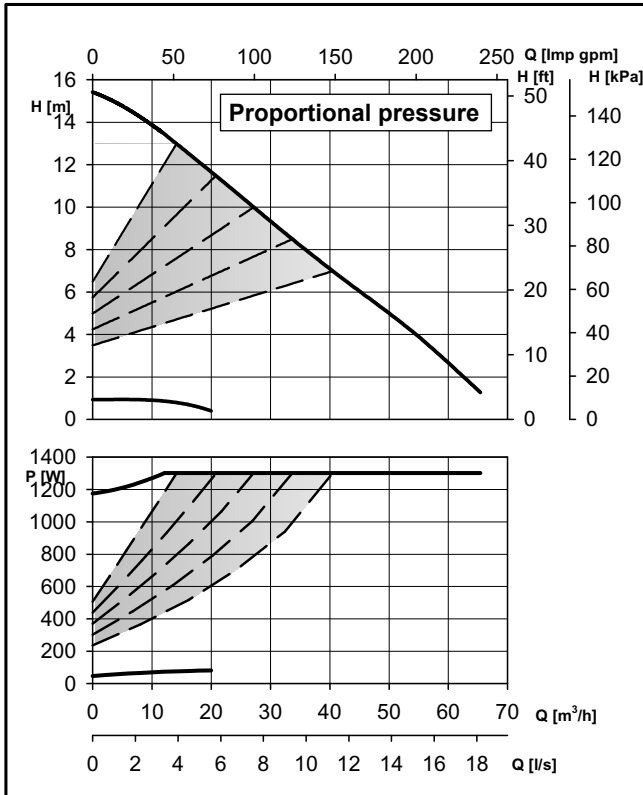
Dimensions (mm)

Net weight 17,9 (Kg) - Gross weight 23,2 (Kg)

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
340	DN 65	381	297	84	147	60	148	241	93	340	104	106	104	185	65	130/145	4 x 14/19	118

En-Rev_B

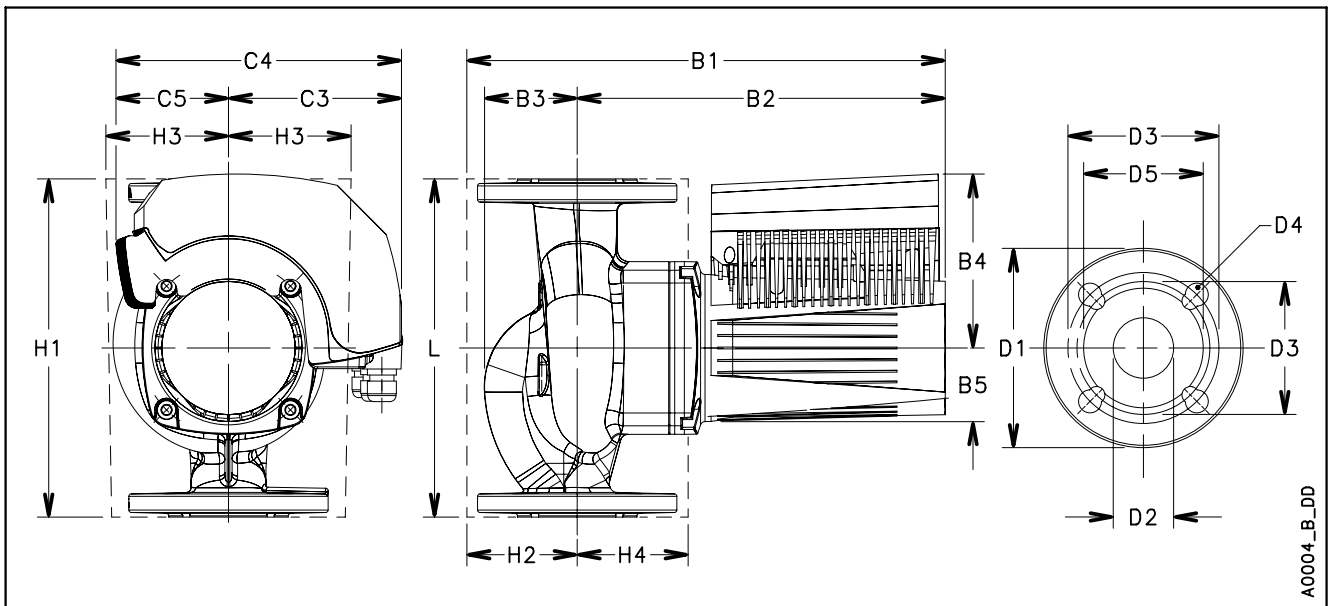
ecocirc XL-XLplus 65-150 F



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 65-150 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	47 / 1300	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 5,9	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

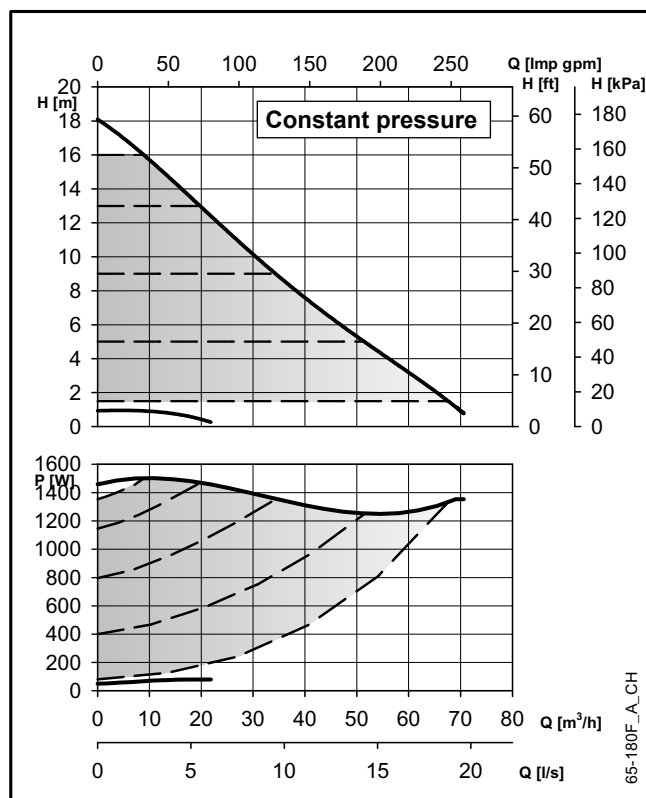
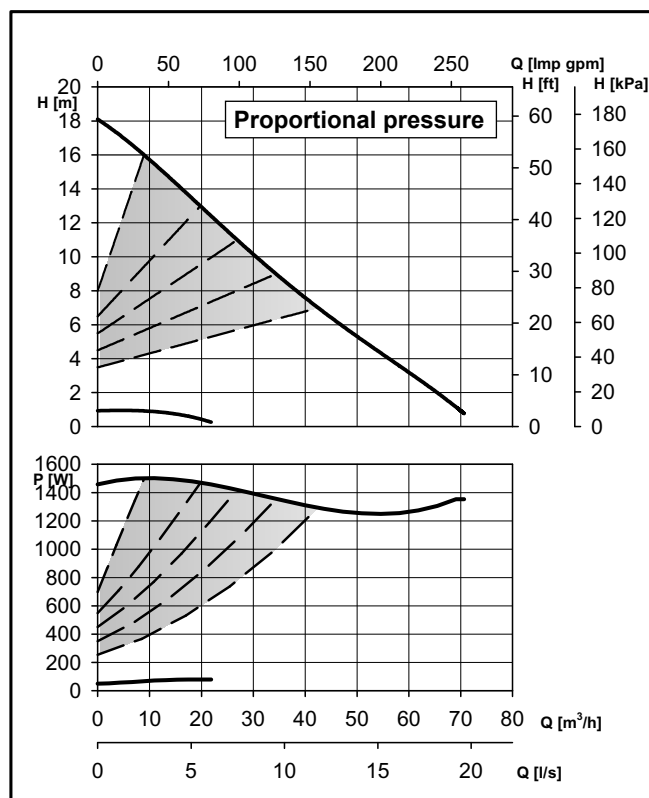
En-Rev_A



A0004_B_DD

ecocirc XL-XLplus 65-150 F						Dimensions (mm)						Net weight 25,7 (Kg) - Gross weight 29,5 (Kg)						
L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
340	DN 65	397	316	81	147	61	146	242	96	340	101	107/127	107	185	65	145/185	4 x 14/19	118

En-Rev_A

ecocirc XL-XLplus 65-180 F

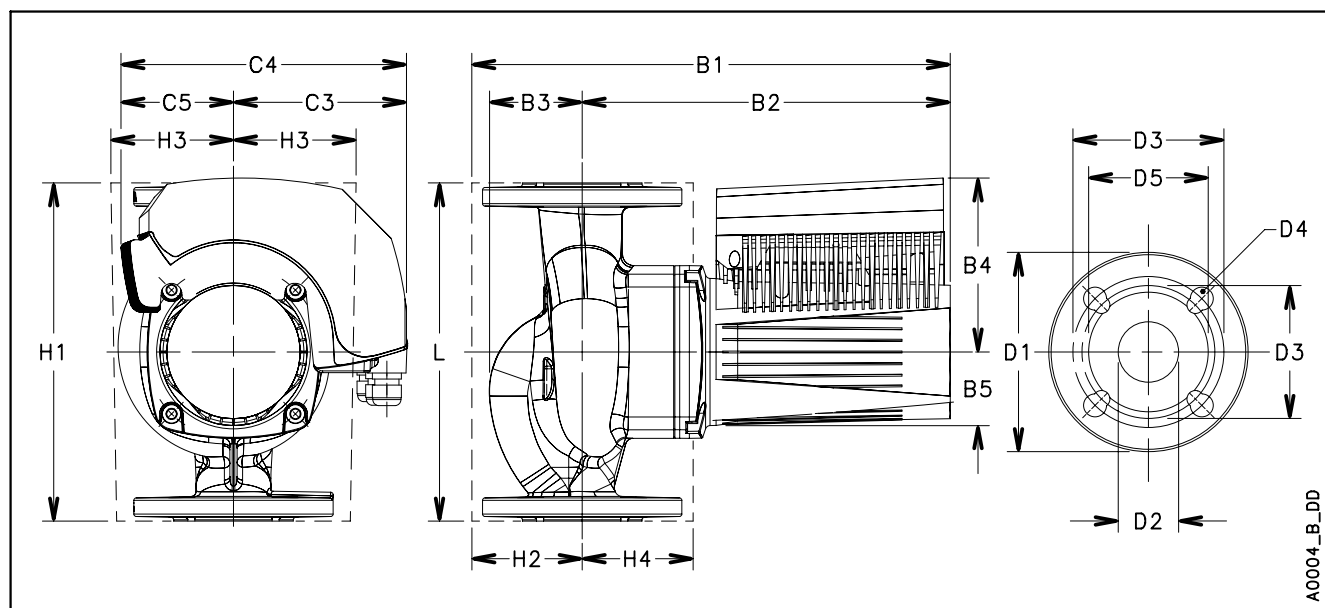
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 65-180 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$
Frequency	50/60 Hz
Power absorbed [W] (min/max)	50 / 1495
Input current [A] (min/max)	0,4 / 6,6
Specific EEI $\leq$	0,23

IP protection	44
Insulation class	155 (F)
Max. working pressure	1,0 MPa (10 bar)
Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_A

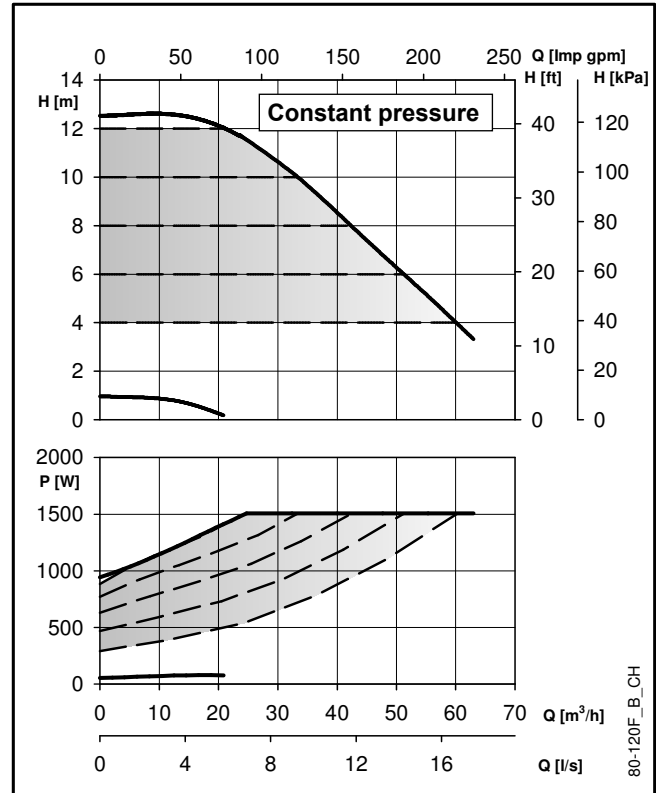
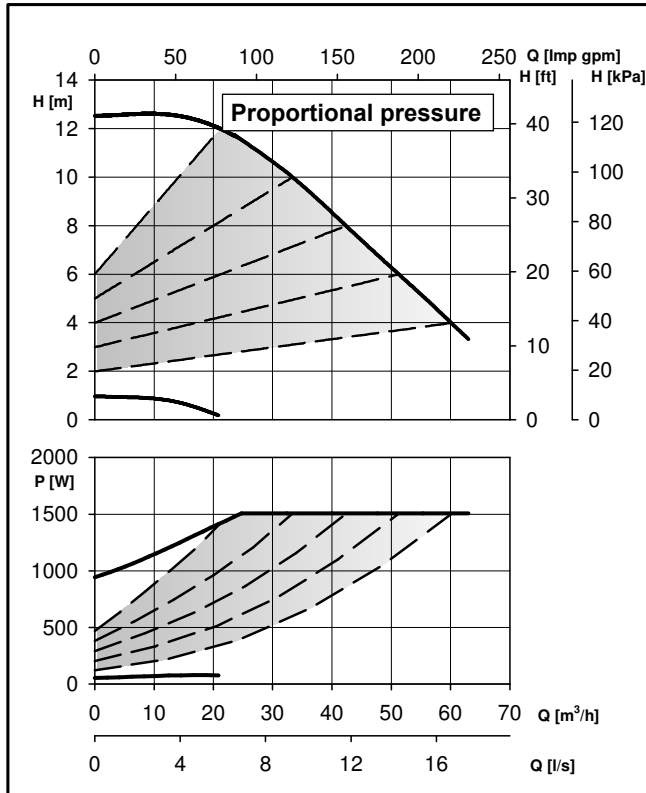


A0004_B_DD

ecocirc XL-XLplus 65-180 F**Dimensions (mm)****Net weight 25,7 (Kg) - Gross weight 29,5 (Kg)**

L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
340	DN 65	397	316	81	147	61	146	242	96	340	101	107/127	107	185	65	145/185	4 x 14/19	118

En-Rev_A

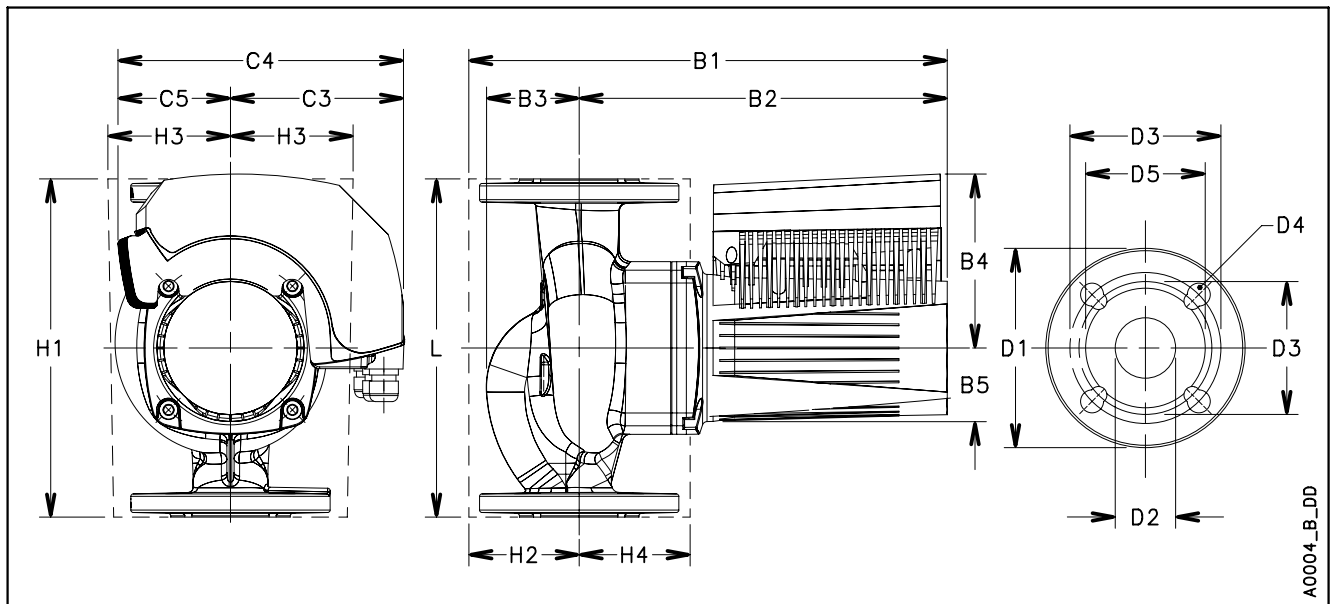
ecocirc XL-XLplus 80-120 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec.}$

ecocirc XL-XLplus 80-120 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	55 / 1510	Max. working pressure	0,6 MPa (6 bar) or 1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 6,6	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 55 \text{ dB(A)}$

En-Rev_B

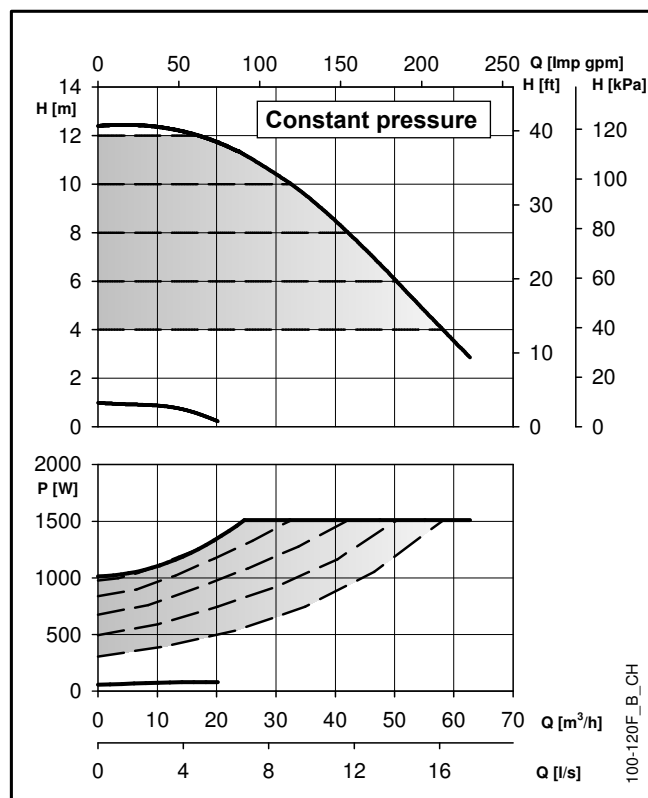
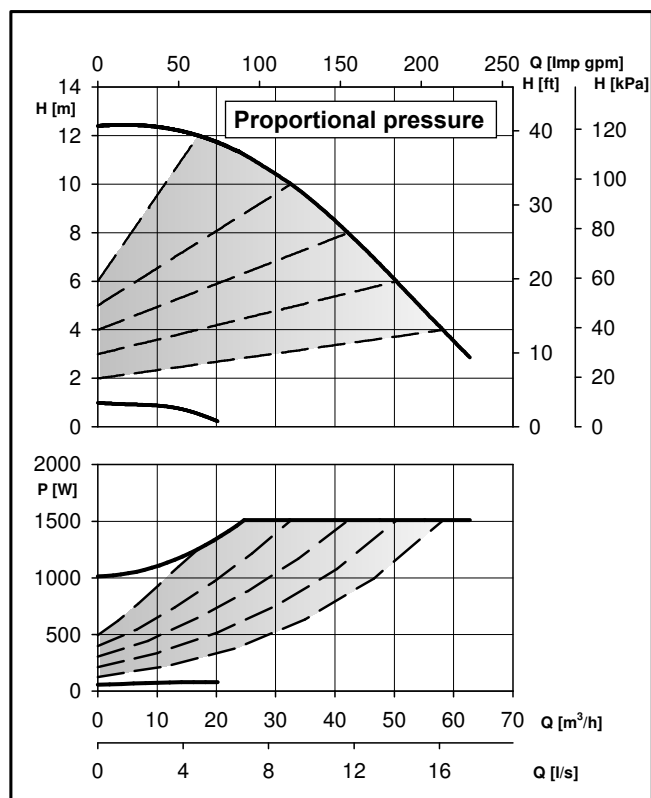


A0004_B_DD

ecocirc XL-XLplus 80-120 F**Dimensions (mm)****Net weight 22,2 (Kg) - Gross weight 27,6 (Kg)**

PN	L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
6	360	DN 80	396	306	90	147	60	148	241	93	360	110	110	110	200	80	150	4 x 19	132
10	360	DN 80	396	306	90	147	60	148	241	93	360	110	110	110	200	80	160	8 x 19	132

En-Rev_B

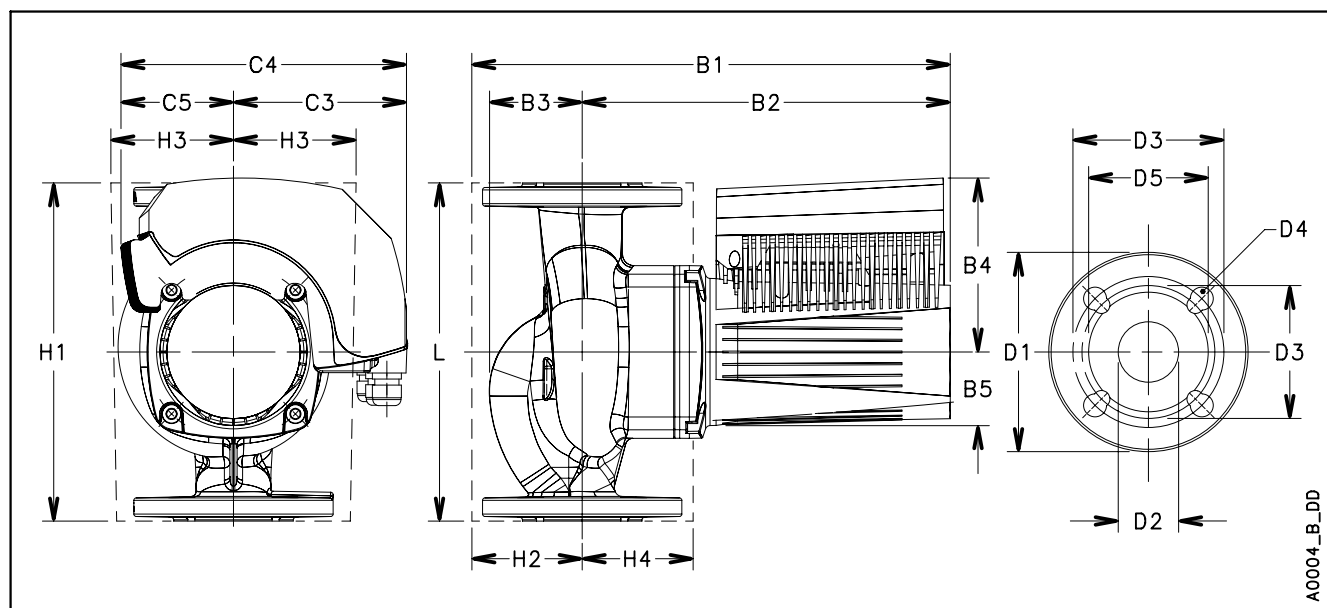
ecocirc XL-XLplus 100-120 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus 100-120 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	57 / 1510	Max. working pressure	0,6 MPa (6 bar) or 1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 6,6	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 55 \text{ dB(A)}$

En-Rev_B

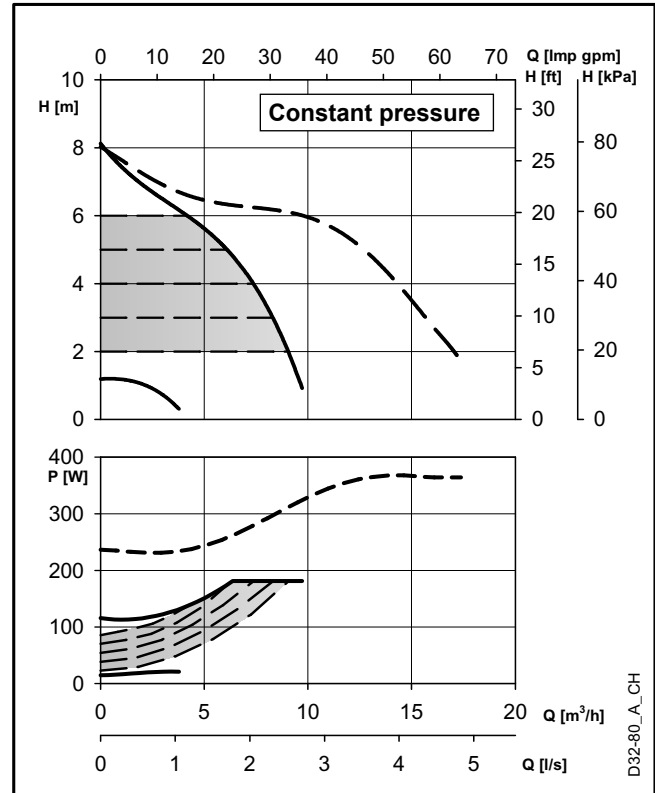
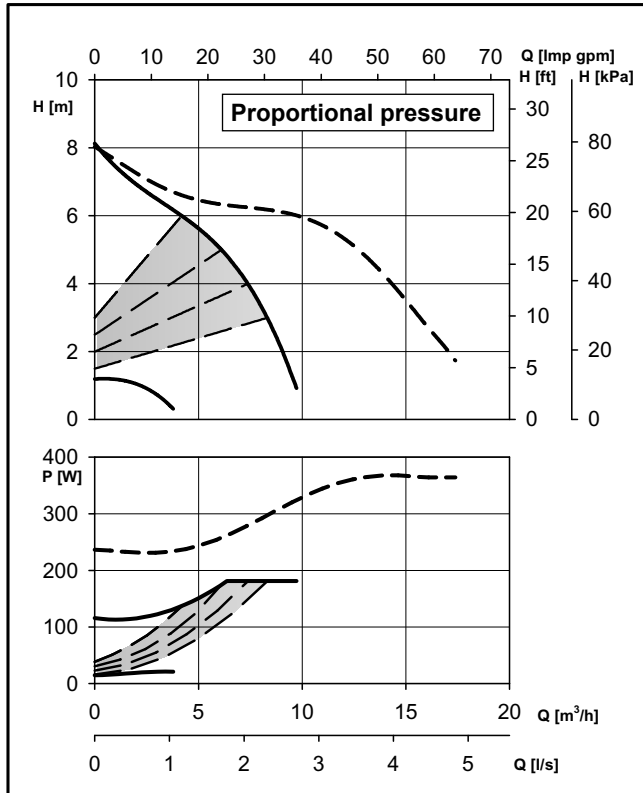


A0004_B_DD

ecocirc XL-XLplus 100-120 F (B)**Dimensions (mm)****Net weight 26,2 (Kg) - Gross weight 31,6 (Kg)**

PN	L	G	B1	B2	B3	B4	B5	C3	C4	C5	H1	H2	H3	H4	D1	D2	D3	D4	D5
6	360	DN 100	403	306	97	147	60	148	241	93	360	120	120	120	220	100	170	4 x 19	156
10	360	DN 100	403	306	97	147	60	148	241	93	360	120	120	120	220	100	180	8 x 19	156

En-Rev_B

ecocirc XL-XLplus D32-80

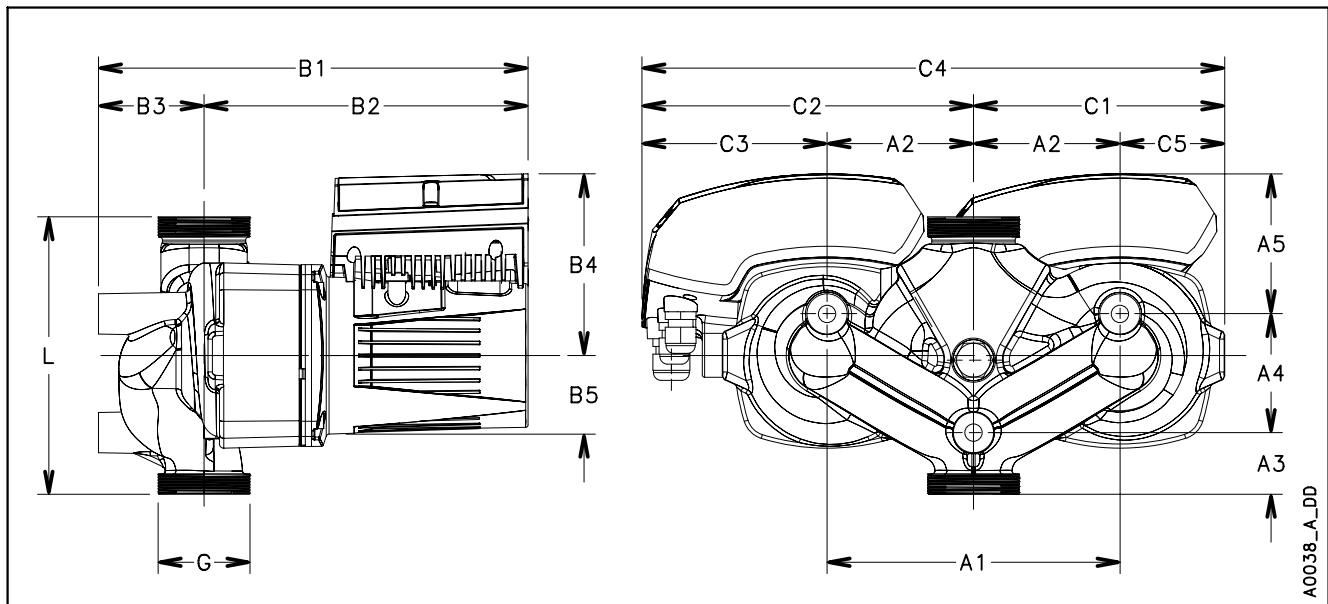
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D32-80**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$
Frequency	50/60 Hz
Power absorbed [W] (min/max)	16 / 190
Input current [A] (min/max)	0,1 / 1,4
Specific EEI $\leq$	0,23

IP protection	44
Insulation class	155 (F)
Max. working pressure	1,0 MPa (10 bar)
Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_B

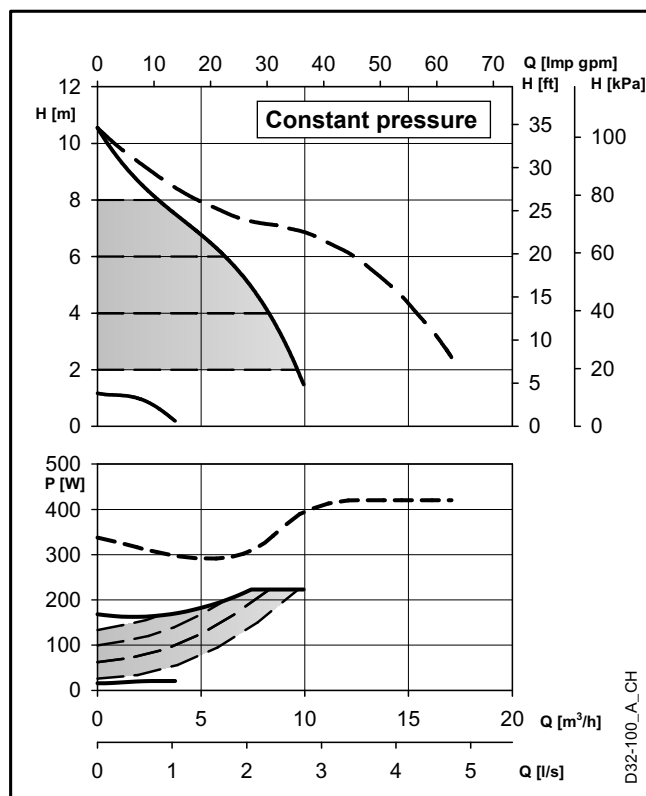
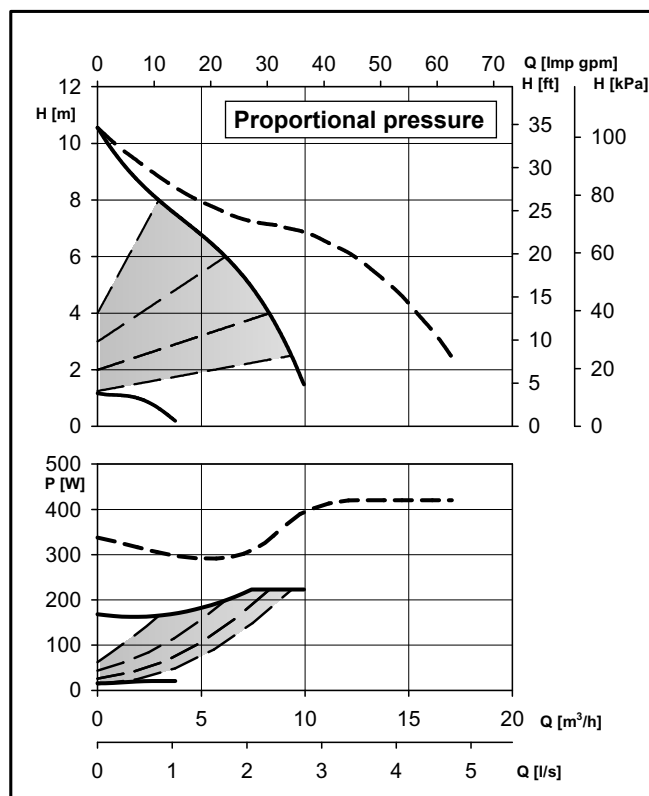


A0038_A_DD

ecocirc XL-XLplus D32-80**Dimensions (mm)****Net weight 20,5 (Kg) - Gross weight 28 (Kg)**

L	G	B1	B2	B3	B4	C1	C2	C3	C4	A1	A2	A3	A4	A5
180	G 2 – Rp 1 ¼	279	210	69	118	163	215	120	378	190	95	40	77	91

En-Rev_A

ecocirc XL-XLplus D32-100

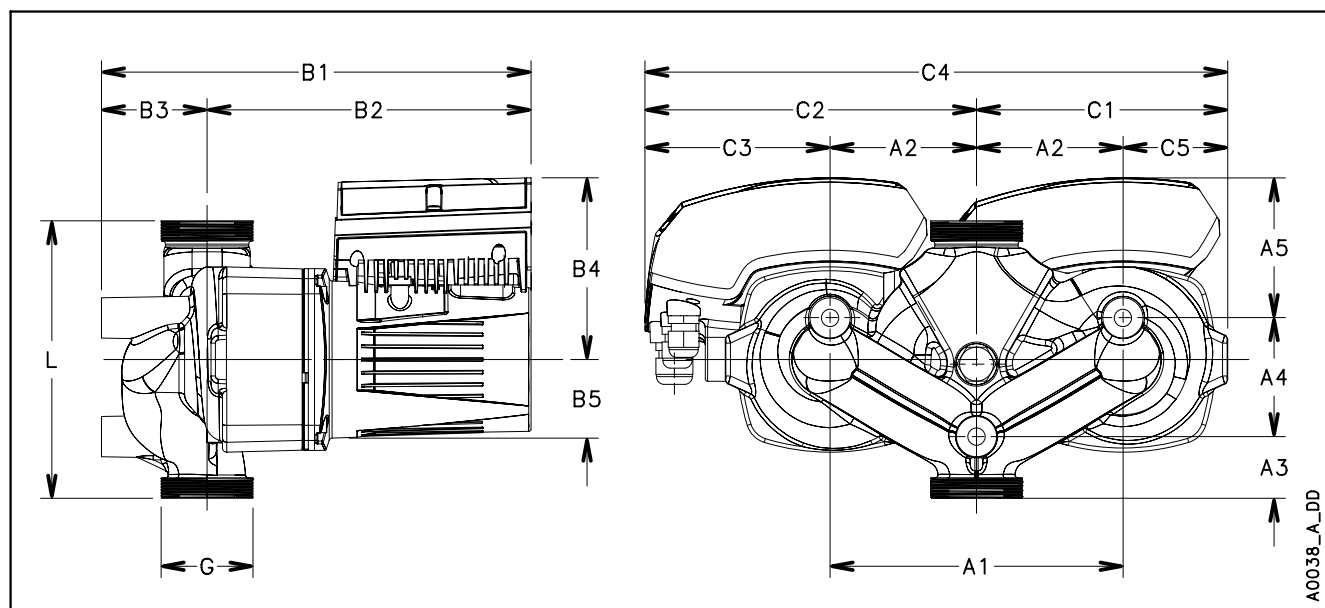
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D32-100**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$
Frequency	50/60 Hz
Power absorbed [W] (min/max)	16 / 220
Input current [A] (min/max)	0,1 / 1,6
Specific EEI $\leq$	0,23

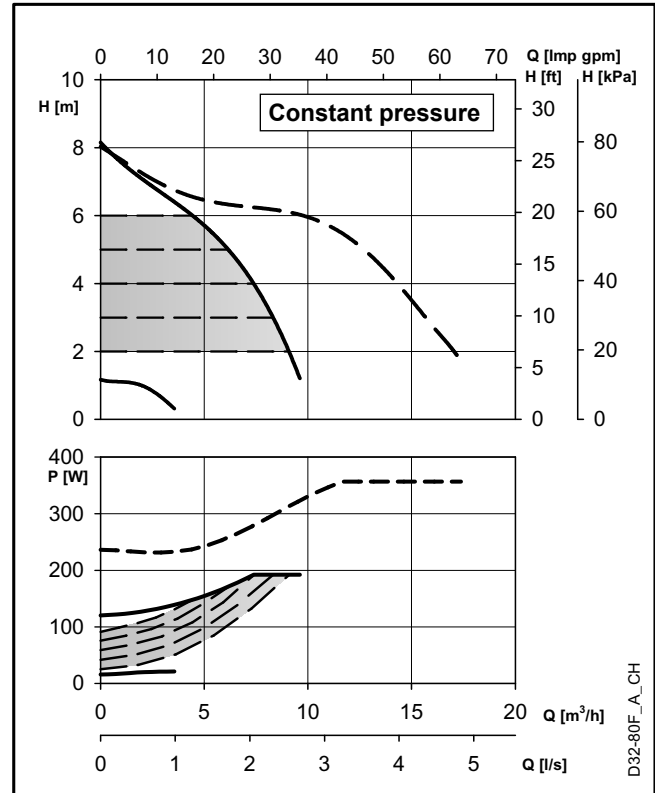
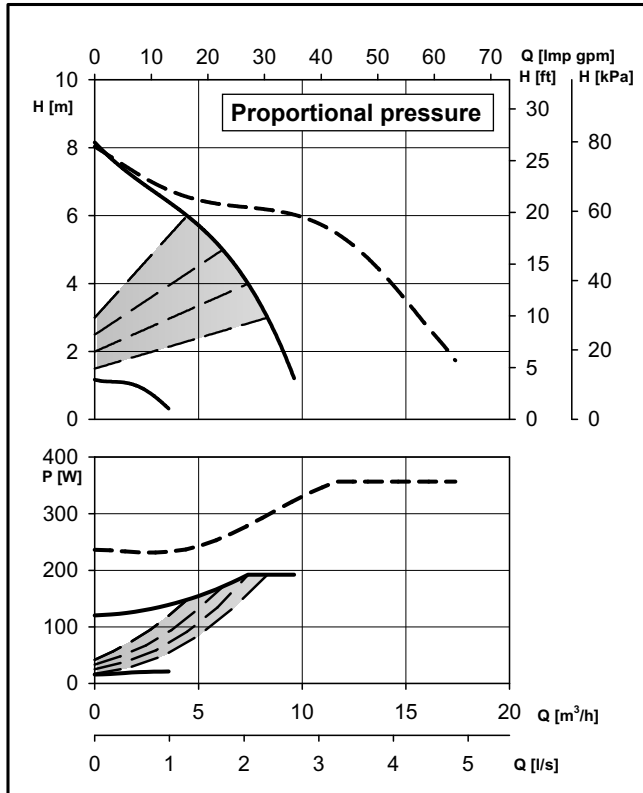
IP protection	44
Insulation class	155 (F)
Max. working pressure	1,0 MPa (10 bar)
Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_B

**ecocirc XL-XLplus D32-100****Dimensions (mm)****Net weight 20,5 (Kg) - Gross weight 28 (Kg)**

L	G	B1	B2	B3	B4	C1	C2	C3	C4	A1	A2	A3	A4	A5
180	G 2 - Rp 1 1/4	279	210	69	118	163	215	120	378	190	95	40	77	91

En-Rev_A

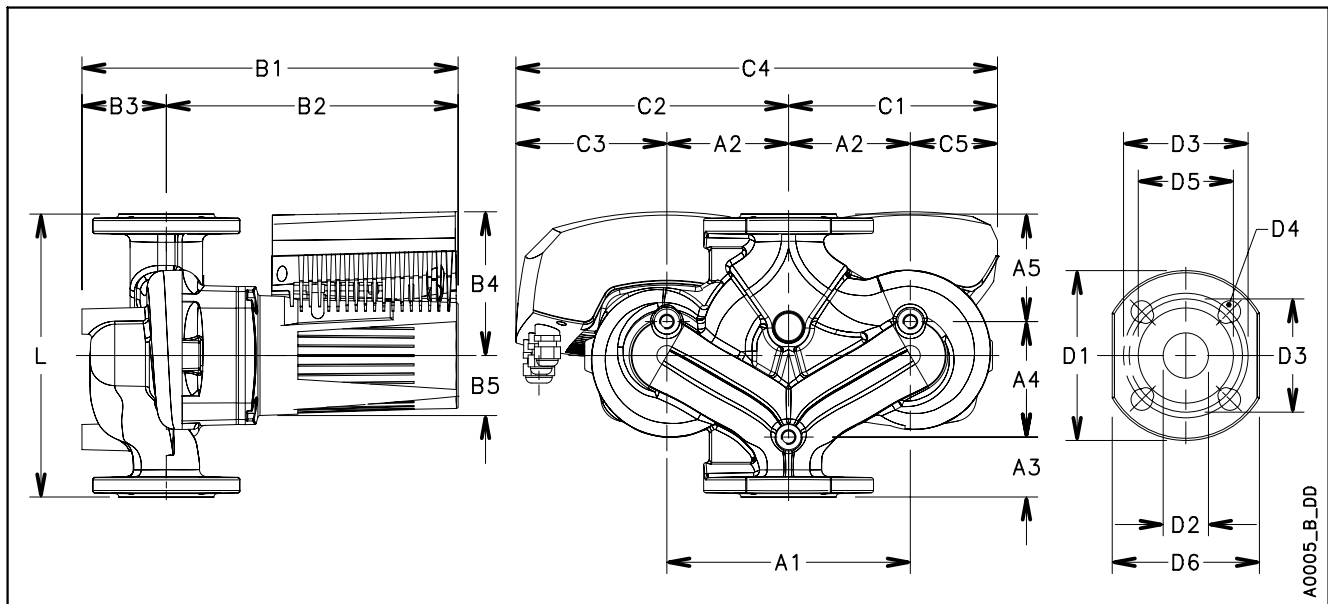
ecocirc XL-XLplus D32-80 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D32-80 F**Pump Data**

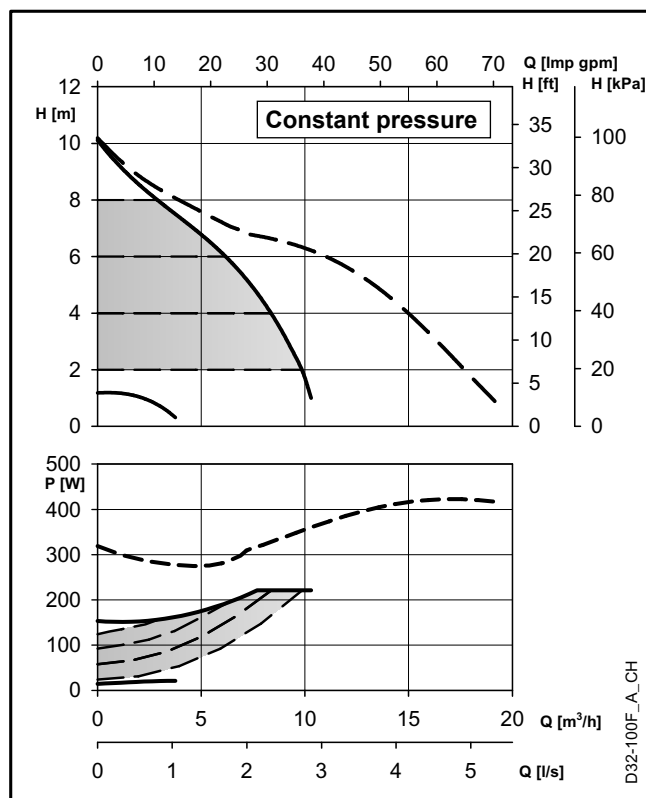
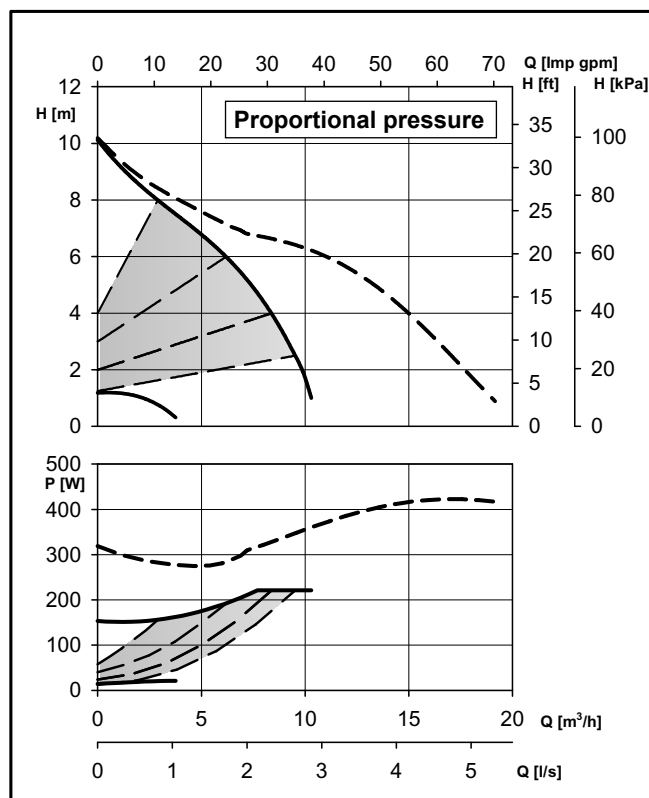
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	15 / 180	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 1,3	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_B

**ecocirc XL-XLplus D32-80 F****Dimensions (mm)****Net weight 21,2 (Kg) - Gross weight 28,7 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
220	DN 32	279	210	69	118	51	163	215	120	378	68	190	95	45	92	83	140	36	90/100	4 x 14/19	76

En-Rev_A

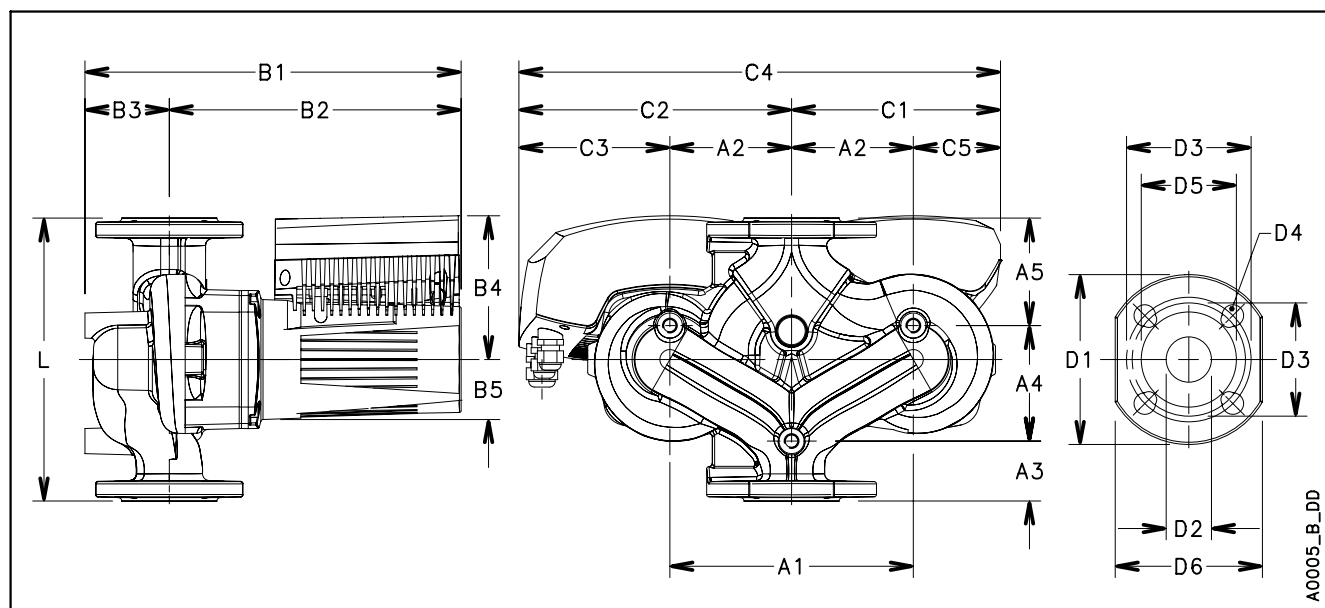
ecocirc XL-XLplus D32-100 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D32-100 F**Pump Data**

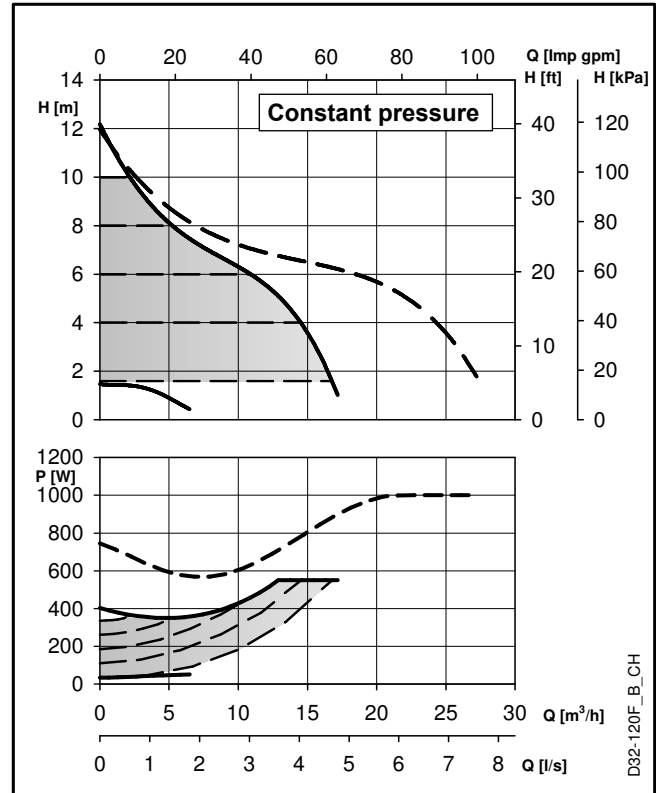
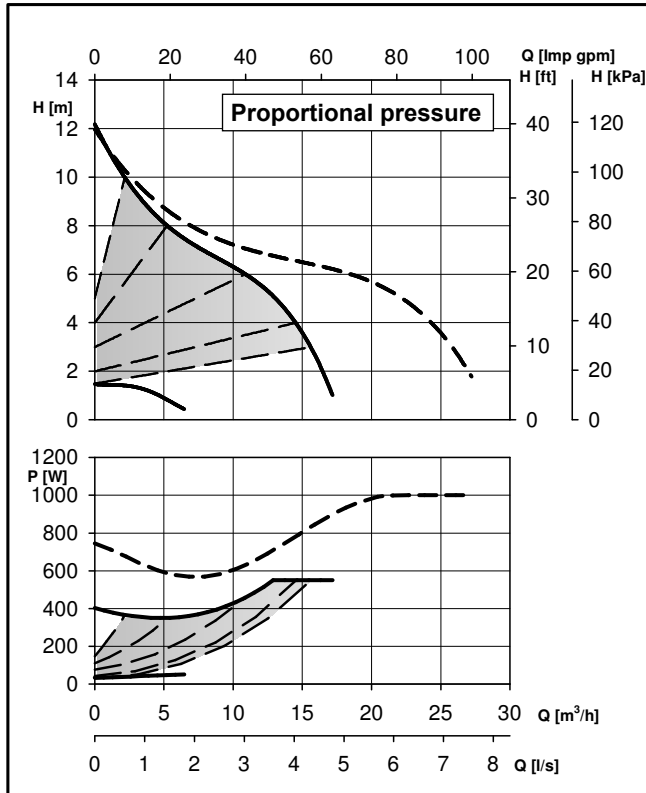
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	15 / 220	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 1,6	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 45 \text{ dB(A)}$

En-Rev_B

**ecocirc XL-XLplus D32-100 F****Dimensions (mm)****Net weight 21,2 (Kg) - Gross weight 28,7 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
220	DN 32	279	210	69	118	51	163	215	120	378	68	190	95	45	92	83	140	36	90/100	4 x 14/19	76

En-Rev_A

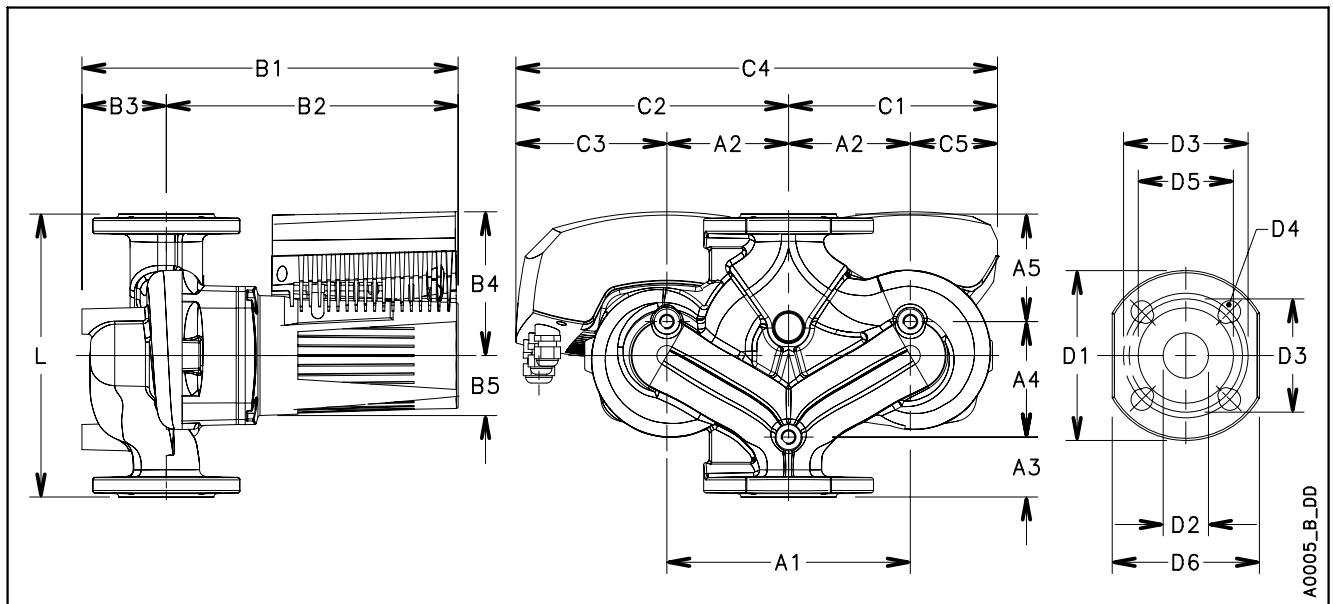
ecocirc XL-XLplus D32-120 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D32-120 F**Pump Data**

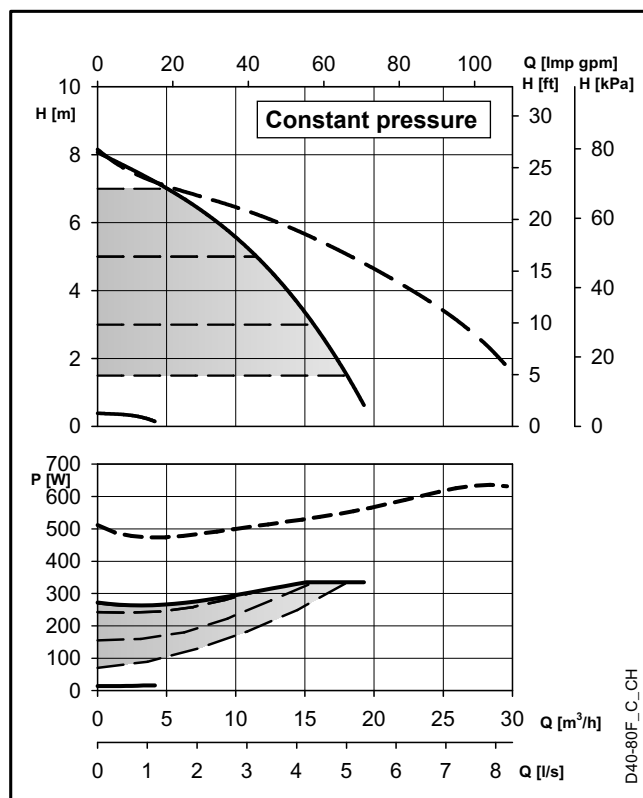
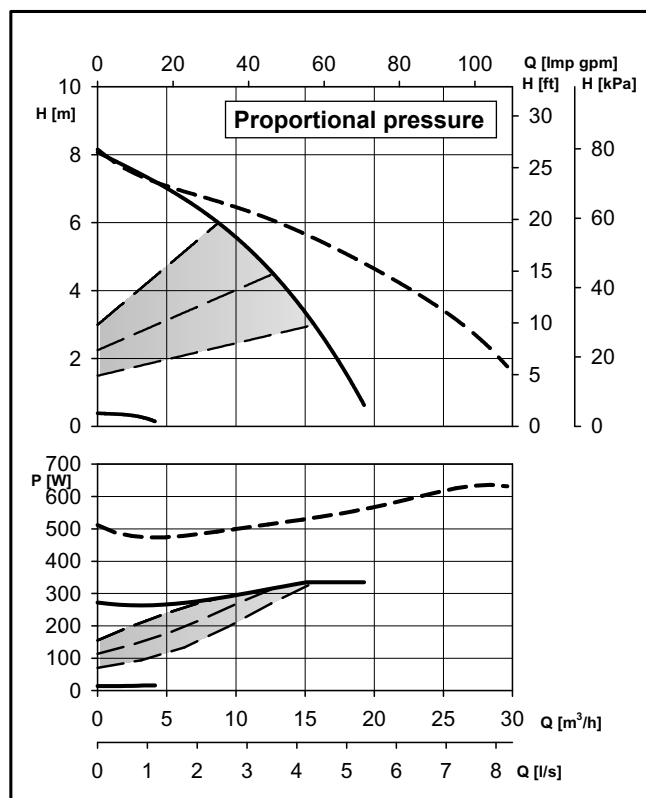
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	30 / 530	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 2,3	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_E

**ecocirc XL-XLplus D32-120 F****Dimensions (mm)****Net weight 27,4 (Kg) - Gross weight 34,9 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
220	DN 32	322	252	70	132	53	185,5	235,5	128	421	78	215	107,5	43	97	80	140	32	90/100	4 x 14/19	76

En-Rev_A

ecocirc XL-XLplus D40-80 F

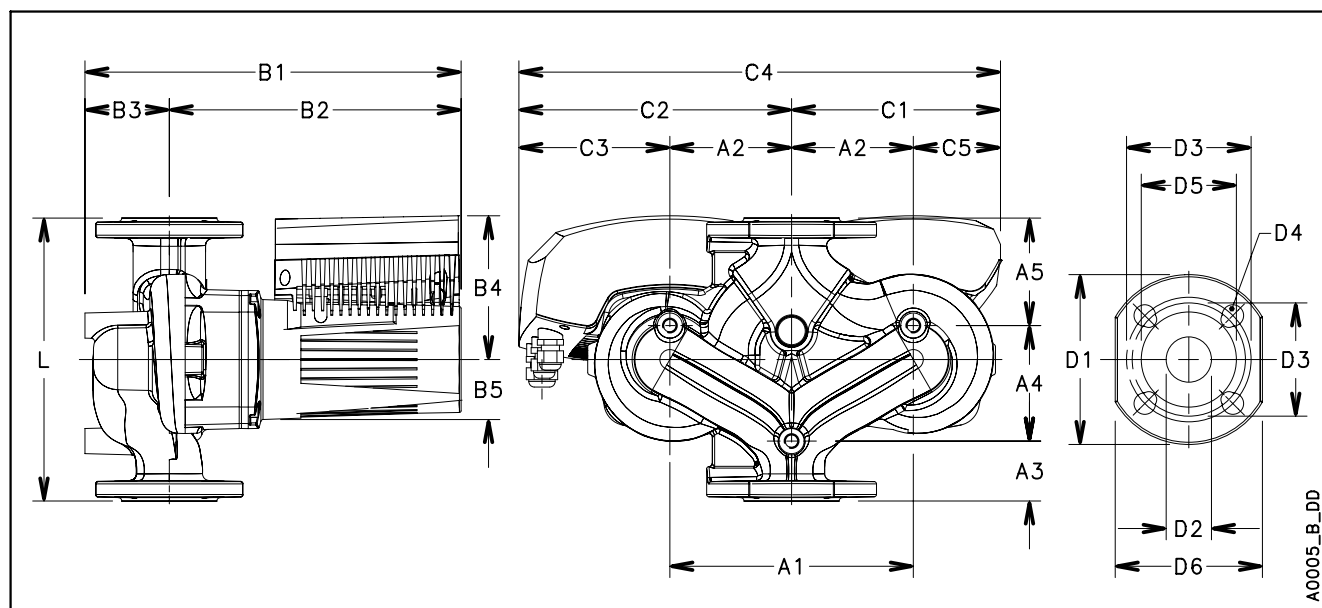
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D40-80 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$
Frequency	50/60 Hz
Power absorbed [W] (min/max)	14 / 335
Input current [A] (min/max)	0,1 / 1,5
Specific EEI $\leq$	0,23

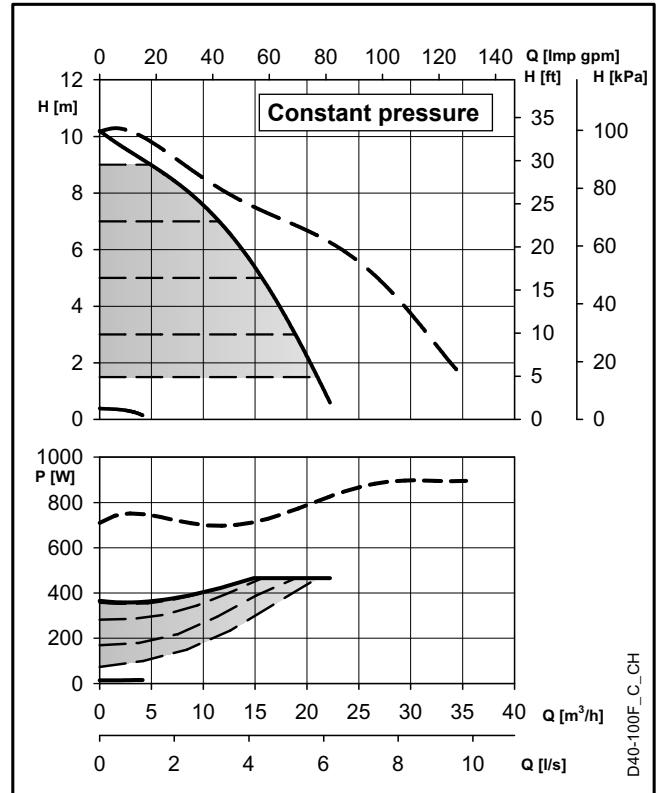
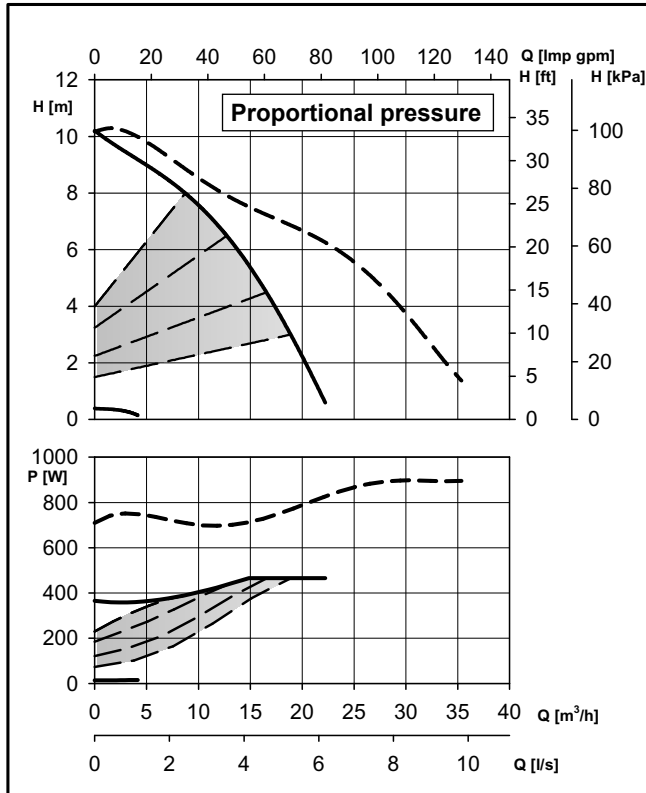
IP protection	44
Insulation class	155 (F)
Max. working pressure	1,0 MPa (10 bar)
Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_E

**ecocirc XL-XLplus D40-80 F****Dimensions (mm)****Net weight 27,8 (Kg) - Gross weight 35,3 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
220	DN 40	330	259	71	130	51	186	235	128	421	79	215	107,5	45	95	80	150	45	100/110	4 x 14/19	84

En-Rev_B

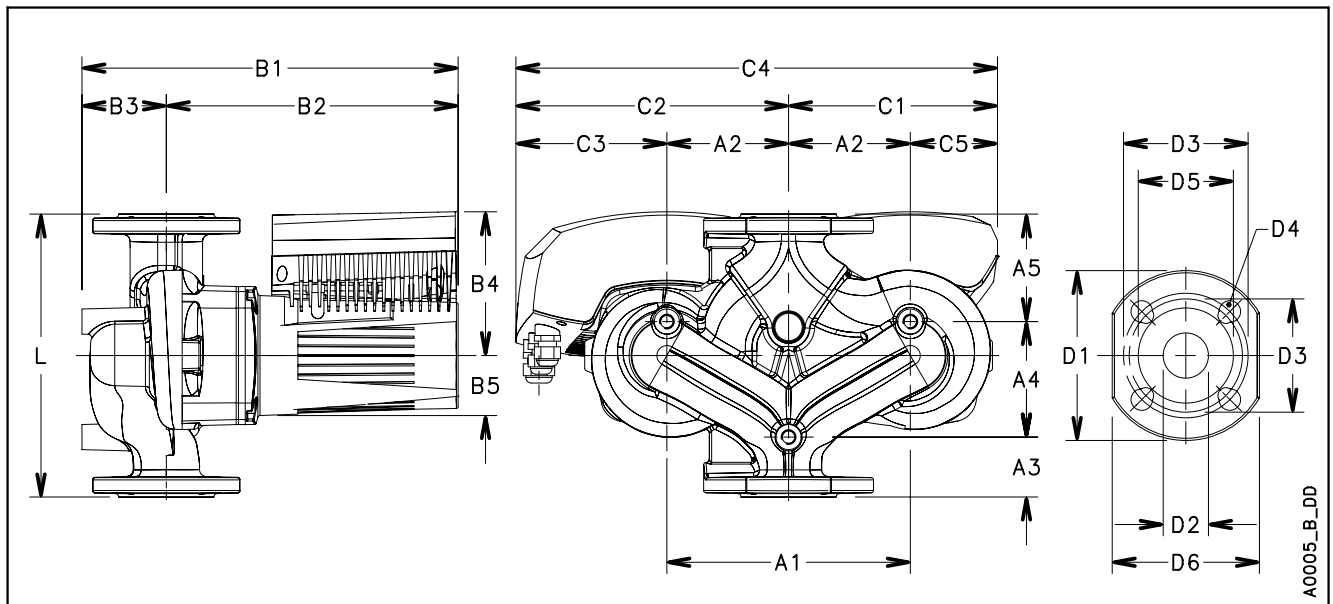
ecocirc XL-XLplus D40-100 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D40-100 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	14 / 466	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,1 / 2,0	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

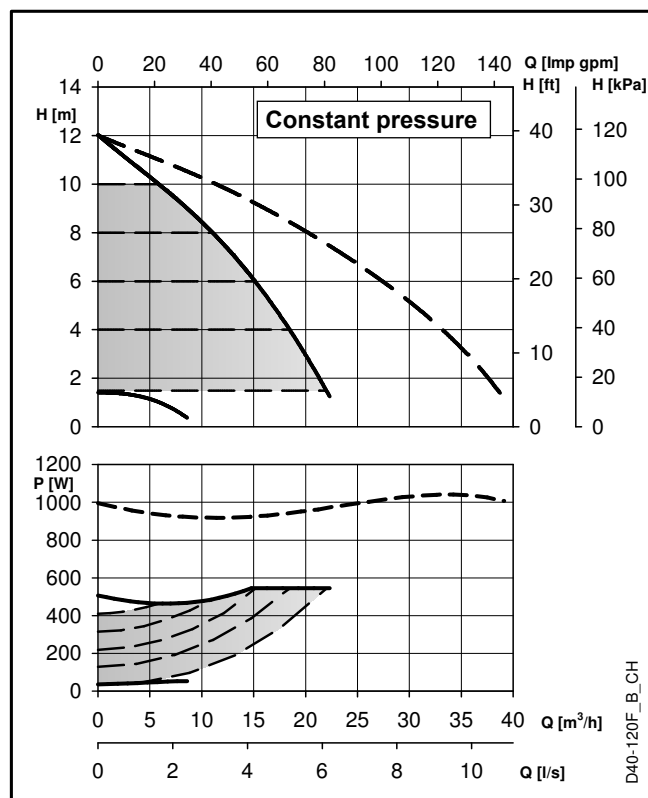
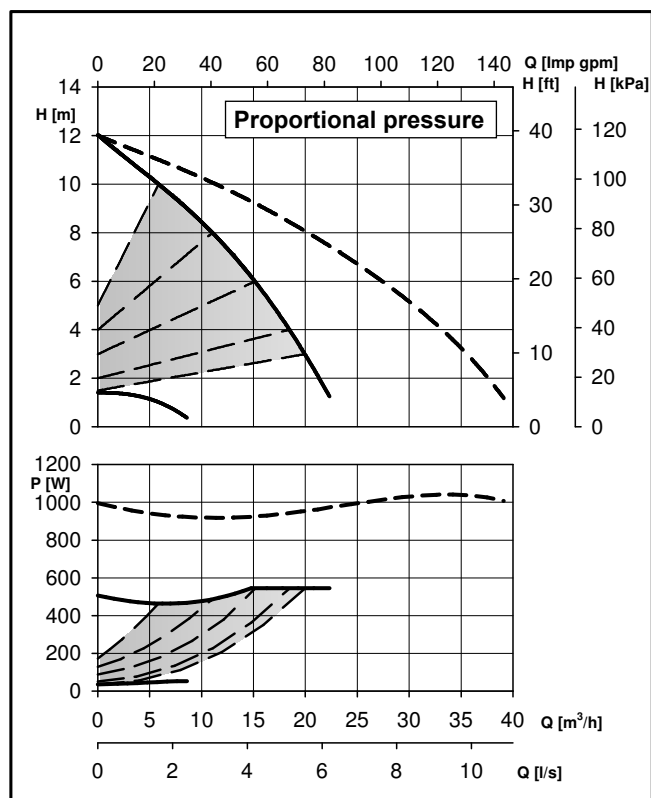
En-Rev_E

**ecocirc XL-XLplus D40-100 F****Dimensions (mm)**

Net weight 27,8 (Kg) - Gross weight 35,3 (Kg)

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
220	DN 40	330	259	71	130	51	186	235	128	421	79	215	107,5	45	95	80	150	45	100/110	4 x 14/19	84

En-Rev_B

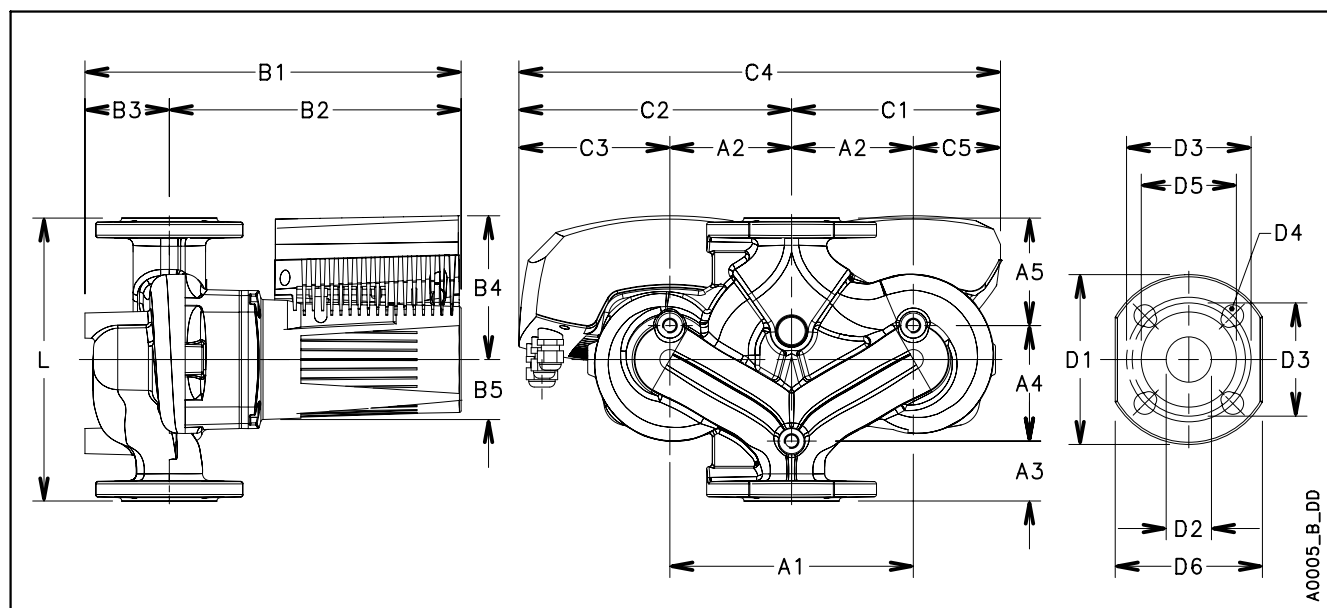
ecocirc XL-XLplus D40-120 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D40-120 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	32 / 540	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 2,4	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

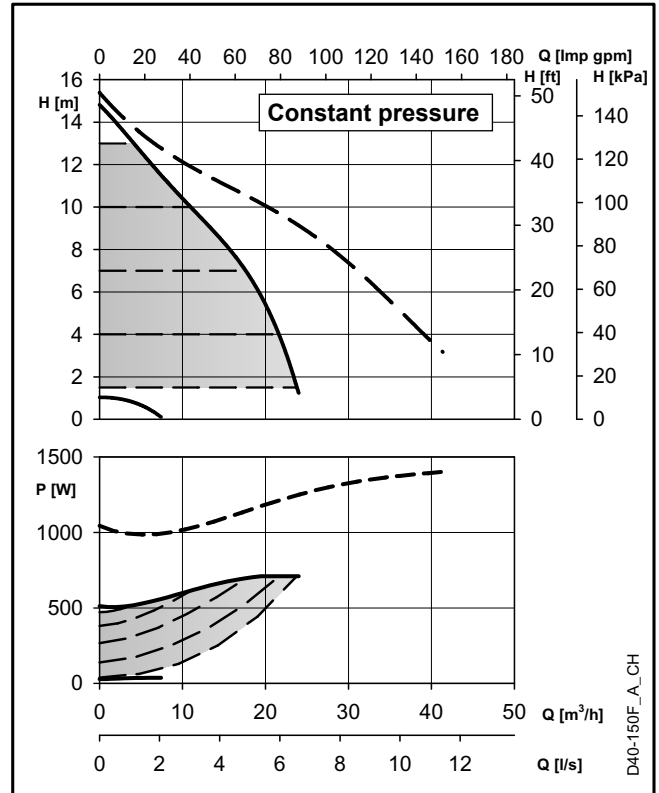
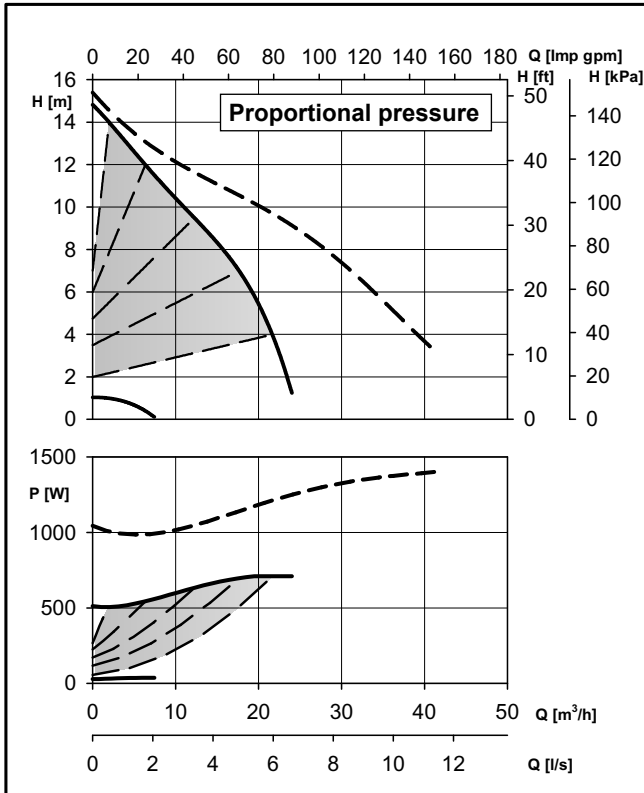
En-Rev_E

**ecocirc XL-XLplus D40-120 F****Dimensions (mm)**

Net weight 28,6 (Kg) - Gross weight 36,1 (Kg)

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
250	DN 40	338	256	82	132	53	185,5	235,5	128	421	78	215	107,5	53	102	95	150	40	100/110	4 x 14/19	84

En-Rev_A

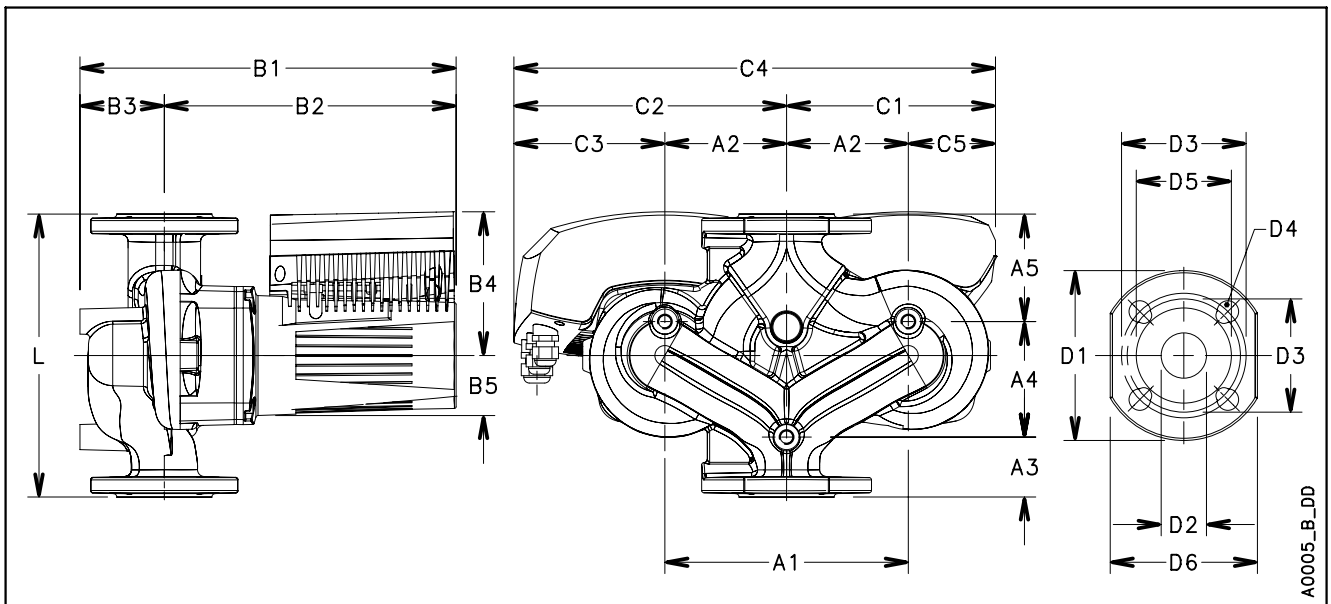
ecocirc XL-XLplus D40-150 F

D40-150F_A_CH

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D40-150 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	28 / 712	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 3,2	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

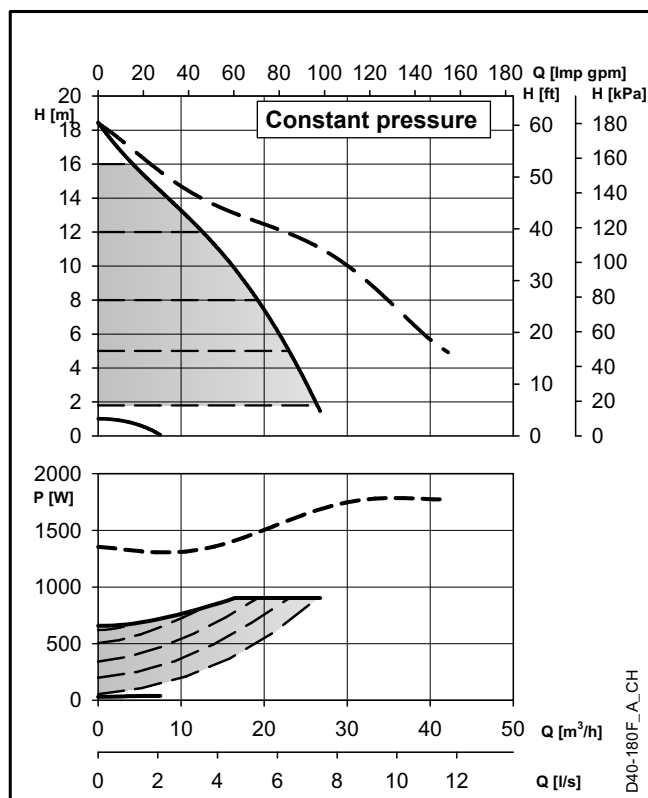
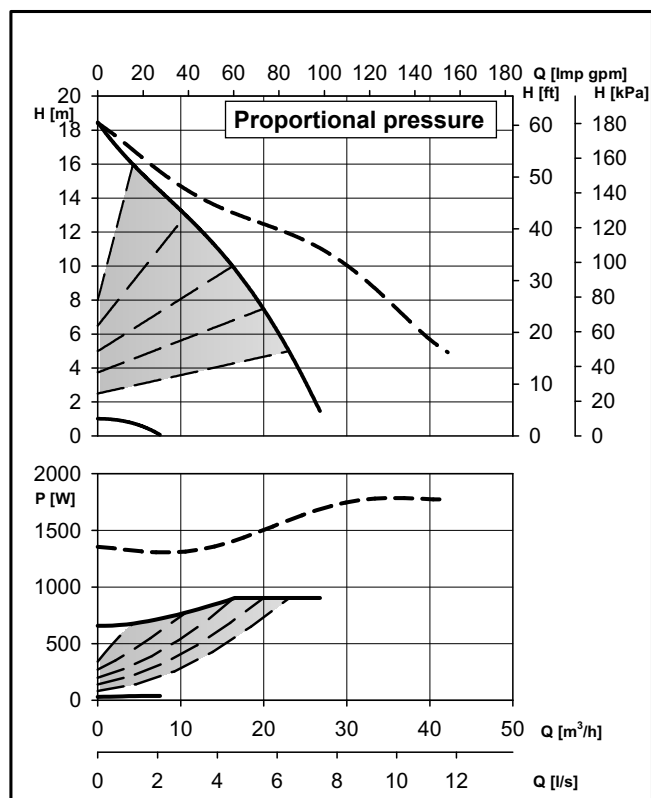
En-Rev_A



A0005_B_DD

ecocirc XL-XLplus D40-150 F		Dimensions (mm)										Net weight 36,8 (Kg) - Gross weight 44,3 (Kg)									
L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
250	DN 40	375,5	301	74,5	147	61	216	266	146	482	96	240	120	53	105	92	150	40	100/110	4 x 14/19	84

En-Rev_A

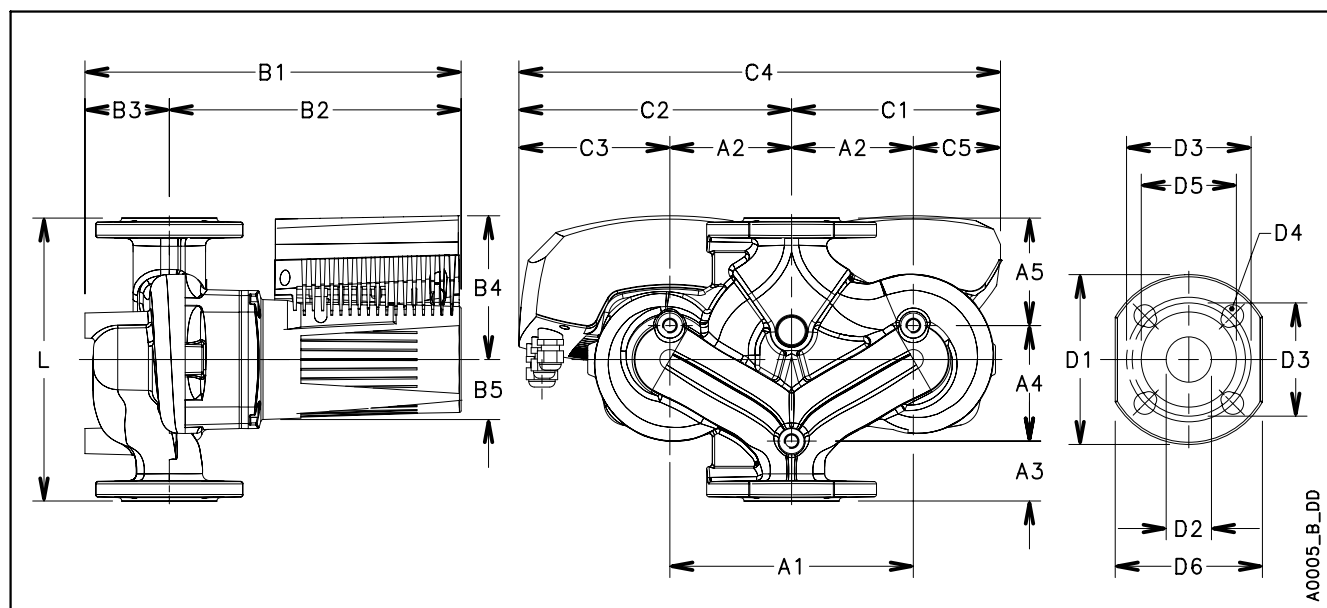
ecocirc XL-XLplus D40-180 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D40-180 F**Pump Data**

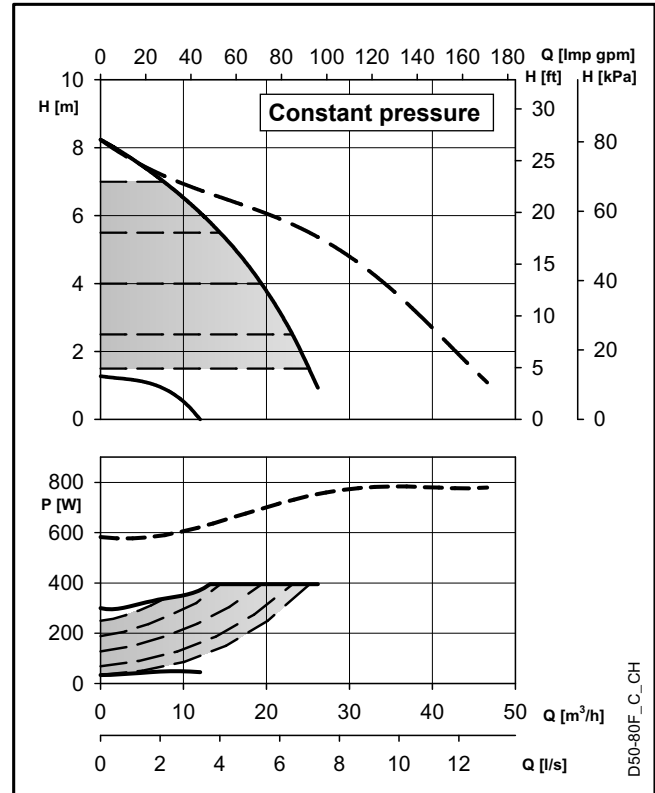
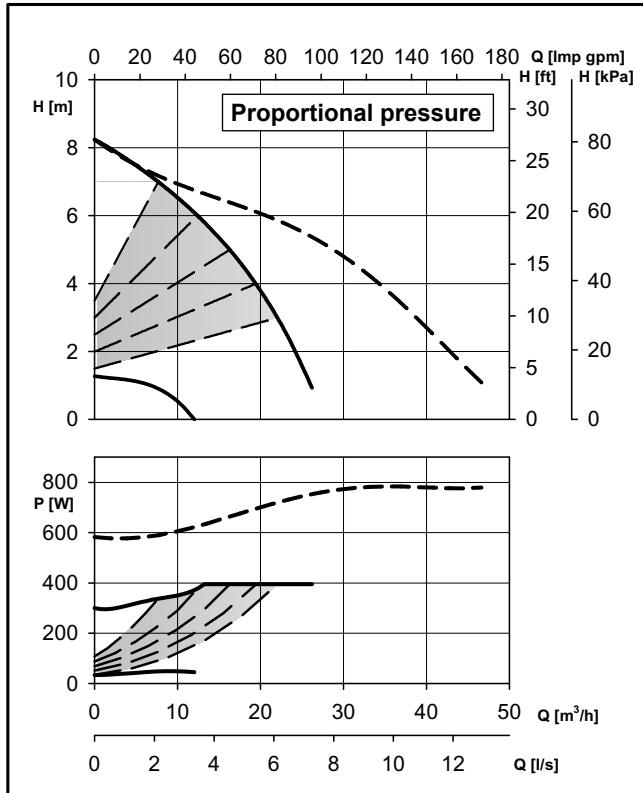
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	29 / 903	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 4,0	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_A

**ecocirc XL-XLplus D40-180 F****Dimensions (mm)****Net weight 36,8 (Kg) - Gross weight 44,3 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
250	DN 40	375,5	301	74,5	147	61	216	266	146	482	96	240	120	53	105	92	150	40	100/110	4 x 14/19	84

En-Rev_A

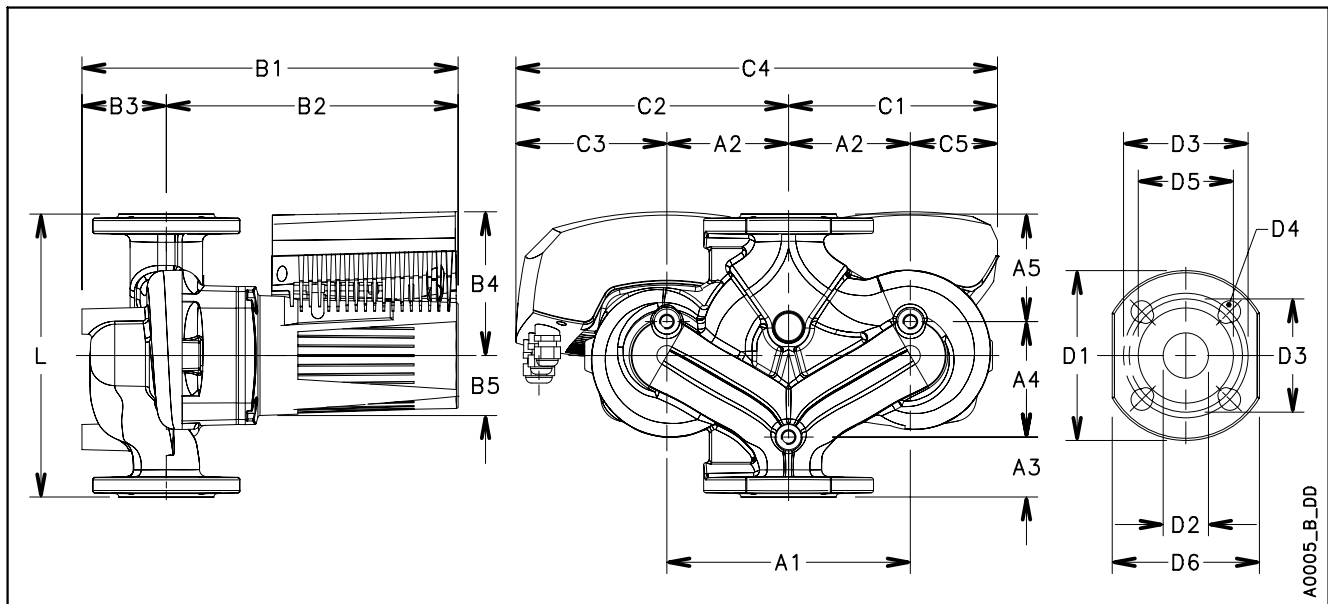
ecocirc XL-XLplus D50-80 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D50-80 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	34 / 395	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 1,7	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

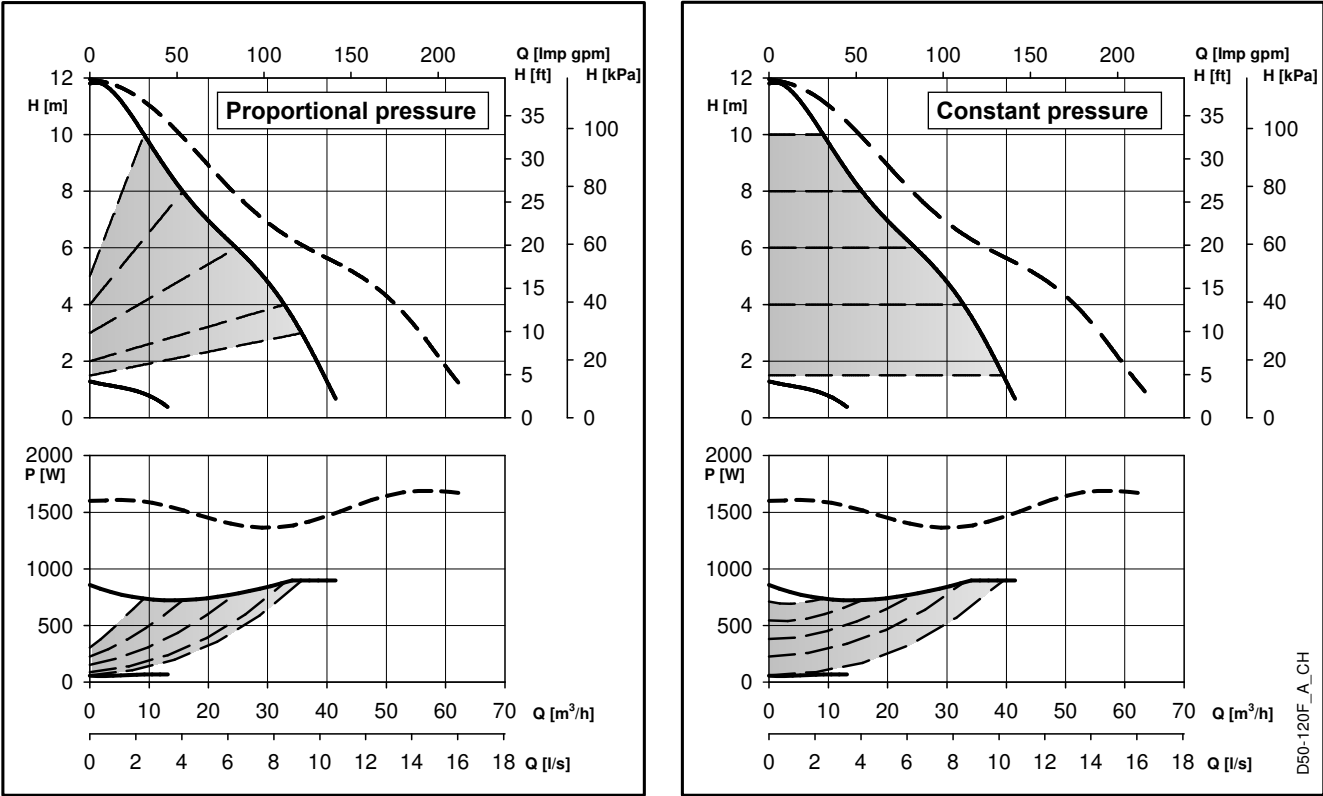
En-Rev_D

**ecocirc XL-XLplus D50-80 F****Dimensions (mm)****Net weight 33 (Kg) - Gross weight 40,5 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
240	DN 50	355	261	94	132	53	198	248	128	446	78	240	120	50	105	85	165	50	110/125	4 x 14/19	100

En-Rev_B

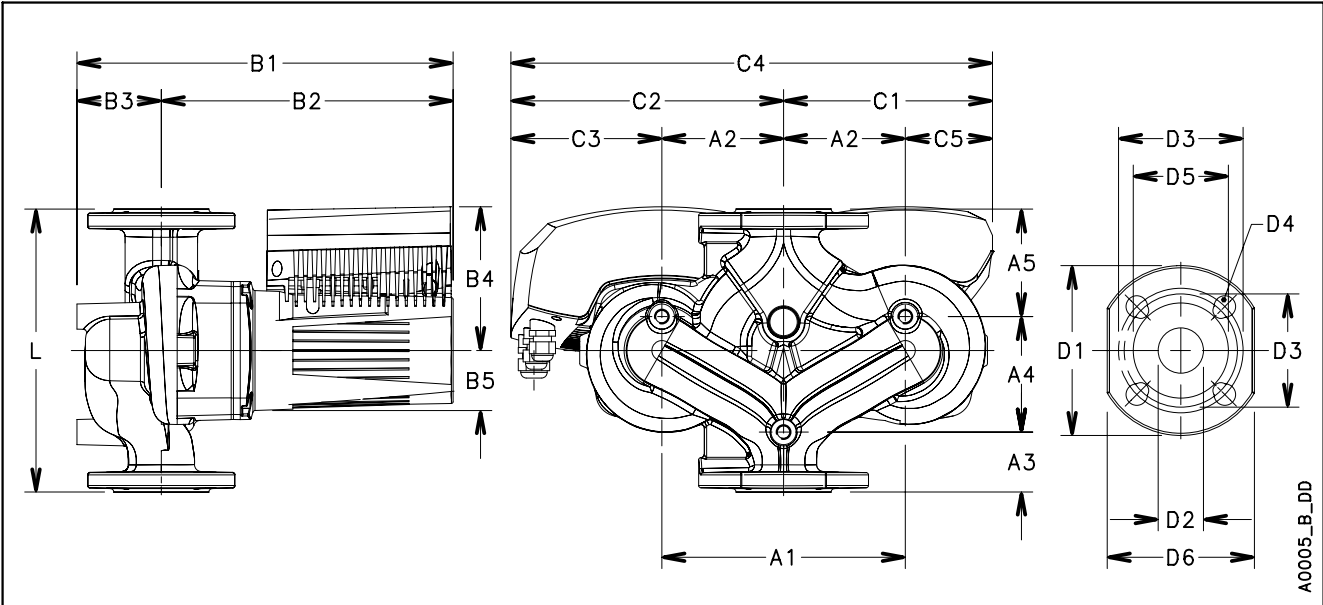
ecocirc XL-XLplus D50-120 F



These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

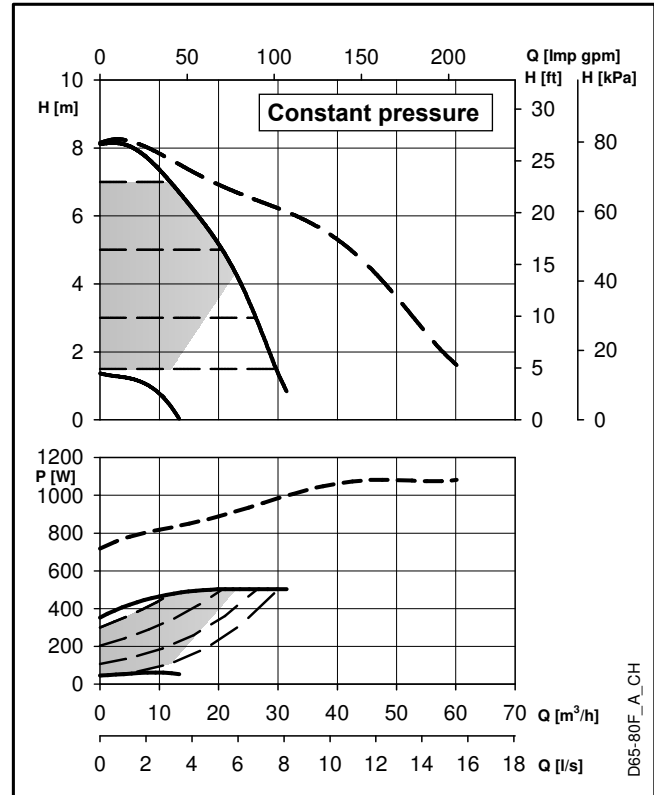
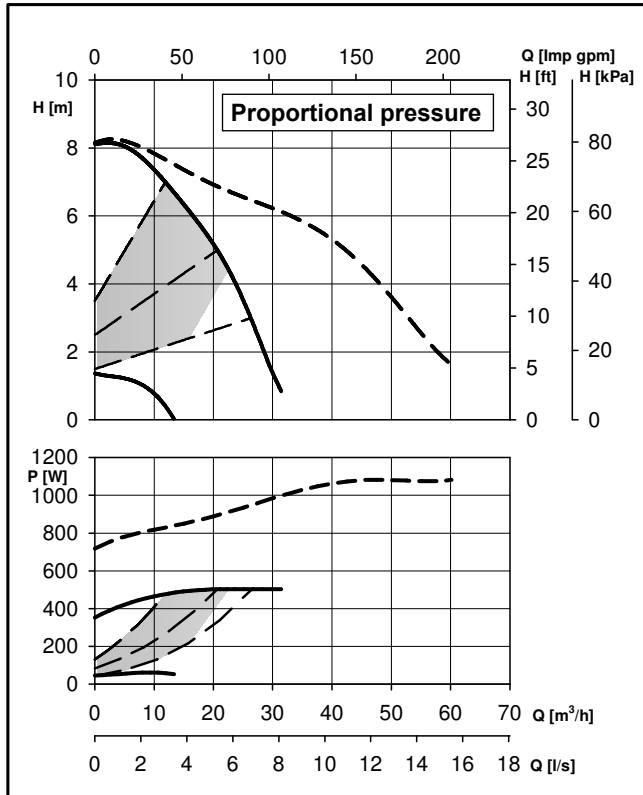
ecocirc XL-XLplus D50-120 F		Pump Data	
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	55 / 897	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 4,0	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_C



ecocirc XL-XLplus D50-120 F		Dimensions (mm)										Net weight 41,8 (Kg) - Gross weight 52,3 (Kg)									
L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
280	DN 50	368	290	78	147	60	202	268	148	470	82	240	120	60	125	95	165	50	110/125	4 x 14/19	100

En-Rev_A

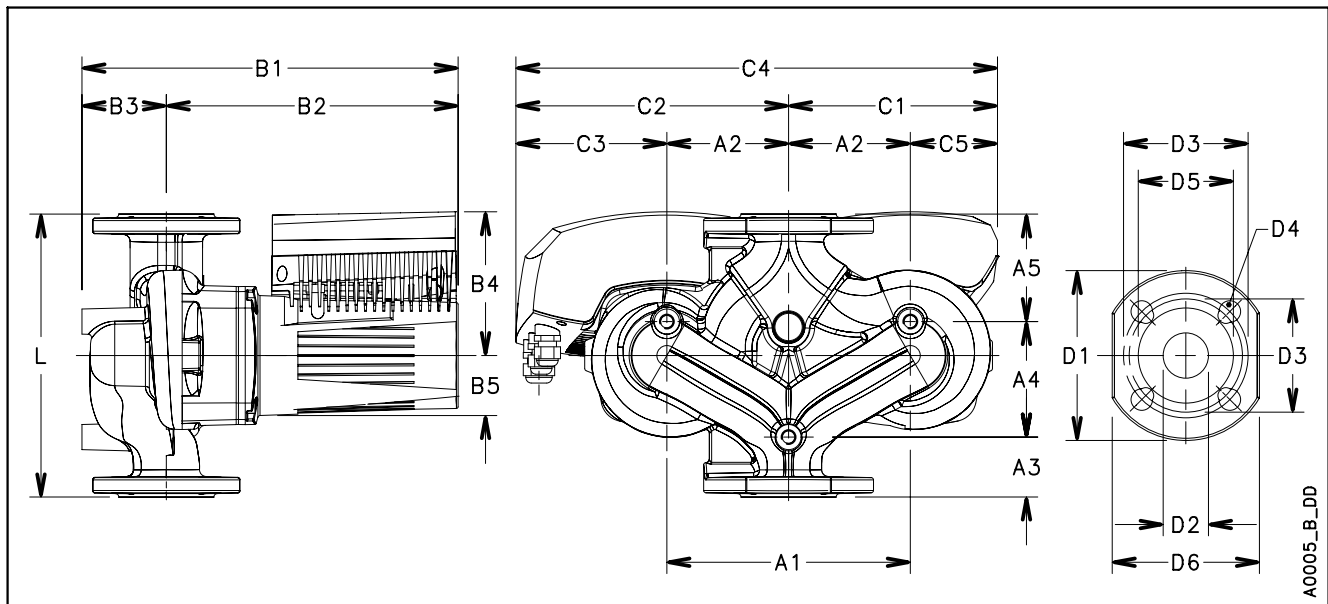
ecocirc XL-XLplus D65-80 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D65-80 F**Pump Data**

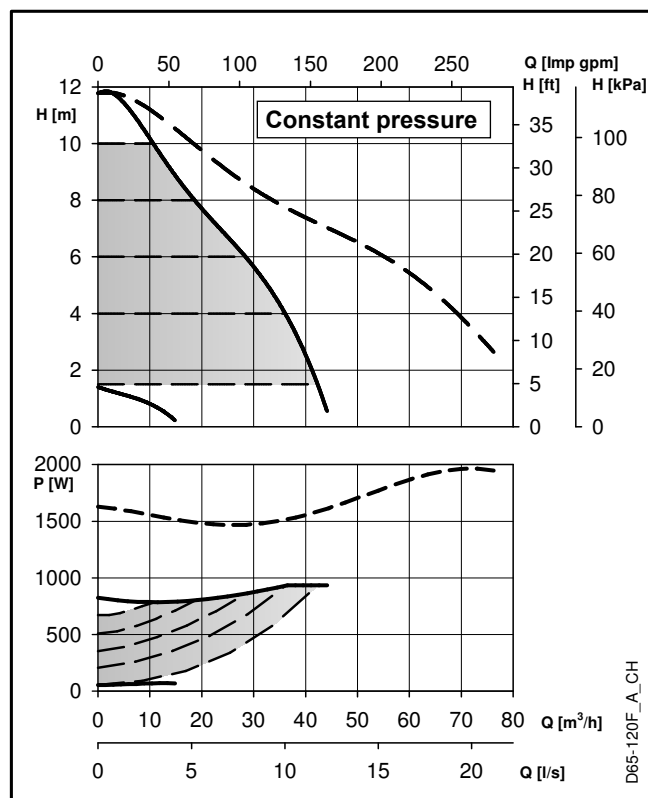
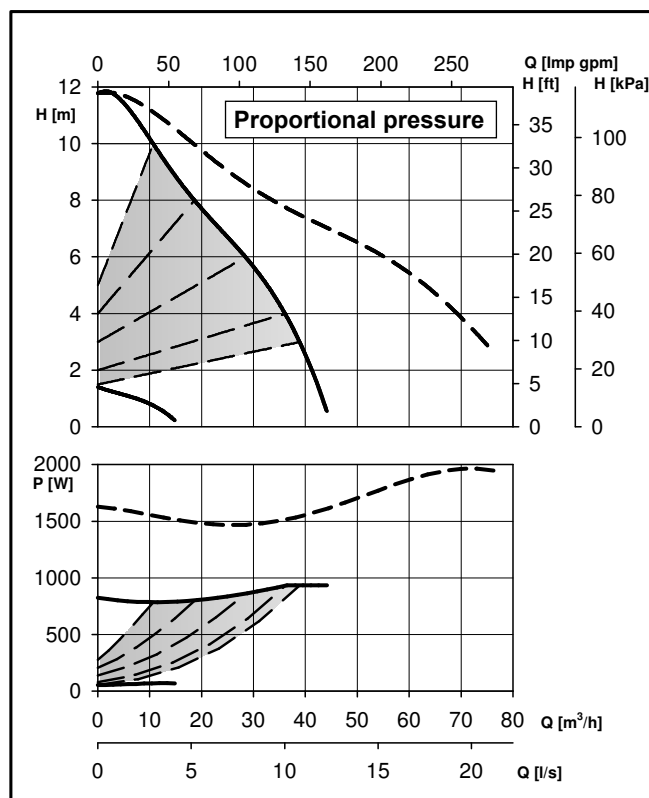
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	37 / 490	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,2 / 2,2	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 48 \text{ dB(A)}$

En-Rev_D

**ecocirc XL-XLplus D65-80 F****Dimensions (mm)****Net weight 38,5 (Kg) - Gross weight 49 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
340	DN 65	364	267	97	132	53	198	248	128	446	78	240	120	60	145	135	185	65	130/145	4 x 14/19	118

En-Rev_A

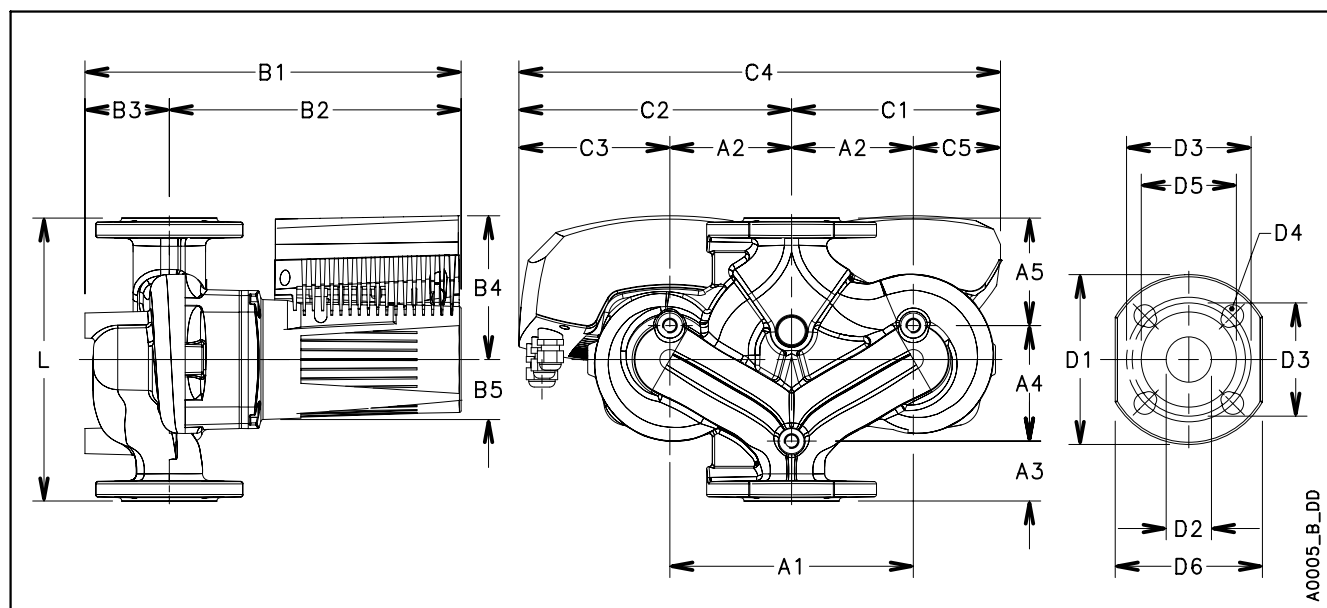
ecocirc XL-XLplus D65-120 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D65-120 F**Pump Data**

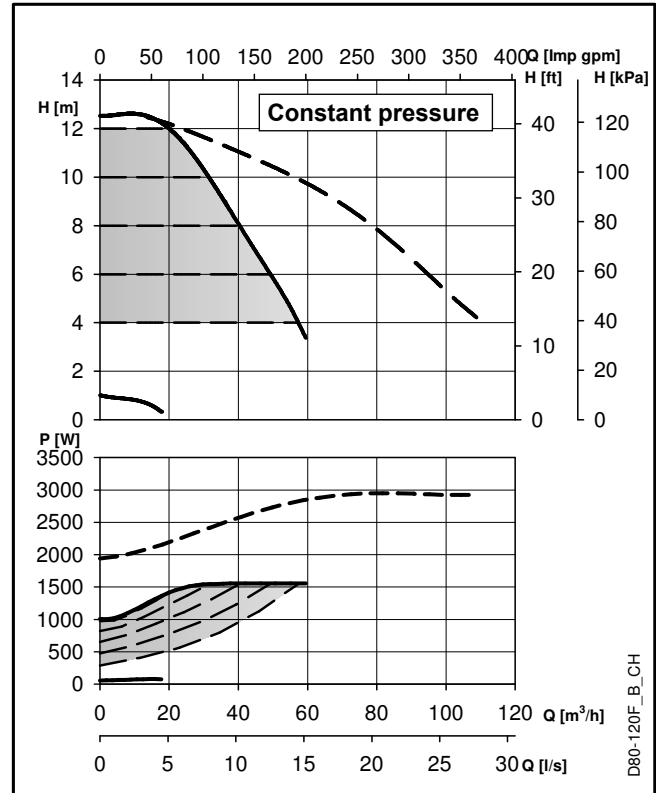
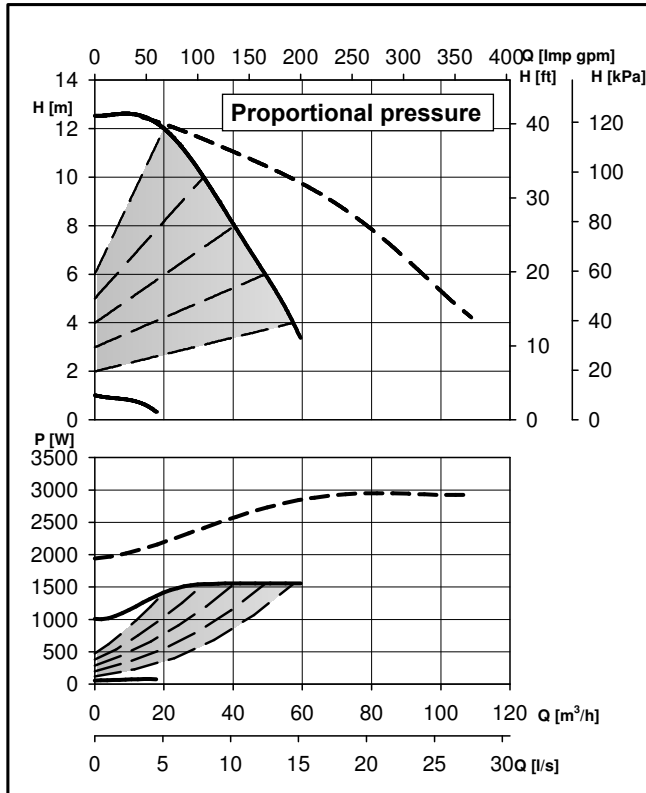
Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	55 / 935	Max. working pressure	1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 4,1	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 52 \text{ dB(A)}$

En-Rev_C

**ecocirc XL-XLplus D65-120 F****Dimensions (mm)****Net weight 43,4 (Kg) - Gross weight 53,9 (Kg)**

L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
340	DN 65	381	297	84	147	60	213	268	148	481	93	240	120	55	155	130	185	65	130/145	4 x 14/19	118

En-Rev_A

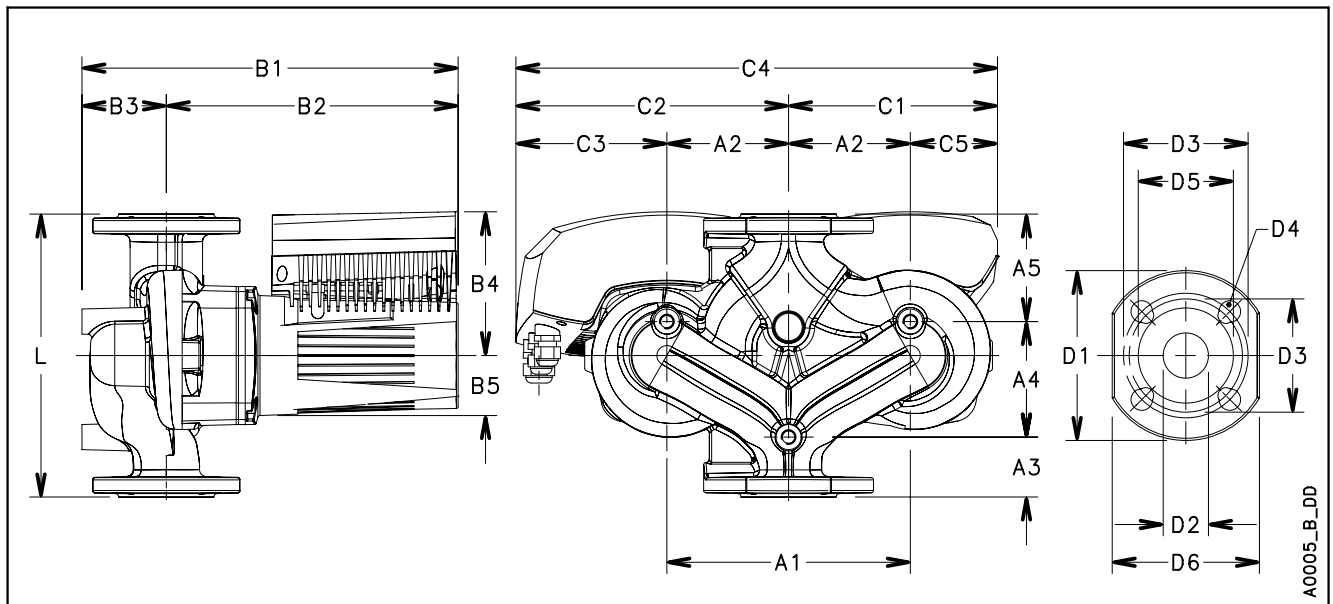
ecocirc XL-XLplus D80-120 F

These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

ecocirc XL-XLplus D80-120 F**Pump Data**

Rated voltage	1 x 230 V $\pm 10\%$	IP protection	44
Frequency	50/60 Hz	Insulation class	155 (F)
Power absorbed [W] (min/max)	55 / 1560	Max. working pressure	0,6 MPa (6 bar) or 1,0 MPa (10 bar)
Input current [A] (min/max)	0,4 / 6,6	Liquid temperature	-10°C (14°F) to +110 °C (230°F)
Specific EEI $\leq$	0,23	Sound pressure level	$\leq 55 \text{ dB(A)}$

En-Rev_B

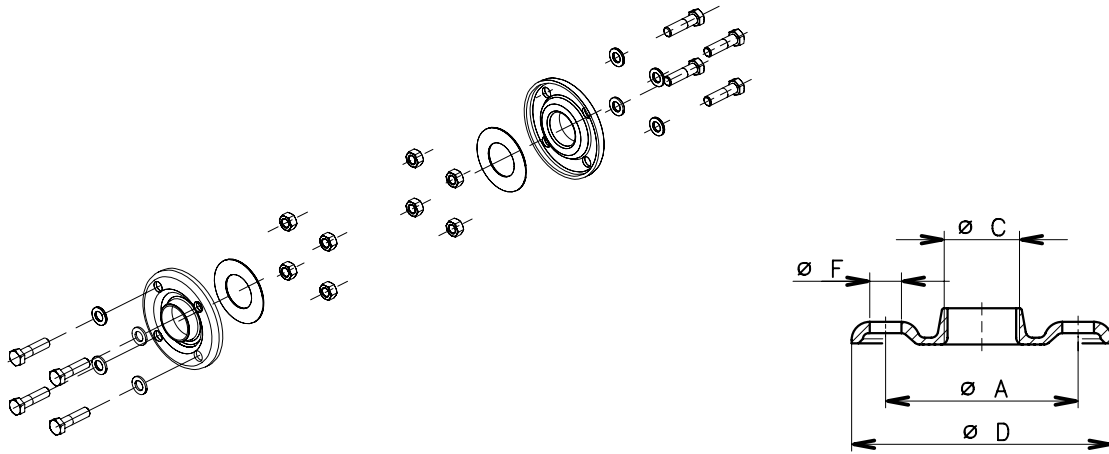
**ecocirc XL-XLplus D80-120 F****Dimensioni (mm)****Net weight 51,3 (Kg) - Gross weight 61,8 (Kg)**

PN	L	G	B1	B2	B3	B4	B5	C1	C2	C3	C4	C5	A1	A2	A3	A4	A5	D1	D2	D3	D4	D5
6	360	DN 80	396	306	90	147	60	213	268	148	481	93	240	120	70	145	145	200	80	150	4 x 19	132
10	360	DN 80	396	306	90	147	60	213	268	148	481	93	240	120	70	145	145	200	80	160	8 x 19	132

En-Rev_B

ACCESSORIES

ecocirc XL-XLplus THREADED COUNTERFLANGES KIT EN 1092-1



Kit containing 2 counterflanges with bolts and gaskets.
 - threaded, galvanized steel.
 - threaded, AISI 316 stainless steel.

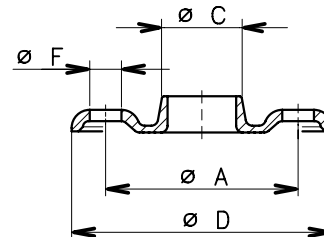
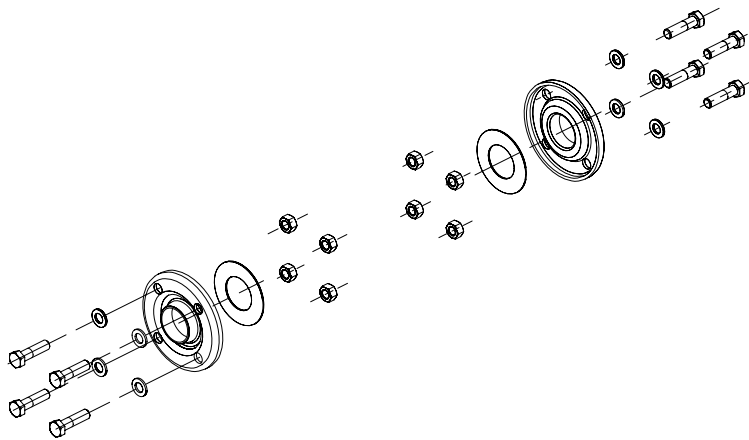
C05928A_A_SC

PART NUMBER	DESCRIPTION	DN	PN (bar)	Ø C	Ø A (mm)	Ø D (mm)	Ø F (mm)	N°
109395700	Kit Rp 1" 1/4 PN6 galvanized steel	32	6	Rp 1 1/4	90	120	14	4
109395701	Kit Rp 1" 1/4 PN6 AISI 316							
109395710	Kit Rp 1" 1/2 PN6 galvanized steel	40	6	Rp 1 1/2	100	130	14	4
109395711	Kit Rp 1" 1/2 PN6 AISI 316							
109395720	Kit Rp 2" PN6 galvanized steel	50	6	Rp 2	110	140	14	4
109395721	Kit Rp 2" PN6 AISI 316							
109395730	Kit Rp 2" 1/2 PN6 galvanized steel	65	6	Rp 2 1/2	130	160	14	4
109395731	Kit Rp 2" 1/2 PN6 AISI 316							
109395740	Kit Rp 3" PN6 galvanized steel	80	6	Rp 3	150	190	18	4
109395741	Kit Rp 3" PN6 AISI 316							
109395750	Kit Rp 4" PN6 galvanized steel	100	6	Rp 4	170	210	18	4
109395751	Kit Rp 4" PN6 AISI 316							
109390631	Kit Rp 1" 1/4 PN10 galvanized steel	32	10	Rp 1 1/4	100	140	18	4
109390633	Kit Rp 1" 1/4 PN10 AISI 316							
109398020	Kit Rp 1" 1/2 PN10 galvanized steel	40	10	Rp 1 1/2	110	150	18	4
109398022	Kit Rp 1" 1/2 PN10 AISI 316							
109398030	Kit Rp 2" PN10 galvanized steel	50	10	Rp 2	125	165	18	4
109398032	Kit Rp 2" PN10 AISI 316							
109392710	Kit Rp 2" 1/2 PN10 galvanized steel	65	10	Rp 2 1/2	145	185	18	4
109392750	Kit Rp 2" 1/2 PN10 AISI 316							
109392720	Kit Rp 3" PN10 galvanized steel	80	10	Rp 3	160	200	18	8
109392760	Kit Rp 3" PN10 AISI 316							
109392730	Kit Rp 4" PN10 galvanized steel	100	10	Rp 4	180	220	18	8
109392770	Kit Rp 4" PN10 AISI 316							

En -Rev_A

ecocirc XL-XLplus

WELD-ON COUNTERFLANGES KIT EN 1092-1



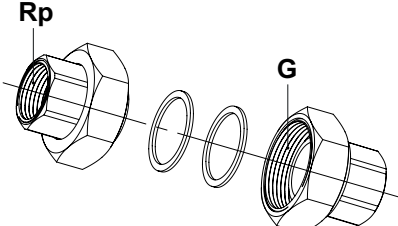
Kit containing 2 counterflanges with bolts and gaskets.
 - weld-on counterflanges, carbon steel.
 - weld-on counterflanges, AISI 316 stainless steel.

C05928B_A_SC

PART NUMBER	DESCRIPTION	DN	PN (bar)	Ø C (mm)	Ø A (mm)	Ø D (mm)	Ø F (mm)	N°
109395772	Kit DN32 PN6 carbon steel	32	6	43	90	120	14	4
109395775	Kit DN32 PN6 AISI 316							
109395782	Kit DN40 PN6 carbon steel	40	6	48	100	130	14	4
109395785	Kit DN40 PN6 AISI 316							
109395792	Kit DN50 PN6 carbon steel	50	6	60	110	140	14	4
109395795	Kit DN50 PN6 AISI 316							
109395802	Kit DN65 PN6 carbon steel	65	6	76	130	160	14	4
109395805	Kit DN65 PN6 AISI 316							
109395812	Kit DN80 PN6 carbon steel	80	6	89	150	190	18	4
109395815	Kit DN80 PN6 AISI 316							
109395822	Kit DN100 PN6 carbon steel	100	6	108	170	210	18	4
109395825	Kit DN100 PN6 AISI 316							
109395832	Kit DN32 PN10 carbon steel	32	10	43	100	140	18	4
109395835	Kit DN32 PN10 AISI 316							
109390662	Kit DN40 PN10 carbon steel	40	10	48	110	150	18	4
109390665	Kit DN40 PN10 AISI 316							
109390692	Kit DN50 PN10 carbon steel	50	10	60	125	165	18	4
109390695	Kit DN50 PN10 AISI 316							
109390732	Kit DN65 PN10 carbon steel	65	10	76	145	185	18	4
109392880	Kit DN65 PN10 AISI 316							
109390762	Kit DN80 PN10 carbon steel	80	10	89	160	200	18	8
109392890	Kit DN80 PN10 AISI 316							
109390772	Kit DN100 PN10 carbon steel	100	10	108	180	220	18	8
109392900	Kit DN100 PN10 AISI 316							

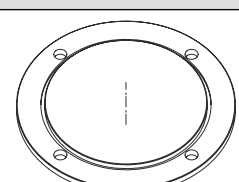
En-Rev_C

ecocirc XL-XLplus SCREWED CONNECTIONS

MODEL	PART NUMBER	MATERIAL	G	Rp
	105890200	Galvanized steel	1" 1/2	1"
	105890220	Galvanized steel	2"	1" 1/4
	105890201	Brass	1" 1/2	1"
	105890221	Brass	2"	1" 1/4
	Kit containing 2 threaded connections and 2 gaskets.			

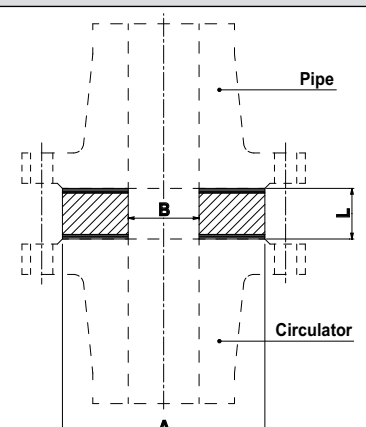
En-Rev_A

BLIND FLANGES

MODEL	PART NUMBER	CIRCULATOR TYPE
	109395550	D32-80 / D32-100 / D32-80 F / D32-100 F / D40-80 F / D40-100 F
	109395560	D32-120 F / D40-120 F / D50-80 F / D65-80 F
	109395570	D40-150 F / D40-180 F / D50-120 F / D65-120 F / D80-120 F
	Kit containing 1 blind flange painted steel, 1 OR and 4 screws.	

En-Rev_B

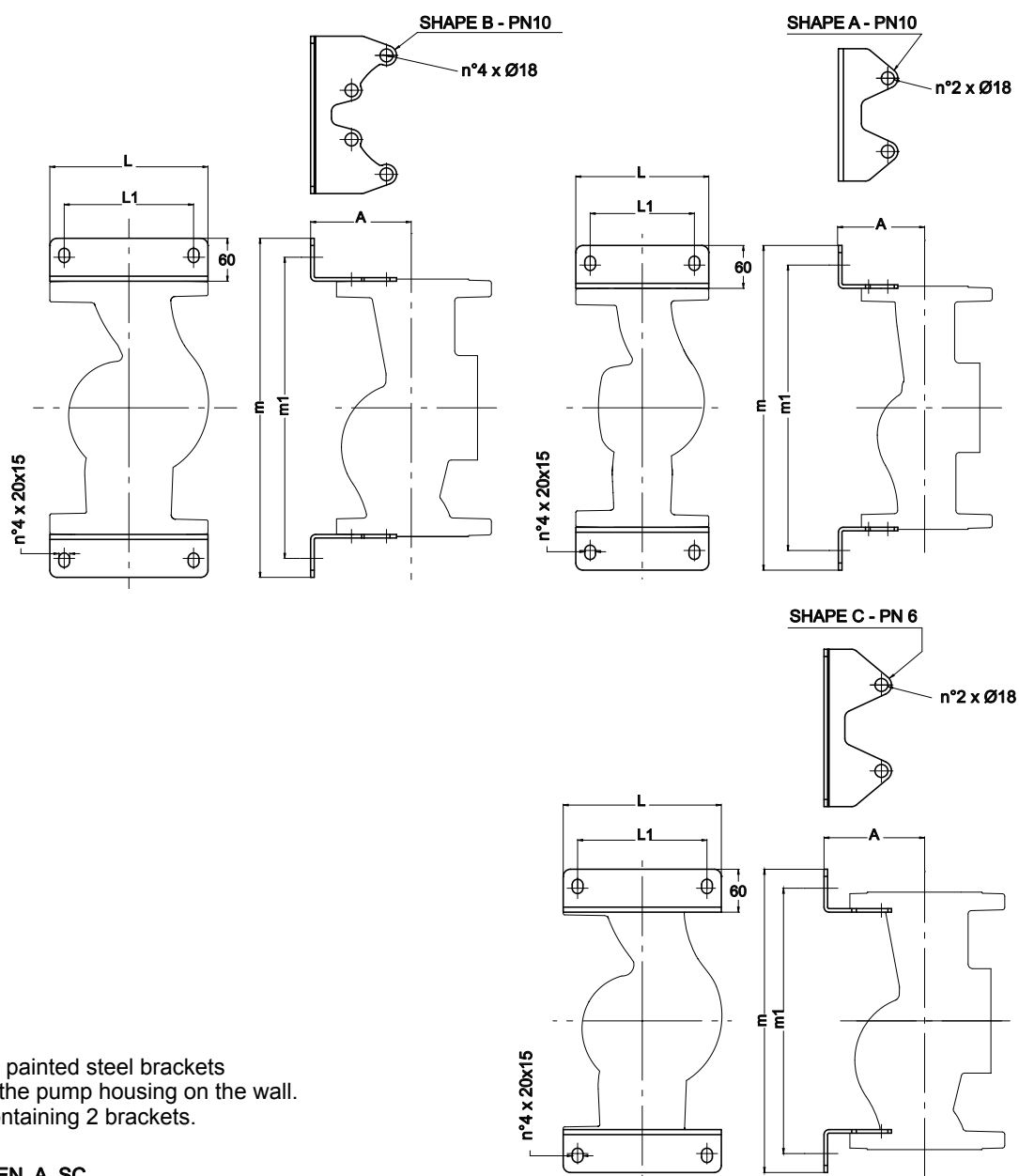
ADAPTERS*

MODEL	PART NUMBER	DN	PN (bar)	A (mm)	B (mm)	L** (mm)
						
	109395850	40	10	88	45	30
	109395860	50	10	102	55	40
	109395870	65	10	122	70	60
	Kit containing 1 steel adapter, 2 gaskets and 4 bolts (with nuts and washers) for the appropriate lenght. ** L dimension including 2 gaskets.					

En-Rev_A

* Dedicated to circulators with cast iron pump housing only.

ecocirc XL-XLplus BRACKETS KIT



A0007-EN_A_SC

PART NUMBER	CIRCULATOR TYPE	PN (bar)	SHAPE	DIMENSIONS (mm)				
				A	m	m1	L	L1
109395590	32-80 F / 32-100 F / 32-120 F (B)(N)	6/10	A	100	334	284	150	110
	D32-80 F / D32-100 F / D32-120 F							
109395600	40-80 F / 40-100 F / D40-80 F / D40-100 F	6/10	A	100	334	284	150	110
	40-120 F (B)(N) / 40-150 F / 40-180 F / D40-120 F / D40-150 F / D40-180 F							
109395610	50-80 F (B)(N) / D50-80 F	6/10	A	110	354	304	165	125
	50-100 F / 50-120 F (B)(N) / 50-150 F / 50-180 F / D50-120 F							
109395620	65-80 F (B)(N) / 65-120 F (B)(N) / 65-150 F / 65-180 F	6/10	A	120	454	404	185	145
	D65-80 F / D65-120 F							
109395630	80-120 F / D 80-120 F	10	B	130	474	426	200	160
109395640	80-120 F / D 80-120 F	6	C	130	424	376	200	160
109395650	100-120 F	10	B	140	474	426	220	180
109395660	100-120 F	6	C	140	424	376	220	180

En-Rev_B

ecocirc XLplus

DIFFERENTIAL TEMPERATURE SENSOR

PART NUMBER	DESCRIPTION
002168552	Temperature sensor KTY 82/110

En-Rev_B

The external temperature sensor (1k Ω at 25°C), connected to terminals 13 (T+) and 14 (T-) has the purpose of measuring an absolute water temperature, or a differential water temperature if used together with the built-in sensor inside the circulator, in temperature dependent / influenced operating modes.

The functional mode based on the water temperature, detected by the internal probe and/or by the external temperature sensor, can be set by:

- Web pages via wireless communication (wireless module is required);
- “ecocircXL Control Center” software, installed in any PC connected to the circulator through the USB-RS485 cable.

Constant T

This control mode ensures a constant water temperature. Constant temperature is a comfort control mode that can be used in fixed characteristic systems (like domestic hot-water systems). The basic assumption is that the circulator regulates the water temperature in a point on the return pipe of the system, as close as possible to the consumer (i.e. radiator). The pump has a built-in temperature sensor which can be used for regulating the speed of the pump; in case of pump installed in the flow pipe, or in the return pipe but far from the consumer, then it's possible to detect the water temperature using the external temperature sensor.

Constant ΔT

This control mode keeps the differential temperature of the pumped liquid constant between two different points of the system, changing the flow rate. The internal probe and the external temperature sensor work together in order to detect the two temperatures.

$\Delta P/T$

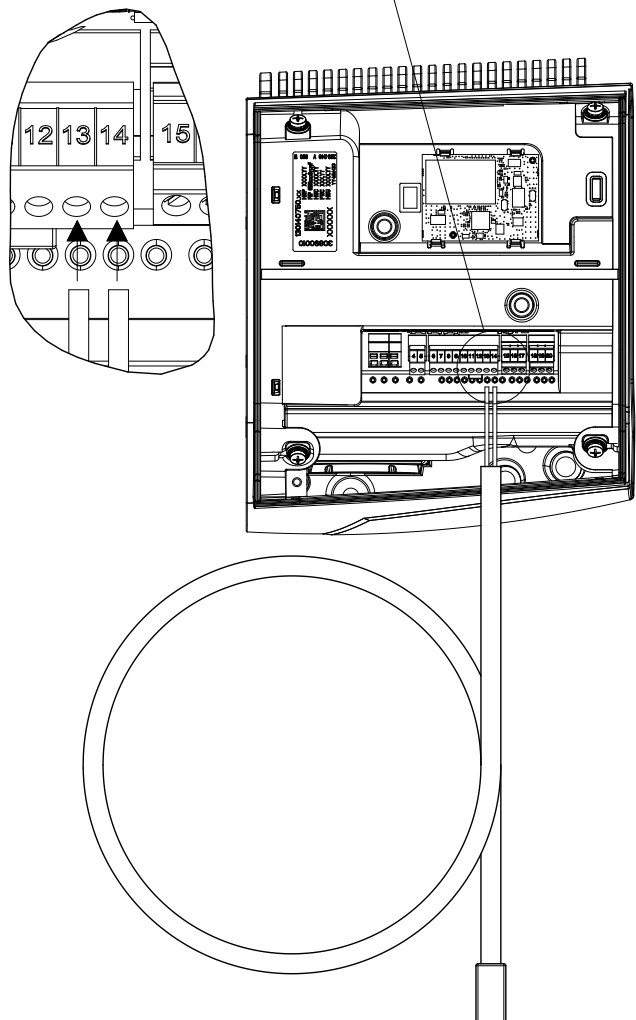
In this control mode the drive alters the differential pressure set-point the pump has to maintain, depending on the measured fluid temperature. This functional mode can be deployed in:

- Constant pressure depending on water temperature: in this control mode the pump alters the constant pressure set-point depending on the measured fluid temperature;
- Proportional pressure depending on water temperature: in this control mode the pump alters the proportional pressure set-point depending on the measured fluid temperature.

As in constant T functional mode, the temperature can be detected by the internal probe or adding the external temperature sensor.

For configuration and more information refer to the Operating and Instruction Manual and to the Electronic Drive Manual.

Wire connection: 13(T+)/14(T-)



ecocirc XLplus WIRELESS AND ADDITIONAL RS485 MODULE

PART NUMBER	DESCRIPTION
109395500	Wireless module
109395510	RS 485 module

En-Rev_A

The drive can be equipped with optional modules, which shall be fixed on the bottom side of the drive cover (models 25-40 (N), 25-60 (N), 32-40 (N), 32-60 (N) - fig 1) or in the appropriate slot inside the drive unit (all other models - fig 2).

Scope of delivery is the optional module, the flat cable for the connection to the drive and the Installation, Operation and Maintenance Manual.

Wireless module

The wireless module is an optional module, for ecocirc XLplus only. The module is suitable for generating a wireless network and for activating the secondary RS485 channel (terminals 18-19-20).

The wireless connectivity allows the user to read and set pump parameters with devices such as laptop, tablets and smartphones, in an area of few meters from the circulator. When the wireless module is connected into ecocirc XLplus, and correctly configured, it generates a protected wireless network, accessible using the serial number and password printed on the label stuck on the side of the circulator's drive.

Second RS485 port availability can be required by external Building Management Systems when the first port (terminals 15-16-17) are used for internal communications in dual pumps or twin pumps configurations.

The wireless module can be used for the following functions:

- monitor operating parameters;
- monitor alarm and error indicators;
- setting the control mode;
- setting the set point;
- setting the temperature-based control mode;
- setting the dual pump operations.

RS-485 module

The RS485 module is an optional module, for ecocirc XLplus pumps only. The module is suitable for activating the secondary RS485 channel (terminals 18-19-20).

Second RS485 port availability can be required by external Building Management Systems when the first port (terminals 15-16-17) are used for internal communications in dual pumps or twin pumps configurations.

For configuration more information refer to the Operating and Instruction Manual and to the Electronic Drive Manual.

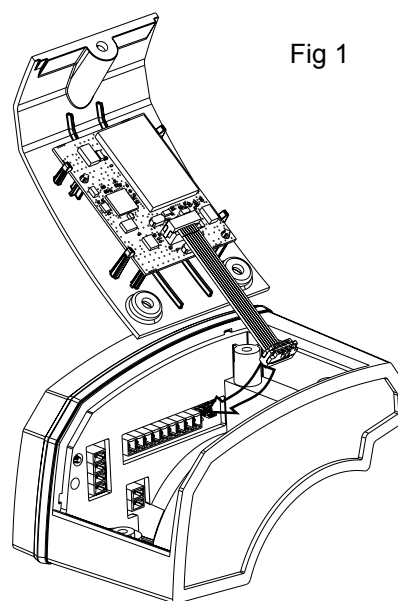


Fig 1

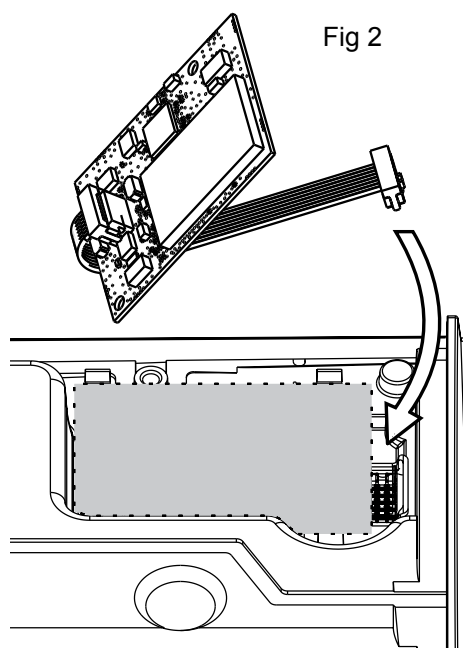


Fig 2

ecocirc XL KIT SECOND RELAY

PART NUMBER	DESCRIPTION
109400400	KIT SECOND RELAY ecocirc XL 200-500 watt

En-Rev_B

The ecocirc XL drive can be equipped with optional modules which shall be fixed in the appropriate slot inside the drive unit.

Scope of delivery is the optional module and the Installation, Operation and Maintenance Manual.

The Second Relay is a digital output suitable to provide information about the presence or absence of power supply on the circulator and it shows if the circulator is running or not remotely.

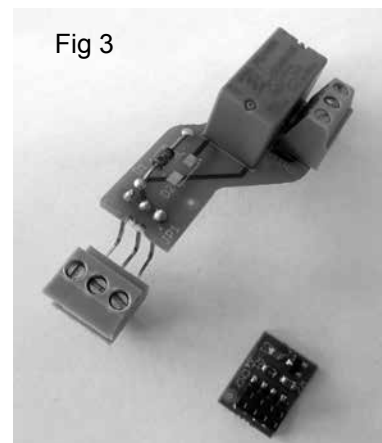
Kit content:

- N. 1 Relay module
- N. 1 Connection module
- N. 1 Instruction manual.

The Second Relay (Fig. 3) is an optional module, for ecocirc XL only. It can be mounted in the following models:

25-80	32-120 F (B)(N)	50-80 F (B)(N)	D32-80 (F)	D40-100 F
25-100	40-80 F	50-100 F	D32-100 (F)	D40-120 F
32-80 (F)(B)(N)	40-100 F	65-80 F (B)(N)	D32-120 F	D50-80 F
32-100 (F)(B)(N)	40-120 F (B)(N)		D40-80 F	D65-80 F

En-Rev_A



ecocirc XLplus KIT CABLE USB / RS-485

PART NUMBER	DESCRIPTION
109395680	Kit cable USB/RS-485

En-Rev_A

The cable USB / RS-485 (Fig. 4) is an optional kit, for ecocirc XLplus only, suitable to connect the circulator to an external laptop to manage the Xylem Circulator Control Center to read and set up pump parameters by remote.

It is composed by the cable to connect the circulator to the laptop and an USB flash drive with Xylem Circulators Control Center software.

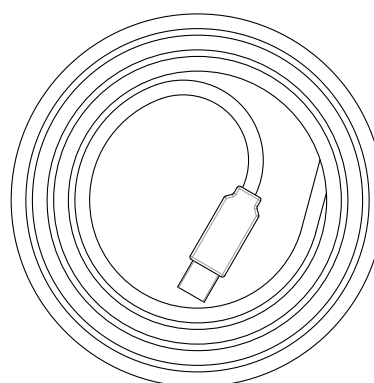
Xylem Circulator Control Center can be used for the following functions:

- monitor operating parameters;
- monitor alarm and error indicators;
- setting the control mode;
- setting the set point;
- setting the temperature-based control mode;
- setting the dual pump operations.

Kit content:

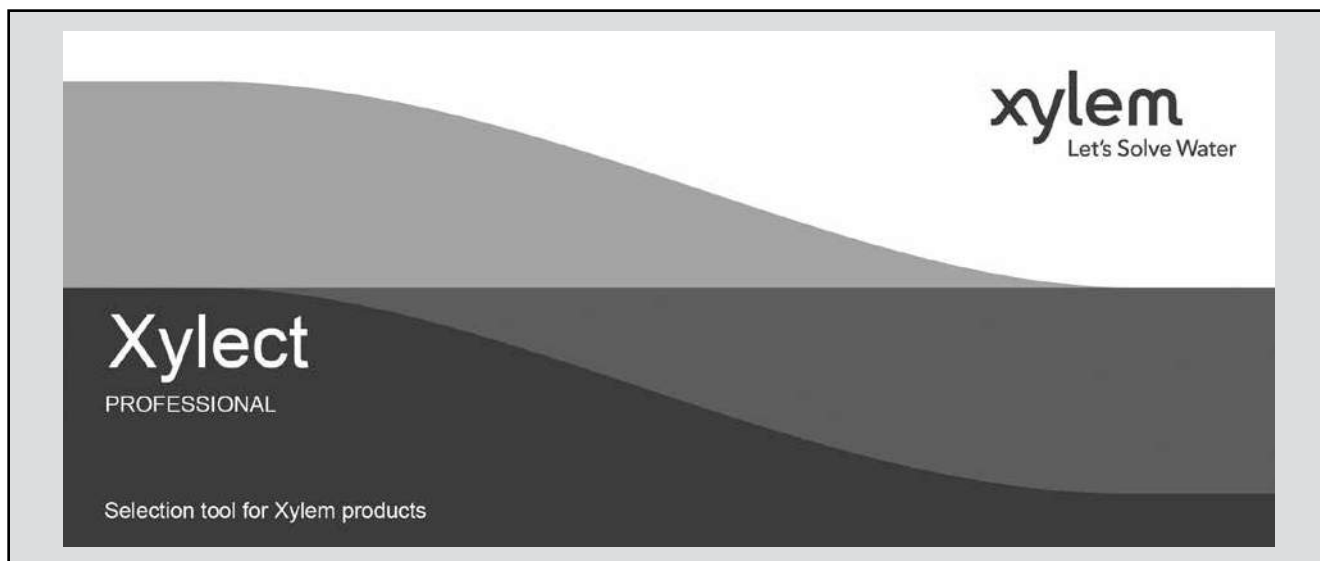
- N. 1 USB-RS485 cable with 3 female pin connector
- N. 1 Cable adapter with 3 male pin connector
- N. 1 USB Flash drive
- N. 2 Instruction manuals.

Fig 4



FURTHER PRODUCT SELECTION AND DOCUMENTATION

Xylect™



Xylect™ is pump solution selection software with an extensive online database of product information across the entire Lowara range of pumps and related products, with multiple search options and helpful project management facilities. The system holds up-to-date product information on thousands of products and accessories.

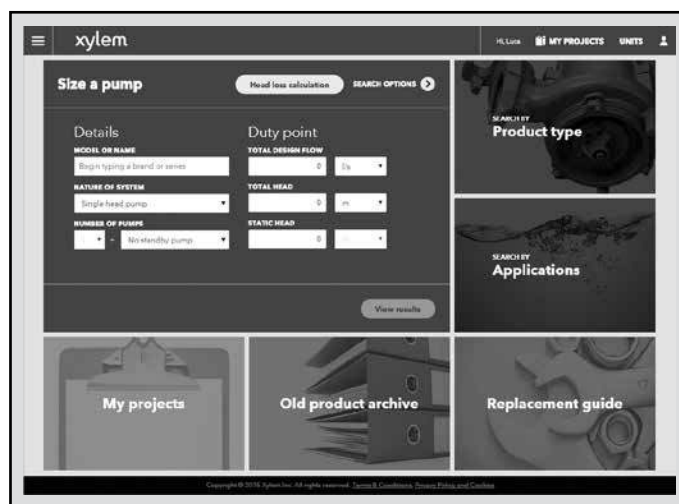
The possibility to search by applications and the detailed information output given makes it easy to make the optimal selection without having detailed knowledge about the Lowara products.

The search can be made by:

- Application
- Product type
- Duty point

Xylect™ gives a detailed output:

- List with search results
- Performance curves (flow, head, power, efficiency, NPSH)
- Motor data
- Dimensional drawings
- Options
- Data sheet printouts
- Document downloads incl dxf files



The search by application guides users not familiar with the product range to the right choice.

FURTHER PRODUCT SELECTION AND DOCUMENTATION

Xylect™



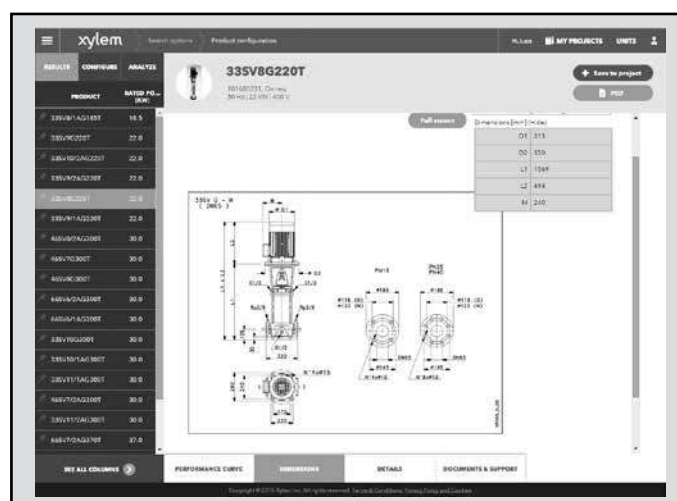
The detailed output makes it easy to select the optimal pump from the given alternatives.

The best way to work with Xylect™ is to create a personal account. This makes it possible to:

- Set own standard units
- Create and save projects
- Share projects with other Xylect™ users

Every user has a My Xylect space, where all projects are saved.

For more information about Xylect™ please contact our sales network or visit www.xylect.com.



Dimensional drawings appear on the screen and can be downloaded in dxf format.

Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

We're a global team unified in a common purpose: creating innovative solutions to meet our world's water needs. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. We move, treat, analyze, and return water to the environment, and we help people use water efficiently, in their homes, buildings, factories and farms. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise, backed by a legacy of innovation.

For more information on how Xylem can help you, go to xyleminc.com.



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